

# IMPORTANT ICONS & PICTOGRAMS AT A GLANCE



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2013



# PRODUCT CATALOGUE

# THE NO. 1 IN SURFACE TREATMENT

## So you finish first.

Osborn is a supplier of **tools for surface treatment and finishing solutions that set standards for others to follow.**

Over 100 years of experience is reflected in each of our products.

Our **passion for outstanding performance** means we strive each day to make your work better, faster and more professional by using the right tools. Today, we even exceed global standards for quality, reliability, performance and perfection. But we do not just rest on our laurels - we go on striving for continuous improvements.



Finishing products from Osborn – always the right choice.

Our **manufacturing and test facilities are state of the art**. We meet the strict quality criteria of ISO 9001:2008 and manufacture in accordance with EC standards EN 1083-1 and EN 1083-2.

All our products also meet the high performance requirements of the American National Safety Institute (ANSI). We are very proud to be the **first brush manufacturer to receive certification from TÜV-SÜD** for more than 650 items in our product range.

We achieve all this because we can call on a global network of experts at manufacturing plants in more than 15 countries, and efficiently combine their innovative power.

That is how since 1887 we have enabled customers in over 100 countries to achieve their goals.  
And they were the first to do so!

**Osborn. Finish. First.**

SUBSIDIARIES  
IN  
**15**  
COUNTRIES

SALES OFFICES  
IN  
**23**  
COUNTRIES

SERVICE  
IN  
**120**  
COUNTRIES

MORE  
THAN  
**2000**  
EMPLOYEES WORLDWIDE

## SERVICES

... exclusively for you

# THE BEST SERVICE AT ALL LEVELS

### From the experience of a strong partner.

We have been making professional tools for a wide range of applications for more than 100 years. During that time, we have accumulated a wealth of knowledge and broad-ranging know-how in all areas. Our customers profit from this on a daily basis. Over the years, we have also brought other companies into our family group, enabling us to expand our expertise even further.

Our knowledge and experience allow us today to make tools with real appeal for our customers.

**Good service for us means developing products that meet the highest demands.**

### Good to look at. Perfect to use.

A good tool has to feel right in the hand and harmonise 100% with the machine. That is why we place great value on the ergonomics and handling of our products. Osborn tools are designed to suit all common machines and are also tested thoroughly on them.

**Good service for us means developing products that make your work easier.**



In our R&D centre, we use the latest technology to achieve maximum ease of use and safety in every application.

### Developed with passion.

### Tested without excuses.

We develop products ideally suited to the needs and demands of our customers, whether from our extensive standard range or as customer-specific solutions. In addition to undergoing our own, thorough test procedures, many of our products are certified by TÜV-SÜD as meeting the most stringent requirements in terms of quality and safety.

**Good service for us means uncompromising quality in every respect.**



# SERVICES

## ... exclusively for you

### Competence before discipline.

Thanks to our work in innumerable sectors of industry, we have developed comprehensive know-how when it comes to surface treatment and finishing solutions. Our application engineers throughout the world exchange views with customers and colleagues so everyone can benefit from the experience gained. This knowledge transfer leads us to innovative product developments which are ahead of their time.

**Good service for us means staying inquisitive and alert so we can design the best tools for our customers.**



### Ideas for the trade. Satisfaction for the customer.

We are there for our trade partners as a skilled manufacturer and experienced distributor. For us, this includes accurate market tracking and analysis of requirements to enable us to develop tailor-made products for our consumers.

With our new packaging and innovative POS approach, we stand out from our competitors in the retail market and provide our trading partners with positive purchasing experiences that appeal to consumers.

**Good service for us means sharing success around.**



→ Details on packaging and full information for dealers can be found in the **POS** section.

### Always there for you. Everywhere.

As a full-range supplier, we provide the entire gamut of tools and solutions for surface finishing. Our partners benefit from a strong, world-wide network and our fast-response field service. Our individually tailored production and logistics solutions save our partners time, money and space.

**Good service for us means always being on the spot.**



# PLAY IT SAFE WITH OSBORN

## Safety with a seal. More than 650 Osborn products now with TÜV certification.

Osborn quality is not just a promise but is signed and sealed. More than 650 of our products have been certified by TÜV-SÜD. This makes Osborn products the only ones on the market to meet the highest standards of quality and safety.

**Our quality standard: to always have the best tool for every job.**

That is why we combine top-quality raw materials, years of experience, high-precision manufacturing methods and meticulous finishing so our customers can rely on Osborn.



### Osborn: Officially good!

A TÜV seal means "tested without compromise" and indicates quality at the first glance. Osborn is the only manufacturer in its sector to obtain this certification. This sets Osborn clearly apart from its competitors. A resounding commitment for the consumer.



**Unique tool. Repeated testing.**

All products undergo a wide variety of tests. In addition to these checks, all our products are subjected to our own, comprehensive tests in order to guarantee the Osborn quality standard.

Our customers benefit time and again from double quality testing which ensures consistently high standards in terms of materials, finish and safety.



TÜV  
assurance



**Visible quality.**

The TÜV seal on the new packaging catches the eye immediately. Clearly visible on the shelf, the seal tells consumers immediately that Osborn quality has gained official confirmation. Aside from metre performance, the seal provides transparent and quickly grasped information about the product.

**The new Osborn packaging: quick, informative and transparent.**

→ Detailed information on the new packaging can be found in the **POS** section.

## THE OSBORN ADVANTAGE

With its TÜV certification, Osborn promises more than just a quality commitment. Osborn products have proven they perform as promised – under all conditions. This clearly makes Osborn the first choice when it comes to superbly manufactured tools of unbeatable quality.

# METRE PERFORMANCE

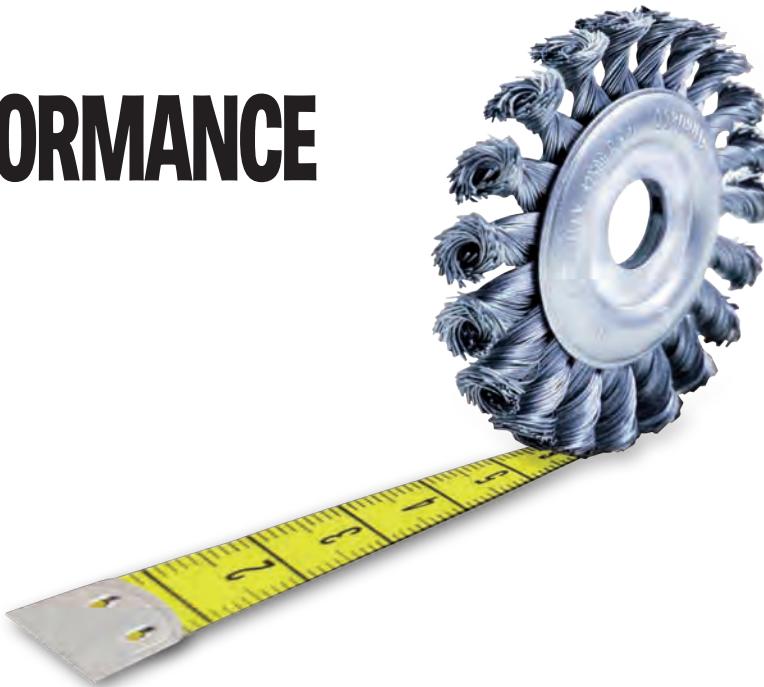
## Why only metre performance matters

# ONLY THE METRE PERFORMANCE MATTERS

### Pure performance at a glance.

At Osborn, the focus is on the consumer. We have developed the concept of metre performance to provide faster and transparent evidence of product performance.

This helps not only with demand planning for individual projects, but speaks a clear, unambiguous language.



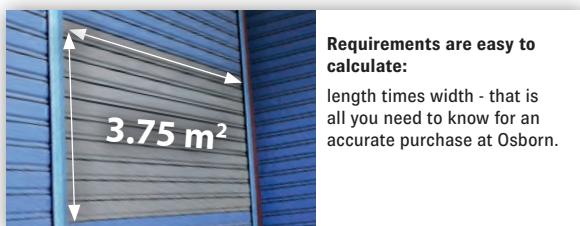
### Strong brand. Strong service.

Metre performance gets straight to the point. It makes performance tangible and provides extremely helpful information for the consumer. With metre performance, Osborn provides clear evidence of product performance and therefore a genuine and convincing service for our customers.

### Plan perfectly. Work economically.

Service life information alone makes it difficult for the user to estimate material requirements accurately.

No-one knows exactly how long it will take to finish a surface, but the size of the surface is easy to determine. The metre performance makes work efficient and economical. Purchasing according to need saves on time, money and stress.



#### Requirements are easy to calculate:

length times width - that is all you need to know for an accurate purchase at Osborn.

### Find information easily.

Metre performance on the new Osborn packaging: quick to find, easy to understand.

→ More information on the new packaging can be found in the POS section.

# METRE PERFORMANCE

## Why only metre performance matters

### THE NEW OSBORN TEST ROBOT

#### Accurate testing without compromise.

At Osborn, we use a state-of-the-art industrial robot to determine the exact metre performance of our products. This robot provides extremely precise test results and can carry out a wide variety of tests under identical conditions.

As well as providing pure performance data, the robot helps us through continuous monitoring to guarantee a consistent quality standard. Complex processes are easily replicated using realistic simulations to optimise the tool.

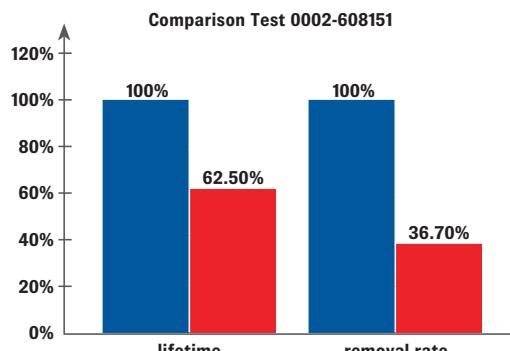


Test robot at Burgwald/Germany plant

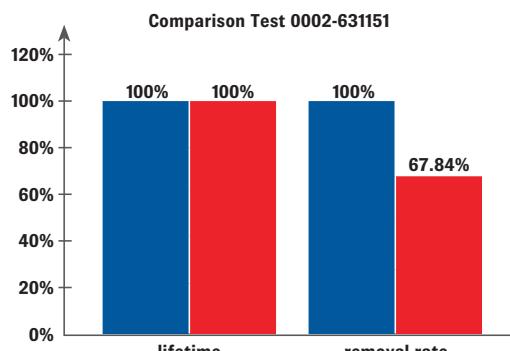
#### Performance testing and comparison.

Quality standard, design, material and metre performance are not the only thorough tests our high-quality brushes undergo continuously on the test bench.

We repeatedly test to ensure that our tools also meet all performance and design criteria.



Test results for Osborn knotted wire cup brushes.



Test results for Osborn knotted wire cup brushes.

Lifetime  
Removal Rate  
■ Osborn brushes  
■ Brush comparison

### THE OSBORN ADVANTAGE

With its metre performance information, Osborn is the only manufacturer to confirm product performance directly and clearly.

Metre performance

# PRODUCT FINDER

## The fastest way to the best tool

### The whole range at a glance.

You start by deciding what you will be doing with the tool: brushing, polishing, satinising, grinding or a job needing one of our special tools.

→ See right-hand page.

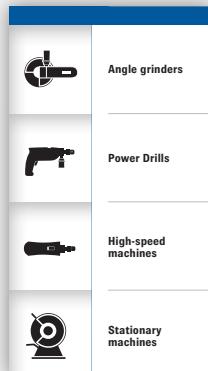


1.

### Products arranged by machine type.

The icons and the easy access system help you quickly find the right tool for your surface treatment needs.

→ See right-hand edge of catalogue starting at the "Product overview" page.



2.

### Your tool in detail.

Once you have chosen a tool, the product introduction tells you all its main, important features.

→ Product introductions can be found at the start of each chapter, **before** the main page.

Additional, machine-specific information is located separately on the main pages **before** the products.

**BRUSHES**  
Introduction & technical information

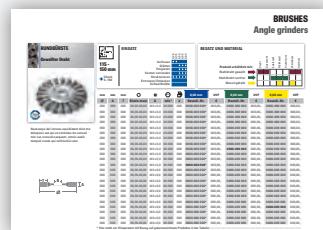
**PRODUCT INTRODUCTION**  
**BRUSHES**

Osborn brushes – first-class, brand-name tools for every application.

3.

### The right one for the job.

Clearly arranged in tables to make it easy for you to choose the right tool for the job. All information such as trim material, machine type and technical details at a glance.



**Trim materials:**

- Steel wire, knotted
- Steel wire, crimped/flat
- Steel wire, stainless
- Brass wire
- Abrasive bristle
- Nylon
- Natural bristle



Products with this label are TÜV-certified.

→ for more information, see pp. 4/5



**Product illustration:**

- O = diameter (brush)
- A = operating width
- A = keyway width (axle disc)
- T = trim length
- L = length
- K = bore width
- B = bore (machines)
- B = width (hand brushes)
- G = thread
- F = chuck capacity
- D = keyway height
- S = shear diameter
- R = tube
- W = workpiece diameter

**A simple colour system** indicates the trim material. Important extra information such as diameter, trim length or body width is included in the caption to the product illustration.

Detailed explanations can be found on the fold-out at the back of the catalogue.

# PRODUCT OVERVIEW

## The fastest way to the best tool

Product  
overview

### BRUSHES



### POLISHING/SATINISING



### GRINDING



### INTERNAL FINISHING



### INFORMATION & CONCEPTS FOR DEALERS

POS

# BRUSHES

## Introduction & technical information

# PRODUCT INTRODUCTION BRUSHES

### Osborn brushes – first-class, brand-name tools for every application.

There are any number of tasks and applications for a brush. But it is not just the job that determines which brush to use. The tool used and the surface to be finished are equally important. To ensure you always have the best brush in each case, you should entrust your surfaces to a brand-name brush. This is the only way to guarantee that everything from trim material to brush shape is correct.

#### Overview of the most common machine brushes:



## THE OSBORN ADVANTAGE

Osborn has the right brush for every application.

As a professional partner to trade and industry, Osborn sells high-performance tools suitable for all applications throughout the world. You can rely on Osborn's many years of experience and skill.

# BRUSHES

## Introduction & technical information

### Trim materials: the right material for every application

For our high end products, we only use trim materials that we have developed ourselves or which have been specifically selected. Constant laboratory tests ensure high material quality. Your Osborn tool is always perfectly suited to a certain type of brushing work. Our technical sales department will be pleased to advise you on the ideal trim material for your given application.



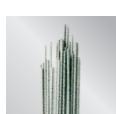
#### Steel wire, crimped

- Most common trimming material
- For flexible brushing tools
- Suitable for light surface treatment and deburring operations



#### Brass-coated steel wire, cord wire

- Cord wire with high tensile strength
- For demanding brushing and deburring operations, suitable for structuring



#### Steel wire, straight or knotted

- For extreme brushing requirements
- For brushing tools with less flexibility
- Ideal for cleaning weld seam and removing heavy deposits of scale or corrosion



#### Tampico fibre

- Pure plant fibre
- For wet and dry cleaning operations
- Heat-resistant
- In combination with compound also suitable for polishing



#### Osborn special steel wire, crimped or knotted

- Heavy duty steel wire with high tensile strength
- High elongation and long brush life
- For extreme brushing demands



#### Horse hair

- Animal hair
- For light cleaning operations
- Suitable for sealing



#### Stainless steel wire, crimped, straight or knotted

- Most commonly used alloy 1.4310 (1.4401/ 1.4571 available on request)
- This wire is used where residue from normal steel wire would contaminate surfaces such as stainless steel, aluminium and other non-ferrous metals.



#### Synthetic filaments

- Highly flexible
- Resistant to weak acids and alkaline solutions
- Wear resistant



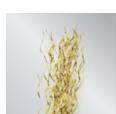
#### Brass wire

- Surface finishing on non-ferrous materials (copper and brass)



#### Abrasive filament, aluminium oxide

- Nylon filaments impregnated with abrasive grit
- Light deburring of steel and non-ferrous metals



#### Brass-coated steel wire, mono wire

- Single wires
- High tensile strength
- For demanding brushing and deburring operations



#### Abrasive filament, silicon carbide

- Nylon filaments impregnated with silicon carbide
- Uniform performance as new abrasive particles come to the surface
- High elasticity with no danger of breakage
- Long brush life
- For deburring/descaling, roughening and grinding



#### Novoflex-B

- Abrasive spheres on a flexible structure
- Self-centring
- Creation of surfaces with a high contact ratio (plateau finish)



#### Novofil

- High-performance, high-tech material
- Flat or round filaments
- Broad range of materials, different degrees of hardness
- For deburring and internal finishing

### Brush trim and material suitability.

The trim material determines the suitability of the selected brush for the surface to be finished.

A quick overview of the suitability of your brush can be found in the trim and material charts in the info headings on the product pages.

### TRIM AND MATERIAL

#### Product available with:

Steel wire, crimped →

Steel wire, stainless →

Brass wire →

	Steel	Cast iron	Stainless steel	Non-ferrous metal	Aluminium	Softwood	Hardwood
Steel wire, crimped	■	■					
Steel wire, stainless			■	■	■		
Brass wire				■	■		

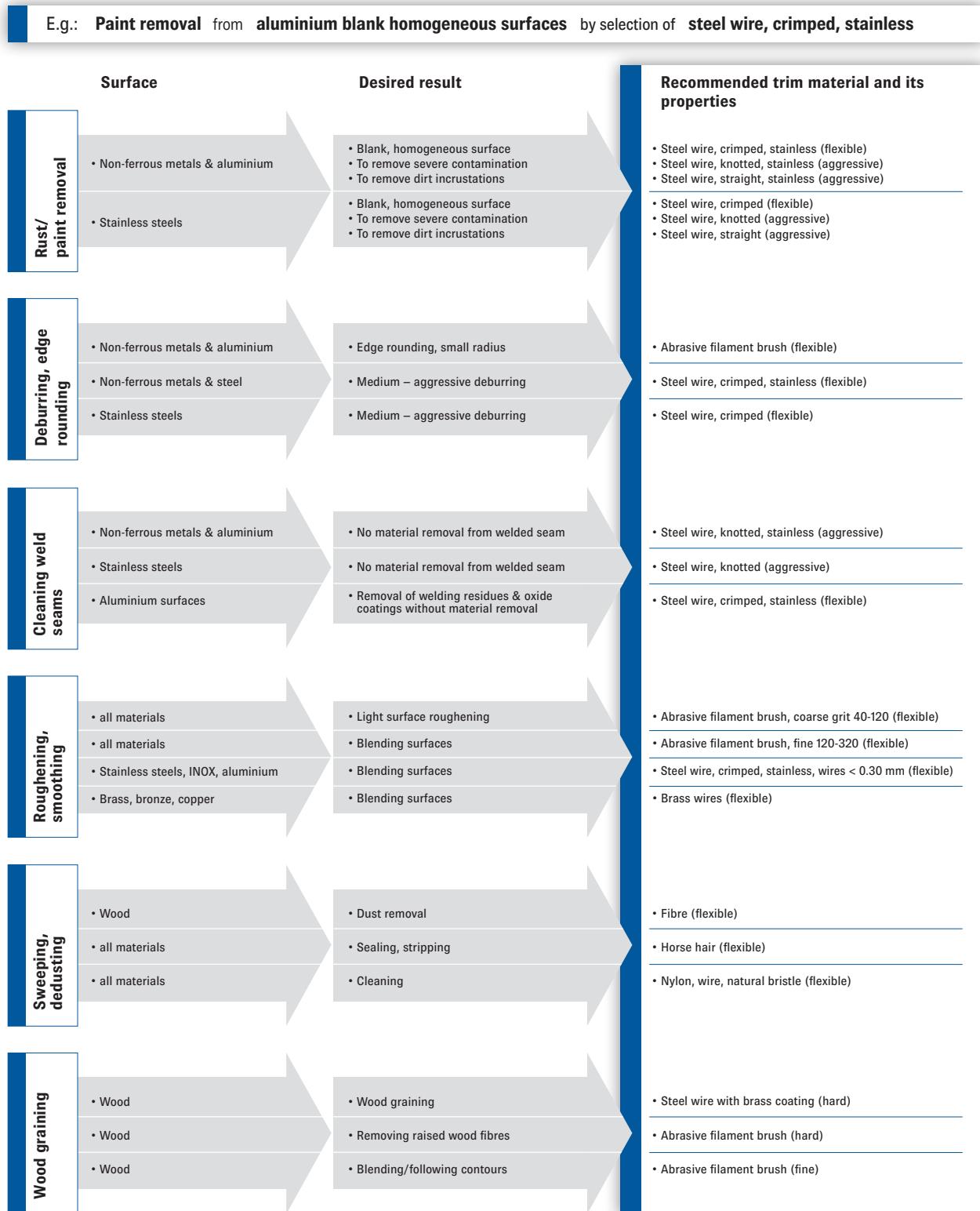
Simple equation:  
the right trim for the material being finished.

# BRUSHES

## Introduction & technical information

### Easy identification of the best trim material.

The correct choice of trim material is very important in obtaining the best surface finish, because the desired result will only be achieved by correctly matching the trim to the surface material being finished. The illustration below clearly explains the relationships involved in each stage of the process.



# TECHNICAL INFORMATION



## Safe and operating speeds

The workplace safety regulations require the maximum safe speed to be observed. Details can be found in the product overview in this catalogue, on the packaging and on the brush itself (see fig.). The **definition of operating speed is based on the peripheral speed and brush diameter**. The ideal operating speed is generally significantly lower than the safe speed.



## Operating and clamping width of the brush

The **operating width** describes the contact surface between brush and workpiece. Press the trim together slightly to measure the operating width. The **clamping width** is measured between the washers (see fig. left). **Contact us for more information on the clamping width.**



## Brush diameter and trim length

The relationship between the diameter of the brush (brush body) and the length of the trim determines how the brush operates. Generally speaking:

**Soft, flexible brushes**, e.g. for finishing structured workpieces or surface cleaning.



**More aggressive brushing**, e.g. for deburring or removing impurities.



## Ideal position of brush in relation to workpiece

The contract pressure of a brush is defined by factors such as its insertion depth in the workpiece. Our recommendation is 3 times the filament diameter, e.g. 1.0 mm insertion depth for a wire thickness of 0.35 mm. The ideal position also ensures less wear. Our application engineers will be glad to advise.



## Brush trim density

The trim density is determined by the number of wire tips per surface unit. High trim densities are best for cutting performance and service life (e.g. deburring). Lower trim densities increase brush flexibility and are required for finishing intricately shaped surfaces.

**Any questions? We will be glad to help: [service@osborn.de](mailto:service@osborn.de)**

# BRUSHES

## Introduction & technical information



### Important safety instructions

For efficient and safe use, always choose the maximum possible brush diameter that can be fitted to the grinder.

As mentioned in the section on operating speeds, the brush diameter defines the **peripheral speed**. It can also affect brush performance.

The table below provides a summary.

#### Installation instructions

Please read before fitting the brush:

- The speed of the drive shaft on your machine should not exceed the maximum safe speed of the brush.
- The length of the shaft should be sufficient to ensure a firm fit in the chuck.
- Brushes with a clamping shank can be installed without problems in standard collet chucks.
- The connecting threads on the brushes have flats for simple installation and removal.

rpm	Brush diameter in mm												
	20	40	50	80	100	125	150	180	200	250	300	350	
800				3.35	4.19	5.23	6.28	7.53	8.37	10.47	12.56	14.75	
900				2.35	3.77	4.71	5.88	7.06	8.48	9.41	11.77	14.12	16.47
1,150				3.01	4.81	6.01	7.52	9.02	10.83	12.03	15.04	18.04	21.04
1,200	1.25	2.51	3.14	5.02	6.28	7.85	9.41	11.30	12.55	15.69	18.83	21.97	21.97
1,400	1.46	2.93	3.66	5.86	7.32	9.15	10.98	13.18	14.64	18.31	21.97	25.63	25.63
1,500	1.57	3.14	3.92	6.28	7.85	9.81	11.77	14.13	15.69	19.61	23.54	27.46	27.46
1,800	1.88	3.77	4.71	7.54	9.41	11.77	14.12	16.95	18.83	23.54	28.24	32.95	32.95
2,000	2.09	4.19	5.23	8.37	10.26	13.08	15.69	18.84	20.92	26.15	31.38	36.61	36.61
2,500	2.62	5.23	6.54	10.47	13.08	16.35	19.61	23.55	26.15	32.67	39.23	45.76	45.76
2,800	2.93	5.86	7.32	11.72	14.64	18.31	21.97	26.37	29.29	36.61	43.93	51.25	51.25
3,000	3.14	6.28	7.85	12.56	15.69	19.62	23.54	28.26	31.38	39.23	47.07	54.92	54.92
3,200	3.35	6.70	8.37	13.40	16.74	20.92	25.10	30.14	33.47	41.84	50.12	58.58	58.58
3,500	3.66	7.33	9.15	14.65	18.31	22.89	27.46	32.97	36.61	45.76	54.92	64.07	64.07
4,000	4.19	8.37	10.46	16.75	20.92	26.16	31.38	37.68	41.84	52.33	62.76	73.22	73.22
4,500	4.70	9.42	11.77	18.84	23.54	29.43	35.30	42.40	47.07	58.84	70.61	82.43	82.43
5,000	5.23	10.47	13.08	20.93	26.15	32.70	39.23	47.10	52.33	65.38	78.50		
5,400	5.65	11.30	14.12	22.94	28.24	35.31	42.36	50.67	56.48	70.61	84.78		
6,000	6.28	12.56	15.69	25.12	31.38	39.24	47.07	56.52	62.76	78.50			
7,000	7.33	14.66	18.31	29.31	36.61	45.78	54.92	65.94	73.22	91.58			
8,000	8.37	16.75	20.92	33.94	41.48	52.32	62.76	75.36	83.73				
9,000	9.42	18.84	23.54	37.68	47.07	58.86	70.61	84.78	94.20				
10,000	10.47	20.93	26.17	41.86	52.33	65.40	78.50	94.20					
12,500	13.08	26.17	32.71	52.33	65.42	81.75	98.13						
15,000	15.70	31.40	39.25	62.80									
17,500	18.32	36.63	45.79	73.26									
20,000	20.93	41.87	52.33	83.73									
22,500	23.55	47.10	58.88	94.20									
25,000	26.17	52.33	65.42	104.66									

#### Safe peripheral speeds:

Guide values for safe peripheral speeds are, for example, 30-35 m/sec. for brushes with crimped wire, and 18-22 m/sec. for brushes with abrasive filaments and synthetic compound trim materials.

Brushes with knotted wire should be used in angle grinders at max. 85 m/sec., and stationary machines at max. 45 m/sec.



**Important:**  
Hand tools should only be fitted with brushes up to a max. OD of 180 mm.

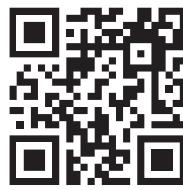


#### General safety instructions

Wear protective clothing to protect yourself from injury.



More safety instructions and examples of usage can also be found on the Internet.



#### For more information\*



\* Network charges apply for the use of mobile websites.

[www.osborn-app.com](http://www.osborn-app.com)

**BRUSHES FOR ANGLE GRINDERS**



# BRUSHES

## Angle grinders



### Important user information

#### Brushes for angle grinders



To be noted when selecting brushes and using angle grinders:



##### Wheel brushes

Available with knotted and crimped wire.



##### Cup brushes

Available with knotted and crimped wire, as well as abrasive filaments.

##### Please note:

When deciding on a suitable diameter for a cup brush, do not forget that it will spread out during operation. The key factor in determining the maximum possible brush diameter is therefore the size of the safety guard.



##### Bevel brushes

Available with knotted and crimped wire.

## 2. Determining the operating speed

The maximum operating speed of a brush depends on its diameter. As in the case of a bicycle wheel, the larger it is the fewer turns are needed to cover a particular distance.

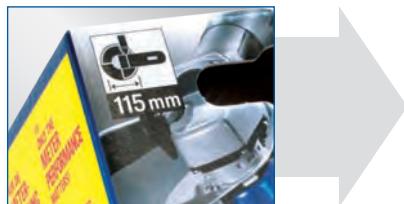
**The most common speeds are colour-coded to clearly show the differences and for ease of understanding:**

	Diameter:	<b>Ø 115 mm</b> (4 1/2")	<b>Ø 125 mm</b> (5")	<b>Ø 150 mm</b> (6")	<b>Ø 180 mm</b> (7")	<b>Ø 230 mm</b> (9")
	Operating speed:	12,500 rpm	11,000 rpm	8,500 rpm	8,500 rpm	6,500 rpm

## 3. Which brush for which angle grinder?

Brush type & trim	Brush Ø										
	60	65	75	80	90	100	115	120	125	150	178
Wheel brush, knotted						115	115		125	150	180
Wheel brush, crimped						115	115				
Cup brush, knotted		115	125	150		180		230			
Cup brush, crimped	115		125	150		150 / 180			230	230	
Cup, abrasive						150*					

\* adjustable

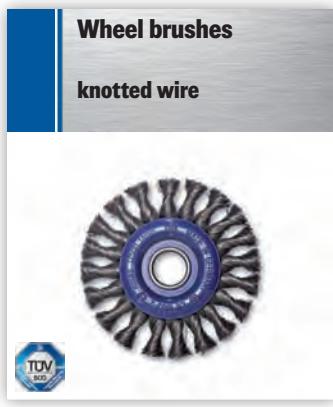


#### The machine information on the packaging

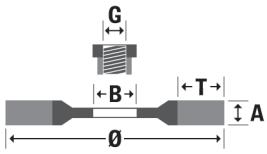
The machine icon on all Osborn packaging will also show the maximum permitted machine size.

# Brushes

## Angle grinder



The ideal working width for every application.



**USAGE**

	0,26	0,35	0,50	0,60	0,80
roughening	□	□	■	■	■
planing	■	□	□	□	□
deburring	■	□	□	□	□
edge honing	■	□	□	□	□
structuring	□	□	□	□	□
descaling/paint stripping	■	■	■	■	■
weld seams	■	■	■	■	■

**115-230**

**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot → Steel | Cast steel | Stainless steel | Non-ferrous metal | Aluminum | Soft wood | Hard wood

Stainless steel → Stainless steel | Non-ferrous metal | Aluminum | Soft wood | Hard wood

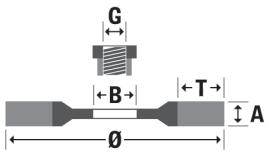
		0,35	RRP	0,50	RRP	0,80	RRP							
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
100	12	20	22,2		F	12500	8	<b>0002-621 131</b>	15,00	<b>0002-621 151</b>	14,65			
115	12	23	22,2		F	12500	10	<b>0002-631 131</b>	17,25	<b>0002-631 151</b>	16,80			
115	12	23		M14x2,0		12500	6	<b>0402-631 131</b>	19,45	<b>0402-631 151</b>	18,95			
115	6	19	22,2			12500	10	<b>9502-626 301</b>	22,30	<b>9502-626 501</b>	21,70			
125	13	28	22,2		F	12500	8	<b>6152-631 131</b>	19,45	<b>2202-631 151</b>	18,95			
125	13	28		M14x2,0		12500	8	<b>1402-631 131</b>	21,55	<b>1402-631 151</b>	20,85			
125	6	24	22,2			12500	8	<b>9502-626 311</b>	24,05	<b>9502-626 251</b>	23,20			
150	13	37	22,2		F	12000	5	<b>0002-641 131</b>	22,75	<b>0002-641 151</b>	20,55	<b>0002-641 181</b>	19,30	
150	13		22,2				12			<b>1902-641 151</b>	*	20,55		
178	13	42	22,2		F	10000	6	<b>0002-653 131</b>	26,40	<b>0002-653 151</b>	26,05	<b>0002-653 181</b>	25,00	
178	13	42					12			<b>1902-653 151</b>	26,05	<b>1902-653 181</b>	25,00	
230	6	57	22,2				1			4306-026 904	42,35			
230	13	56	22,2				1					2202-664 181	*	33,35
230	13	58	22,2				1			9502-664 151	*	33,75		

\* TÜV Zertifizierung geplant

		0,35	RRP	0,50	RRP								
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
100	12	20	22,2		F	12500	4			<b>0002-621 351</b>	31,45		
115	12	23	22,2		F	12500	4	<b>0002-631 331</b>	39,20	<b>0002-631 351</b>	35,85		
115	12	23		M14x2,0		12500	4	<b>0402-631 331</b>	41,70	<b>0402-631 351</b>	38,15		
125	6		22,2				3			9502-626 651	35,60		
125	13	28	22,2		F	12500	3	<b>2202-631 331</b>	41,05	<b>2202-631 351</b>	37,80		
125	13	28		M14x2,0		12500	3	1402-631 331	41,75	1402-631 351	38,85		
150	13	37	22,2		F	12500	3			<b>0002-641 351</b>	60,30		
178	13	42	22,2		F	10000	3			<b>0002-653 351</b>	85,55		



Aggressive model for use at high speed for descaling, deburring and cleaning of weld seams.



**USAGE**

	0,26	0,35	0,50	0,60	0,80
roughening	□	□	■	■	■
planing	■	□	□	□	□
deburring	■	□	□	□	□
edge honing	■	□	□	□	□
structuring	□	□	□	□	□
descaling/paint stripping	■	■	■	■	■
weld seams	■	■	■	■	■

**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot → Steel | Cast steel | Stainless steel | Non-ferrous metal | Aluminum | Soft wood | Hard wood

Stainless steel → Stainless steel | Non-ferrous metal | Aluminum | Soft wood | Hard wood

		Osborn 0,30	RRP	Osborn 0,30	RRP								
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
75	8	17	1/2"			20000	12	<b>9906-026 001</b>	13,45	<b>9906-026 002</b>	12,55		
75	13	17	1/2"			20000	12	<b>9906-026 011</b>	22,15	9906-026 012	21,35		
100	13	22	5/8"			18000	12	<b>9906-026 116</b>	18,50	<b>9906-026 117</b>	17,75		
100	13	22	7/8"			18000	12	<b>9906-026 280</b>	18,75	9906-026 281	17,75		
100	10	20		M14x2,0		18000	12	<b>9906-026 355</b>	19,95				
100	10	20		M10x1,5		18000	12	<b>9906-026 356</b>	19,95				
100	10	20		5/8"		18000	12	<b>9906-026 359</b>	19,95				
100	6	20		M14x2,0		18000	12			9906-026 365	21,20		
100	6	20				18000	12			9906-026 366	21,20		
100	6	20		5/8"		18000	12			9906-026 369	21,20		
115	6	19	7/8"			12500	12			<b>2906-026 501</b>	20,55		
115	6	19		M14x2,0		12500	12	<b>0002-626 305</b>	23,50	0002-626 505	22,35		
115	6	19		5/8"		12500	6	0002-626 509	21,35				
125	6	24	7/8"			12500	12	<b>0002-626 311</b>	24,05	<b>0002-626 251</b>	22,70		
125	6	24		M14x2,0		12500	1	0012-626 251	22,50				
125	13	26		5/8"		12500	1	<b>0802-631 131</b>	18,70	0802-631 151	18,15		

Continue next page.



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# Brushes

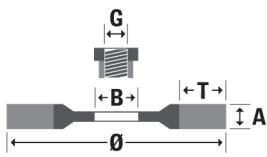
## Angle grinder



USAGE										TRIM AND MATERIAL					
										<b>Products available with:</b> Steel wire twist knot → Stainless steel →					
roughening planing deburring edge honing structuring descaling/paint stripping weld seams										Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood

Aggressive model for use at high speed for descaling, deburring and cleaning of weld seams.

<b>Ø</b>	<b>A</b>	<b>T</b>	<b>B</b>	<b>G</b>	<b>Adapt.</b>	<b>min-1</b>	<b>pcs.</b>	<b>0,35</b>		<b>RRP</b>	<b>0,50</b>		<b>RRP</b>
								Order-No.	€		Order-No.	€	
115	6	19	7/8"			12500	12			<b>0002-626 650</b>	32,65		
115	6	27		5/8"		12500	6			<b>0002-626 659</b>	31,20		
125	6	24	7/8"			12500	12			<b>0002-626 651</b>	57,10		
125	13	26		5/8"		12500	1	0802-631 331	37,50	<b>0802-631 351</b>	36,40		
150	25	38	7/8"			12000	12	9906-026 629	47,55				



<b>Ø</b>	<b>A</b>	<b>T</b>	<b>B</b>	<b>G</b>	<b>Adapt.</b>	<b>min-1</b>	<b>pcs.</b>	<b>Osborn 0,30</b>		<b>RRP</b>	<b>Osborn 0,35</b>		<b>RRP</b>	<b>Osborn 0,50</b>		<b>RRP</b>
								Order-No.	€		Order-No.	€		Order-No.	€	
150	6	38	7/8"			12000	12			<b>9906-026 501</b>	23,95					
150	25	38	7/8"			12000	12	9906-026 247	23,55		9906-026 500	25,70				
150	6	38		M14x2,0		12000	10			9906-026 045	25,75					
150	6	38		5/8"		12000	10			9906-026 248	39,30	9886-026 051	27,30			
150	13	38	7/8"			12000	12			9906-026 048	28,50					
165	6	32	7/8"			12000	12					9886-026 039	25,40			
165	6	32		5/8"		12000	10					9906-026 039	27,05			
165	13	32	7/8"			12000	12					9706-026 904	35,10			
171	6	29	7/8"			12000	10					9906-026 904	36,65			
171	6	29		5/8"		12000	12					<b>9906-026 051</b>	30,40			
178	6	38	22,2			12000	12					9906-026 053	31,95			
178	6	38		M14x2,0		12000	10					9906-026 052	31,95			
178	6	44		5/8"		12000	10					<b>9906-026 551</b>	28,05			
178	13	37	7/8"			12000	12	9906-026 541	50,20							
178	13	37		M14x2,0		12000	10					9906-026 552	29,70			
178	13	37		5/8"		12000	10					9906-026 553	29,70			



<b>Ø</b>	<b>B</b>	<b>pcs.</b>	<b>Order-No.</b>	<b>€</b>	<b>RRP</b>		
					Order-No.	€	Order-No.
3/8"	1/4"	1	0003-000 201	0,35			
1/2"	1/4"	1	0003-000 211	0,35			
5/8"	3/8"	1	0003-000 221	0,35			
5/8"	3/8"	1	0003-000 222	0,35			
5/8"	1/2"	1	0003-000 223	0,35			
7/8"	3/8"	1	0003-000 242	0,40			
7/8"	3/8"	1	0003-000 243	0,40			
7/8"	3/4"	1	0003-000 244	0,40			

# Brushes

## Angle grinder



B	pcs.	RRP
1/4"	1	0103-075 046 1,40
3/8"	1	0103-075 020 1,90 0103-075 047 1,40
1/2"	1	0103-075 021 1,90 0103-075 048 1,40
5/8"	1	0103-075 022 1,90 0103-075 049 1,40
3/4"	1	0103-075 023 1,90 0103-075 050 1,40
7/8"	1	0103-075 024 1,90 0103-075 051 1,40
1"	1	0103-075 025 1,90 0103-075 052 1,40
1/8"	1	0103-075 026 1,90
11/4"	1	0103-075 027 1,90
11/2"	1	0103-075 028 1,90

mm	RRP
B	pcs.
10	1 0103-075 210 1,90 0103-075 310 1,40
12	1 0103-075 212 1,90 0103-075 312 1,35
13	1 0103-075 213 1,90 0103-075 313 1,40
15	1 0103-075 315 1,35
16	1 0103-075 216 1,90 0103-075 316 1,40
17	1 0103-075 217 1,90
20	1 0103-075 220 1,90 0103-075 320 1,40
25	1 0103-075 225 1,90 0103-075 325 1,40
30	1 0103-075 230 1,90
32	1 0103-075 232 1,90
35	1 0103-075 235 1,90
40	1 0103-075 240 1,90



**115-150**

**USAGE**

roughening	0,26
planing	0,35
deburring	0,50
edge honing	0,60
structuring	0,80
descaling/paint stripping	
weld seams	

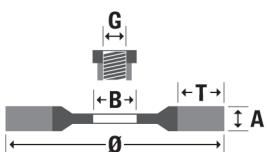
**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot	Steel
	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

Ø	A	T	B	min-1	pcs.	RRP	Ø	A	RRP
115	12	23	22,2	12500	10	<b>1202-631 131</b> 16,60	<b>1202-631 151</b> 16,15		
125	13	28	22,2	12500	8	<b>1212-631 131</b> 18,75	<b>1212-631 151</b> 18,20		
178	13	42	22,2	12500	6	<b>1202-653 131</b> 25,40	<b>1202-653 151</b> 25,05		

Special clockwise and anti-clockwise twists ensure brush will wear evenly.



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# Brushes

## Angle grinder

**Wheel brushes**

**knotted Osborn wire**



**PREMIUM**

**USAGE**



roughening	0.26
planing	0.35
deburring	0.50
edge honing	0.60
structuring	0.80
descaling/paint stripping	0.80
weld seams	0.80

**TRIM AND MATERIAL**

Products available with:

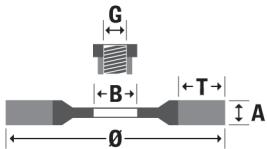
Steel wire twist knot →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
-------	------------	-----------------	-------------------	----------	-----------	-----------

Ø	A	T	B	min-1	pcs.	Osborn	RRP	Osborn	RRP		
						0,50	Order-No.	€	0,50 *	Order-No.	€
125	6	24	22,2	8500	1	9802-921 873	41,40	9812-921 873	44,80		
178	6	38	22,2	8500	1	9802-921 875	55,90	9812-921 875	58,40		

\* pointed model. Other articles regular.

Bonded. Ideal for uniform surfacetreatment and precise edge treatment. Optimum quality and controlled face width for high efficiency.



**Wheel brushes**

**crimped wire**



**PREMIUM**

**USAGE**



roughening	0.15
planing	0.20
deburring	0.25/0.27
edge honing	0.30
structuring	0.35
descaling/paint stripping	0.40
weld seams	0.50

**TRIM AND MATERIAL**

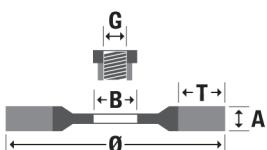
Products available with:

Steel wire crimped →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
-------	------------	-----------------	-------------------	----------	-----------	-----------

Ø	A	T	B	G	min-1	pcs.	0,38	RRP				
							Order-No.	€	Order-No.	€	Order-No.	€
150	5	29	22,2		8500	12	0002-921 874	53,15				
178	5	41	22,2	M14x2,0	8500	10	0002-921 876	121,00				
178	5	41	22,2		8500	12	0002-921 875	54,50				
178	5	41	22,2	5/8"	8500	10	0002-921 889	56,10				
178	3	41	22,2		8000	1	7702-921 875	52,15				

Bonded. Ideal for uniform surfacetreatment and precise edge treatment. Optimum quality and controlled face width for high efficiency.



# Brushes

## Angle grinder

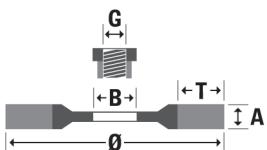
### Wheel brushes crimped wire



USAGE		TRIM AND MATERIAL									
115		Products available with: Steel wire crimped →									

Ø	A	T	G	min-1	pcs.	0,35 Cordwire		RRP		Order-No.	€
						Order-No.	€	Order-No.	€	Order-No.	€
100	12	20	M14x2,0	12500	6	2802-522 051	11,25				
115	12	28	M14x2,0	12500	6	<b>2812-522 051</b>	12,10				

Suitable for an antique finish on wood.



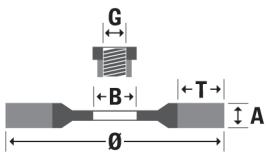
### Wheel brushes abrasive filament



USAGE		TRIM AND MATERIAL									
150-180		Products available with: Abrasive bristle →									

Ø	A	T	B	G	Adapt.	min-1	pcs.	Novofil 46		RRP	
								Order-No.	€	Order-No.	€
140	55	30	M14			4500	6	5421-401 913	27,80	<b>5411-401 913</b>	27,80

Ø	A	T	B	G	Adapt.	min-1	pcs.	Novofil 120		RRP	
								Order-No.	€	Order-No.	€
140	55	30	M14			4500	6	5431-401 913	27,80		



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# Brushes

## Angle grinder



**USAGE**

**115**

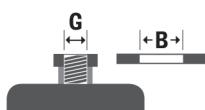
	roughening	planing	deburring	edge honing	structuring	descaling/paint stripping	weld seams
	0,26	0,35	0,50	0,60	0,80		

**TRIM AND MATERIAL**

**Products available with:**

Steel wire twist knot → Steel Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood

	mm	G	min-1	pcs.	0,35	RRP	0,50	RRP	
Ø	T	B			Order-No.	€	Order-No.	€	
65	20	16		12500	10	1602-608 131	12,10	1602-608 151	11,20
65	20	M10x1,25		12500	10	2352-608 131	12,10	2352-608 151	11,20
65	20	M10x1,5		12500	10	<b>0102-608 131</b>	12,10	<b>0102-608 151</b>	11,20
65	20	M12x1,5		12500	10			1162-608 151	11,20
65	20	M14x2,0		12500	10	<b>0002-608 131</b>	12,10	<b>0002-608 151</b>	11,20
65	30	M14x2,0		12500	10	<b>3892-608 131</b>	14,60		



	mm	G	min-1	pcs.	0,35	RRP	0,50	RRP	
Ø	T	B			Order-No.	€	Order-No.	€	
65	20	16		12500	6	1602-608 331	24,80		
65	20	M10x1,25		12500	6	2352-608 331	25,25	2352-608 351	24,45
65	20	M10x1,5		12500	6	0102-608 331	25,25	0102-608 351	24,45
65	20	M14x2,0		12500	6	<b>0002-608 331</b>	25,25	<b>0002-608 351</b>	24,45

**Cup brushes**  
knotted wire



**USAGE**

**125**

	roughening	planing	deburring	edge honing	structuring	descaling/paint stripping	weld seams
	0,26	0,35	0,50	0,60	0,80		

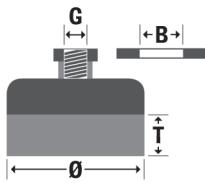
**TRIM AND MATERIAL**

**Products available with:**

Steel wire twist knot → Steel Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood

	mm	G	min-1	pcs.	0,35	RRP	0,50	RRP	
Ø	T	B			Order-No.	€	Order-No.	€	
75	20	M14x2,0		11000	10	9908-608 132	22,85	<b>9908-608 152</b>	22,35
75	20	5/8 Zoll		11000	10	9918-608 132	22,85	9918-608 152	22,35

Removable support rings prevent deflection of trim. Once trim is worn, support ring can be removed to use remaining trim.



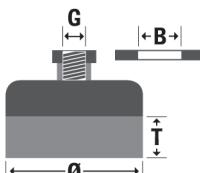
# Brushes

## Angle grinder

**Cup brushes**  
knotted wire



Removable support rings prevent deflection of trim. Once trim is worn, support ring can be removed to use remaining trim.



**150-230**

**USAGE**

	0,26	0,35	0,50	0,80
roughening	□	□	□	□
planing	■	■	■	■
deburring	■	■	■	■
edge honing	■	■	■	■
structuring	□	□	□	□
descaling/paint stripping	□	□	□	□
weld seams	■	■	■	■

**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot

Stainless steel

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
■	■	■	■	■	■	■

mm	G	min-1	pcs.	0,35	RRP	0,50	RRP	0,80	RRP	
Ø	T	B		Order-No.	€	Order-No.	€	Order-No.	€	
80		5/8 Zoll	8500	6	0802-608 133	28,70	0802-608 153	26,35	0802-608 183	25,75
80		M14x2,0	8500	6	<b>0002-608 133</b>	28,70	<b>0002-608 153</b>	26,35	<b>0002-608 183</b>	25,75
80		22,2	8500	6	0002-607 133	24,05	<b>0002-607 153</b>	22,50	0002-607 183	21,70
100		22,2	8500	3	<b>0002-607 134</b>	29,40	0002-607 154	27,25	<b>0002-607 184</b>	26,60
100		M14x2,0	8500	3	<b>0002-608 134</b>	33,35	<b>0002-608 154</b>	31,25	<b>0002-608 184</b>	30,35
100		5/8 Zoll	8500	3	0802-608 134	33,35	<b>0802-608 154</b>	31,25	0802-608 184	30,35
120		22,2	6500	4	0002-607 135	37,55	0002-607 155	34,35	<b>0002-607 185</b>	32,95
120		M14x2,0	6500	4	0002-608 135	39,65	<b>0002-608 155</b>	38,45	<b>0002-608 185</b>	37,60
120		5/8 Zoll	6500	4	0802-608 135	39,65	0802-608 155	38,45	0802-608 185	37,60

\* TÜV-Certification planned.

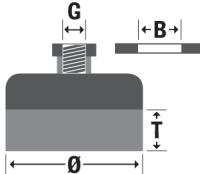
mm	G	min-1	pcs.	0,35	RRP	0,50	RRP	
Ø	T	B		Order-No.	€	Order-No.	€	
80		M14x2,0	6500	3	<b>0002-608 333</b>	61,30	<b>0002-608 353</b>	56,55
100		22,2	8500	3	0002-607 354	58,85		
100		M14x2,0	8500	3	<b>0002-608 334</b>	64,15	<b>0002-608 354</b>	62,20

\* TÜV-Certification planned.

**Cup brushes**  
crimped wire



Particularly suitable for processing large surfaces.



**115-125**

**USAGE**

	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50
roughening	□	□	□	□	□	□	□
planing	■	■	■	■	■	■	■
deburring	■	■	■	■	■	■	■
edge honing	□	□	□	□	□	□	□
structuring	□	□	□	□	□	□	□
descaling/paint stripping	□	□	□	□	□	□	□
weld seams	■	■	■	■	■	■	■

**TRIM AND MATERIAL**

Products available with:

Steel wire crimped

Stainless steel

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
■	■	■	■	■	■	■

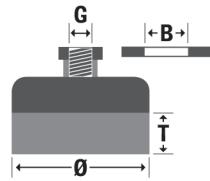
mm	G	min-1	pcs.	0,20	RRP	0,30	RRP	0,30	RRP	
Ø	T	B		Order-No.	€	Order-No.	€	Order-No.	€	
60	21	16	12500	10	1602-613 141	10,05	1602-613 161	9,25		
60	21	16	12500	4					1602-613 361	13,90
60	21		M10x1,25	12500	10	<b>5262-613 141</b>	10,05			
60	21		M10x1,5	12500	10	0102-613 141	10,05	<b>0102-613 161</b>	9,25	
60	21		M14x2,0	12500	10	<b>0002-613 141</b>	10,05	<b>0002-613 161</b>	9,25	
60	21		M14x2,0	12500	4				<b>0002-613 361</b>	13,90
75	23	16	12500	10	1602-613 142	15,70	1602-613 162	14,80		
75	23	16	12500	3					1602-613 362	25,70
75	23		M10x1,25	12500	10	5652-613 142	15,70	5652-613 162	14,80	
75	23		M10x1,5	12500	10	0102-613 142	15,70	<b>0102-613 162</b>	14,80	
75	23		M14x2,0	12500	10	<b>0002-613 142</b>	15,70	0002-613 162	14,80	
75	23		M14x2,0	12500	4				<b>0002-613 362</b>	25,70
75	23		5,8 Zoll	12500	10	0802-613 142	15,70	0802-613 162	14,80	
75	23		5,8 Zoll	12500	4				0802-613 362	25,70



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# Brushes

## Angle grinder



**USAGE**

**150-230**

	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50
roughening	■■■■■	■■■■■					
planing	■■■■■	■■■■■					
deburring	■■■■■	■■■■■					
edge honing	■■■■■	■■■■■					
structuring	■■■■■	■■■■■					
descaling/paint stripping	■■■■■	■■■■■					
weld seams	■■■■■	■■■■■					

**TRIM AND MATERIAL**

Products available with:

- Steel wire crimped → Steel Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood
- Stainless steel → Steel Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood

Ø	T	B	G	min-1	pcs.	0,20		0,30		0,50	
						Order-No.	RRP	Order-No.	RRP	Order-No.	RRP
80	30		M14x2,0	8500	5	0002-613 143	17,80	0002-613 163	17,40		
80	25		5/8 Zoll	8500	5	0802-613 143	17,80	0802-613 163	17,40		
80	25		M14x2,0	8500	5					0002-613 193	16,35
80	25	22,2		8500	5	1902-603 143	17,25	1902-603 163	13,70		
80	25	20		8500	5			0002-603 163	16,80		
100	30	22,2		8500	3	0002-603 144	20,10				
100	30		M14x2,0	8500	3	0002-613 144	22,65				
100	30		M14x2,0	8500	4			0002-613 164	21,40		
100	30		5/8 Zoll	8500	3	0802-613 144	22,65	0802-613 164	21,40	0802-613 194	21,00
125	30	22,2		6500	4	0002-603 145	30,90				
125	30		M14x2,0	6500	4	0002-613 145	31,30	0002-613 165	29,90	0002-613 195	28,35
125	30		5/8 Zoll	6500	4			0802-613 165	29,90	0802-613 195	28,35
150	40		M14x2,0	6500	3	0002-613 146	35,85	0002-613 166	32,65	0002-613 196	32,15
150	40		5/8 Zoll	6500	3	0802-613 146	33,25	0802-613 166	32,65	0802-613 196	32,15

\* TÜV-Certification planned.

Ø	T	B	G	min-1	pcs.	0,30		0,30 brass-coated		RRP	
						Order-No.	RRP	Order-No.	RRP	Order-No.	RRP
80	25	22,2		8500	4	1902-603 363	27,10				
80	25		M14x2,0	8500	4	0002-613 363	30,25				
80	25		M14x2,0	8500	5			0002-613 063	17,60		
80	25		5/8 Zoll	8500	4	0802-613 363	30,25				
80	25		5/8 Zoll	8500	5			0802-613 063	17,60		
100	30		M14x2,0	8500	3	0002-613 364	43,90	0002-613 064	21,55		
100	30		5/8 Zoll	8500	3	0802-613 364	43,90	0802-613 064	21,55		
125	30		5/8 Zoll	6500	2	0802-613 365	51,50				
125	30		5/8 Zoll	6500	4	0002-613 365	55,25				
125	30		M14x2,0	6500	2			0802-613 065	29,65		
125	30		M14x2,0	6500	4			0002-613 065	30,25		
150	40		M14x2,0	6500	3			0002-613 066	33,35		
150	40		5/8 Zoll	6500	3	0802-613 066	33,35				

\* TÜV-Certification planned.



**USAGE**

**150**

	40/46	60	80	120	180	320	Fibre
roughening	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
deburring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	

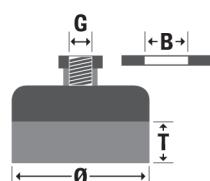
**TRIM AND MATERIAL**

Products available with:

- Abrasive bristle → Steel Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood

Ø	T	B	G	min-1	pcs.	Novofil 180		RRP	
						Order-No.	RRP	Order-No.	RRP
100	25	22,2		8500	3	1802-607 914	49,90		
100	25		M14x2,0	8500	3	1802-608 914	51,20		
100	25		5/8 Zoll	8500	3	0802-608 914	49,90		

Recommended speed 4.000RPM.-1.



# Brushes

## Angle grinder



**USAGE**

	40/46	60	80	120	180	320	Fibre
roughening	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	□□□□□
planing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
deburring	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
edge honing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	□□□□□
descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	□□□□□
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	□□□□□

**150-180**

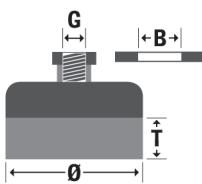
**TRIM AND MATERIAL**

Products available with:

Abrasive bristle	Steel
Natural bristle	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

mm									Fibre 23,2		RRP	Novofil 46		RRP	Novofil 60		RRP
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
130	70	40		M14x2,0			4	3101-614 946	35,50			9301-614 916	32,75	9311-614 916	32,75		
130	70	50		M14x2,0			4										

Particularly suitable for finishing or deburring.



**USAGE**

	0,26	0,35	0,50	0,80
roughening	□□□□□	□□□□□	□□□□□	□□□□□
planing	■■■■■	■■■■■	■■■■■	■■■■■
deburring	■■■■■	■■■■■	■■■■■	■■■■■
edge honing	■■■■■	■■■■■	■■■■■	■■■■■
structuring	□□□□□	□□□□□	□□□□□	□□□□□
descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■
weld seams	■■■■■	■■■■■	■■■■■	■■■■■

**115-125**

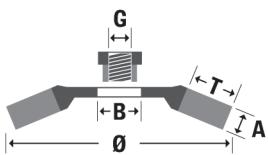
**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot	Steel
Stainless steel	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

mm									0,30		RRP	0,50		RRP	
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
100	13	22	16			12500	10			1602-622 151	14,40				
100	13	22		M10x1,25		12500	10			2352-622 151	14,40				
100	13	22		M10x1,5		12500	10	0102-622 131	14,90	0102-622 151	14,40				
100	13	22		M14x2,0		12500	10	<b>0002-622 131</b>	14,90	<b>0002-622 151</b>	14,40				
115	15	20	16			12500	10			1602-632 151	20,70				
115	15	20		M14x2,0		12500	10	<b>0002-632 131</b>	21,40	<b>0002-632 151</b>	20,70				
115	15	20		5/8 Zoll		12500	10	0802-632 131	21,40	0802-632 151	20,70				

Particularly suitable for processing inaccessible areas e.g. angles, edges or corners.



mm									0,30 22 Knots		RRP	0,50 22 Knots		RRP	
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
100	13	22		M14x2,0		12500	10	0002-623 131	17,65	0002-623 151	17,10				

mm									0,30		RRP	0,50		RRP	
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
100	13	22		M10x1,25		12500	5			2352-622 351	21,15				
100	13	22		M10x1,5		12500	5	0102-622 331	21,65	0102-622 351	21,15				
100	13	22		M14x2,0		12500	5	<b>0002-622 331</b>	21,65	<b>0002-622 351</b>	21,15				
115	15	20		M14x2,0		12500	5	<b>0002-632 331</b>	37,30	<b>0002-632 351</b>	36,60				
115	15	20		5/8 Zoll		12500	5	0802-632 331	37,30	0802-632 351	36,60				

mm									0,30 22 Knots		RRP	0,50 22 Knots		RRP	
Ø	A	T	B	G	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
100	13	22		M14x2,0		12500	5	0002-623 331	24,85	0002-623 351	24,30				



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# Brushes

## Angle grinder

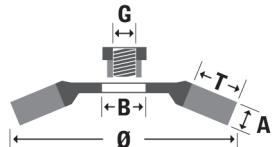


**Bevel brushes**

**crimped wire**



Particularly suitable for processing inaccessible areas e.g. angles, edges or corners.



115	USAGE							TRIM AND MATERIAL							
	mm			Adapt.	min-1	pcs.	Order-No.	€	0,30		0,20		0,30		
		G	max						Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
	100	20	20	M10x1,25	12500	5				2352-512 342	35,80	2352-512 362	30,50		
	100	20	20	M10x1,25	12500	10	2352-512 162	14,80							
	100	20	20	M10	12500	10	2352-512 161	11,20							
	100	20	20	M10x1,5	12500	5				0102-512 342	33,90	0102-512 362	30,50		
	100	20	20	M10x1,5	12500	10	0102-512 162	14,80							
	100	10	20	M10x1,5	12500	10	0102-512 161	11,20							
	100	20	20	M14x2,0	12500	5			0002-512 162	14,80					
	100	20	20	M14x2,0	12500	10	0002-512 161	11,20							
	100	10	20	M14x2,0	12500	10	1602-512 161	11,20							
			16												

**BRUSHES FOR POWER DRILLS**



# BRUSHES

## Power drills



### Important user information

#### Brushes for power drills



To be noted when selecting brushes and using power drills:

#### 1. General user information

The brushes on the following pages are suitable for all brands of power drills. It does not matter whether you are using a 1- or 2-speed machine or a percussion drill.

The recommended speed is approx. 1,500 - 3,500 rpm

#### 2. Typical brush types for power drills



##### Wheel brushes

Available with knotted and crimped wire, as well as abrasive filaments or synthetic compound wires.



##### Cup brushes

Available with knotted and crimped wire, as well as abrasive filaments and synthetic compound wires.

##### Please note:

Cup and end brushes spread during operation.



##### End brushes

Available with crimped wire, abrasive filaments and synthetic compound wires.



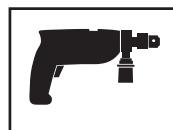
##### Flap wheel brushes

Available with crimped wire, abrasive filaments or Tampico fibre.



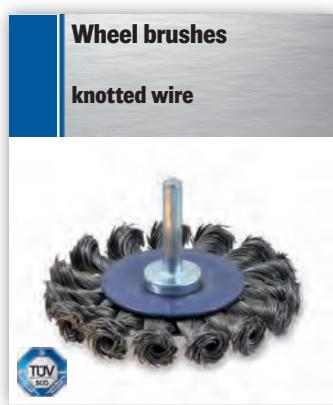
##### Tube & internal brushes

All details can be found in the chapter on internal finishing.



#### The machine information on the packaging and displays

Details on machine suitability can also be found on the machine icons found on Osborn packaging and counter and shelf displays.



**USAGE**

roughening	0.26
planing	0.35
deburring	0.50
edge honing	0.60
structuring	0.80
descaling/paint stripping	
weld seams	

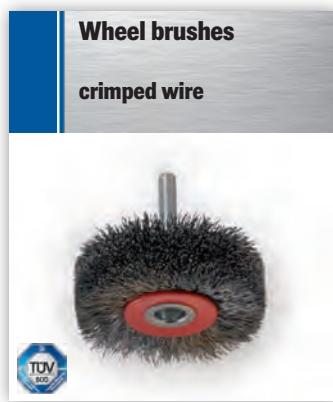
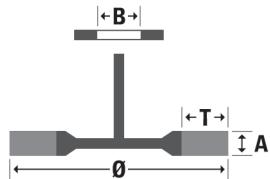
**TRIM AND MATERIAL**

Products available with:

Steel wire twist knot → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminum, Soft wood, Hard wood

Stainless steel → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminum, Soft wood

0,35	RRP	0,50	RRP	0,50	RRP
Order-No.	€	Order-No.	€	Order-No.	€
<b>0002-611 131</b>	10,00	<b>0002-611 151</b>	9,65	<b>0202-611 151</b>	10,30
<b>0202-611 131</b>	10,45	<b>0202-611 151</b>	10,30	<b>0202-611 351</b>	19,85



**USAGE**

roughening	0,15
planing	0,20
deburring	0,25/0,27
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

**TRIM AND MATERIAL**

Products available with:

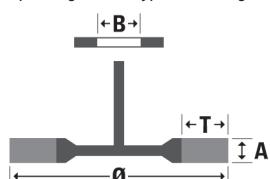
Steel wire crimped → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminum, Soft wood, Hard wood

Stainless steel → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminum, Soft wood

Brass wire → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminum, Soft wood, Hard wood

0,15	RRP	0,20	RRP	0,30	RRP
Order-No.	€	Order-No.	€	Order-No.	€
<b>0002-501 132</b>	7,95	<b>0002-501 142</b>	7,65		
		<b>0002-501 143</b>	10,45		
		<b>0002-502 141</b>	5,15		
		<b>0002-502 142</b>	6,30		
		<b>0002-502 143</b>	9,05		
		<b>0002-503 141</b>	4,90		
		<b>0002-503 142</b>	7,10		
		<b>0002-503 143</b>	9,35		
		<b>0002-504 141</b>	5,25	<b>0002-504 161</b>	4,75
		<b>0002-504 142</b>	7,30	<b>0002-504 162</b>	6,60
		<b>0002-504 143</b>	9,75	<b>0002-504 163</b>	9,45
		<b>0002-505 141</b>	5,40	<b>0002-505 161</b>	5,05
		<b>0002-505 142</b>	7,95	<b>0002-505 162</b>	7,30
		<b>0002-505 143</b>	11,70	<b>0002-505 163</b>	10,35
		<b>0002-506 141</b>	5,55	<b>0002-506 161</b>	5,45
		<b>0002-506 142</b>	8,70	<b>0002-506 162</b>	7,55
		<b>0002-506 143</b>	11,85	<b>0002-506 163</b>	10,60
		<b>0002-507 142</b>	9,05	<b>0002-507 162</b>	8,75

Recommended number of revolutions:  
approx. 50% of max. -i. Specification A can  
vary depending on wire type and strength.



mm			0,15	RRP	0,20	RRP	0,30	RRP
Ø	A	T	min-1	pcs.	Order-No.	€	Order-No.	€
20	6	4	20000	10	<b>0002-501 132</b>	7,95	<b>0002-501 142</b>	7,65
20	9	4	20000	10			<b>0002-501 143</b>	10,45
30	6	6	20000	10			<b>0002-502 141</b>	5,15
30	9	6	20000	10	<b>0002-502 132</b>	7,65	<b>0002-502 142</b>	6,30
30	12	6	20000	10			<b>0002-502 143</b>	9,05
40	7	10	18000	10			<b>0002-503 141</b>	4,90
40	11	10	18000	10	<b>0002-503 132</b>	8,00	<b>0002-503 142</b>	7,10
40	16	10	18000	10			<b>0002-503 143</b>	9,35
50	10	13	15000	10			<b>0002-504 141</b>	5,25
50	17	13	15000	10	<b>0002-504 132</b>	8,35	<b>0002-504 142</b>	7,30
50	23	13	15000	10			<b>0002-504 143</b>	9,75
60	12	15	15000	10			<b>0002-505 141</b>	5,40
60	18	15	15000	10	<b>0002-505 132</b>	9,50	<b>0002-505 142</b>	7,95
60	23	15	15000	10			<b>0002-505 143</b>	11,70
70	11	15	15000	10			<b>0002-506 141</b>	5,55
70	18	15	15000	10	<b>0002-506 132</b>	10,95	<b>0002-506 142</b>	8,70
70	23	15	15000	10			<b>0002-506 143</b>	11,85
80	19	20	15000	10			<b>0002-507 142</b>	9,05

mm			0,50	RRP						
Ø	A	T	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
70	10	14	15000	10	<b>5183-506 192</b>	14,15				

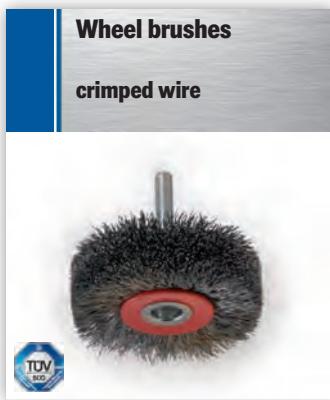
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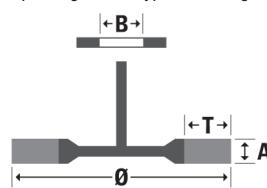
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# Brushes

## Power drills



Recommended number of revolutions:  
approx. 50% of max. -1. Specification A can vary depending on wire type and strength.

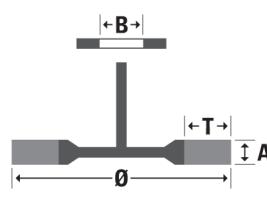


USAGE						TRIM AND MATERIAL					
						Products available with:					
						Steel wire crimped → Stainless steel → Brass wire →					
Ø	A	T	min-1	pcs.	Order-No.	€	Ø	Order-No.	€	Ø	Order-No.
20	6	4	20000	10	0002-501 332	15,50	0002-501 342	14,15			
20	9	4	20000	10	0002-501 333	17,65	0002-501 343	16,70			
30	6	6	20000	10	0002-502 332	9,00	0002-502 342	8,40			
30	9	6	20000	10	0002-502 333	13,80	0002-502 343	13,55			
30	12	6	20000	10	0002-503 331	8,40	0002-503 341	8,10			
40	7	10	18000	10	0002-503 332	13,25	0002-503 342	12,15			
40	11	10	18000	10	0002-503 333	17,55	0002-503 343	17,20			
40	16	10	18000	10	0002-504 341	7,10	0002-504 361	6,50			
50	10	13	15000	10	0002-504 342	14,80	0002-504 362	13,55			
50	17	13	15000	10	0002-504 332	14,80	0002-504 343	18,40	0002-504 363	17,65	
50	23	13	15000	10	0002-505 343	18,00	0002-505 361	6,80			
60	12	15	15000	10	0002-505 332	15,95	0002-505 342	15,30	0002-505 362	14,80	
60	18	15	15000	10	0002-505 343	18,05	0002-505 363	18,40			
60	23	15	15000	10	0002-506 341	8,10	0002-506 361	7,90			
70	11	15	15000	10	0002-506 332	17,60	0002-506 342	15,70	0002-506 362	15,05	
70	18	15	15000	10	0002-506 343	18,75	0002-506 363	19,60			
80	10	20	12000	10					5162-507 361	10,75	
80	19	20	12000	10	0002-507 342	15,75	0002-507 362	16,80			

mm						0,20 RRP						
Ø	A	T	min-1	pcs.	Order-No.	€	Ø	Order-No.	€	Ø	Order-No.	€
20	9	4	20000	10	0002-501 542	14,05						
30	9	6	20000	10	0002-502 542	7,60						
40	11	10	18000	10	0002-503 542	9,15						
50	17	13	15000	10	0002-504 542	10,95						
60	18	15	15000	10	0002-505 542	12,00						
70	18	15	15000	10	0002-506 542	13,50						
80	19	20	12000	10	0002-507 542	16,45						

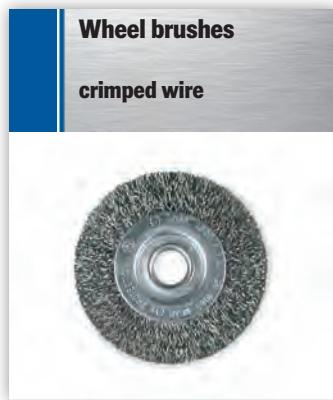


Do-it-yourself type for max. 4500 min-1.

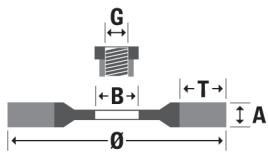


mm						0,30 RRP						
Ø	A	T	min-1	pcs.	Order-No.	€	Ø	Order-No.	€	Ø	Order-No.	€
40	5	10	4500	20	0003-600 111	2,40	0008-600 121	2,10				
50	7	10	4500	20	0003-600 211	2,55	0008-600 221	2,10				
63	9	13	4500	20	0003-600 311	2,80	0008-600 321	2,40				
75	10	16	4500	10	0008-600 411	2,80	0003-601 411	2,80	0502-600 451	4,20		
75	10	22	4500	10	0008-600 421	2,80						
75	15	16	4500	10	0003-600 412	4,85	0008-600 422	4,70				
100	12	22	4500	10	0008-600 511	4,30	0008-600 521	4,05				
100	17	22	4500	10	0008-600 522	6,10						

mm						0,20 RRP						
Ø	A	T	min-1	pcs.	Order-No.	€	Ø	Order-No.	€	Ø	Order-No.	€
75	10	16	4500	240	0008-600 431	7,15						
75	10	16	4500	10	0008-600 432	6,35						
100	10	22	4500	10	0008-600 531	9,90						



Do-it-yourself type for max. 4500 min<sup>-1</sup>.



**USAGE**

	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50
roughening	■	■	■	■	■	■	
planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
deburring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■

**TRIM AND MATERIAL**

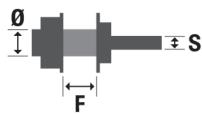
Products available with:  
Steel wire crimped →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■

Ø	A	T	B	min-1	pcs.	0,20		0,30		RRP	
						Order-No.	€	Order-No.	€	Order-No.	€
50	7	10	3/8 Zoll	4500	20	<b>0003-601 211</b>	2,45				
50	7	10	9,5 mm	4500	20			<b>0008-601 221</b>	2,10		
63	9	13	9,5 mm	4500	20			0008-601 321	2,40		
63	9	13	3/8 Zoll	4500	20	0003-601 311	2,50				
75	10	16	1/2 Zoll	4500	10	0003-601 411	2,80				
75	10	16	3/8 Zoll	4500	10	<b>0123-601 411</b>	2,80				
75	10	16	9,5 mm	4500	10			0128-601 421	2,80		
75	10	16	12,7 mm	4500	10			<b>0008-601 421</b>	2,80		
100	13	22	12,7 mm	4500	10	0002-601 511	4,05				
100	12	22	12,7 mm	4500	10			<b>0008-601 521</b>	4,05		



Ø	mm	Zoll	pcs.	RRP			€
				Order-No.	€	Order-No.	€
10			1	<b>0003-000 100</b>	9,25		
13			1	<b>0003-000 130</b>	12,25		
12,7		1/2 Zoll	1	0004-000 127	12,25		
6,35		1/4 Zoll	1	0004-000 063	9,25		
9,52		3/8 Zoll	1	0004-000 095	9,25		



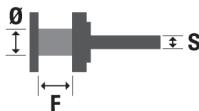
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# Brushes

## Power drills

Drive arbor
Type II

mm		RRP						
Ø	Zoll	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
9,5	3/8 Zoll	1	9907-075 128	17,55				
12,7	1/2 Zoll	1	9907-075 129	17,55				
15,9	5/8 Zoll	1	9907-075 130	17,55				



Wheel brushes
crimped wire

**USAGE**

roughening	0,15
planing	0,20
deburring	0,25/0,27
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

**TRIM AND MATERIAL**

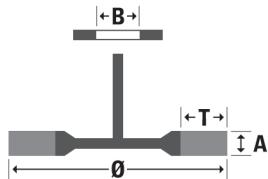
Products available with:

Steel wire crimped	Steel
	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood



mm				0,25 Cordwire	RRP					
Ø	A				Order-No.	€	Order-No.	€	Order-No.	€
80	35	25	4000	1	0908-507 061	16,70				

Particularly suitable for brushing out annual (year) rings. Supplied on 8mm shaft.



## Wheel brushes crimped wire



Resin-bonded, 10 fold service life, no wire breakage.

**USAGE**

roughening	0,15
planing	0,20
deburring	0,25/0,27
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

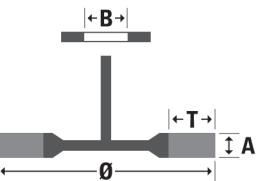
roughening  
planing  
deburring  
edge honing  
structuring  
descaling/paint stripping  
weld seams

**TRIM AND MATERIAL**

Products available with:  
Steel wire crimped →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

					0,30	RRP				
<b>Ø</b>	<b>A</b>	<b>T</b>	<b>min-1</b>	<b>pcs.</b>	Order-No.	€	Order-No.	€	Order-No.	€
63	8	20	15000	12	<b>0002-911 941</b>	15,35				
76	8	26	15000	12	<b>0002-911 951</b>	15,70				



## Wheel brushes abrasive filament



New: Grittyflex red with 50% more performance due to silicon carbide trim with higher grit content.

**USAGE**

40/46	60	80	120	180	320	Fibre
-------	----	----	-----	-----	-----	-------

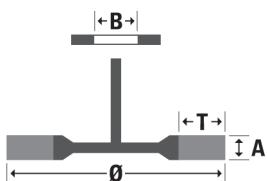
roughening  
planing  
deburring  
edge honing  
structuring  
descaling/paint stripping  
weld seams

**TRIM AND MATERIAL**

Products available with:  
Abrasive bristle →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

					Grit 80 Red	RRP	Grit 180 Blue	RRP			
<b>Ø</b>	<b>A</b>	<b>T</b>	<b>min-1</b>	<b>pcs.</b>	Order-No.	€	Order-No.	€	Order-No.	€	
75	16	10	4500	10	<b>0802-600 491</b>	8,95	<b>0182-600 491</b>	8,95			
100	23	10	4500	10	<b>0802-600 591</b>	9,75	<b>0182-600 591</b>	9,75			



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# Brushes

## Power drills

### Wheel brushes

#### abrasive filament



### USAGE

	40/46	60	80	120	180	320	Fibre
roughening	■■■■■						
planing		□□□					
deburring		□□□	■■■■■				
edge honing		□□□	■■■■■				
structuring	■■■■■		□□□				
descaling/paint stripping	■■■■■		□□□				
weld seams		□□□	■■■■■				

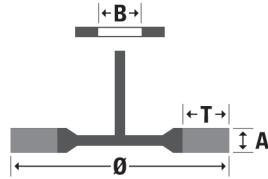
### TRIM AND MATERIAL

Products available with:

Abrasive bristle →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

mm					max.		Novofil 120	RRP	Novofil 180	RRP	Novofil 320	RRP
Ø	A	T	S	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
40	12	10	6	4500	10	8603-503 911	12,40	8623-503 911	12,40	8613-503 911	12,40	
50	12	12	6	4500	10	8603-504 911	13,20	8623-504 911	13,20	8613-504 911	13,20	
60	12	15	6	4500	10	8603-505 911	13,65	8623-505 911	13,65	8613-505 911	13,65	
70	12	20	6	4500	10	8603-506 911	14,95	8623-506 911	14,95	8613-506 911	14,95	
80	12	22	6	4500	10	8603-507 911	22,95	8623-507 911	22,95	8613-507 911	22,95	



### Cup brushes

#### knotted wire



### USAGE

	0,26	0,35	0,50	0,60	0,80
roughening	□□□	■■■■■			
planing	■■■■■	□□□			
deburring	■■■■■	□□□			
edge honing	■■■■■	□□□			
structuring	□□□	■■■■■			
descaling/paint stripping	■■■■■	□□□			
weld seams	■■■■■	□□□			

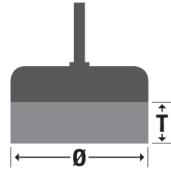
### TRIM AND MATERIAL

Products available with:

Steel wire twist knot →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

mm					max.		0,50	RRP			
Ø	T		min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
65	23		6000	10		1004-608 151	11,15				



# Brushes

## Power drills



**USAGE**

roughening	0,15
planing	0,20
deburring	0,25/0,27
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

**TRIM AND MATERIAL**

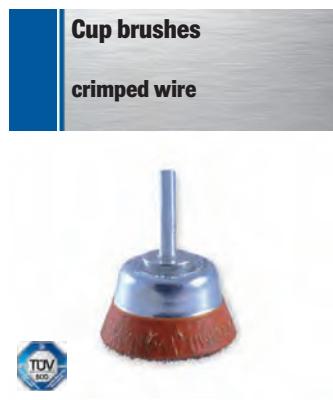
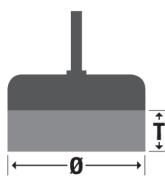
Products available with:

Steel wire crimped	Steel
Stainless steel	Cast steel
Brass wire	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

**mm**

Ø	T	min-1	pcs.	0,20	RRP	0,30	RRP	0,20	RRP
50	17	4500	20	<b>0008-600 811</b>	2,50	<b>0008-600 821</b>	2,45	<b>0023-600 851</b>	3,75
60	20	4500	10	<b>0003-600 813</b>	2,80	<b>0008-600 823</b>	2,90		
75	20	4500	10	<b>0008-600 911</b>	3,15	<b>0008-600 921</b>	3,05		
80	23	4500	10	<b>0003-601 911</b>	4,20	<b>0008-601 921</b>	3,05		

Do-it-yourself type for max. 4500 min-1.



**USAGE**

roughening	0,15
planing	0,20
deburring	0,25/0,27
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

**TRIM AND MATERIAL**

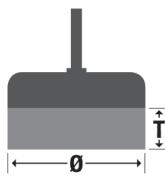
Products available with:

Steel wire crimped	Steel
Stainless steel	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

**mm**

Ø	T	min-1	pcs.	0,20	RRP	0,30	RRP	0,20	RRP
50	17	4500	20	<b>0008-600 831</b>	6,65	<b>0008-600 832</b>	6,10		
75	20	4500	10	<b>0008-600 361</b>	9,10				

Resin-bonded, 10 fold service life, no wire breakage.



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# Brushes

## Power drills

### Cup brushes

abrasive filament



**USAGE**

	40/46	60	80	120	180	320	Fibre
roughening	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
planing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
deburring	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
edge honing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
structuring	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
descaling/paint stripping	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
weld seams	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□

**TRIM AND MATERIAL**

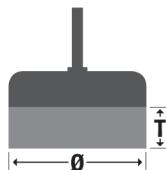
Products available with:

Abrasive bristle →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

mm	Ø	T	min-1	pcs.	Grit 80 Red	RRP	Grit 180 Blue	RRP	Order-No.	€
					Order-No.	€	Order-No.	€		
	50	17	4500	10	0802-600 891	8,55	0182-600 891	8,55		
	75	23	4500	10	0802-600 991	10,25	0182-600 991	10,25		

New: Grityflex red with 50% more performance due to silicon carbide trim with higher grit content.



### Cup brushes

abrasive filament



**USAGE**

	40/46	60	80	120	180	320	Fibre
roughening	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
planing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
deburring	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
edge honing	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
structuring	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
descaling/paint stripping	■■■■■	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□
weld seams	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□	□□□□□

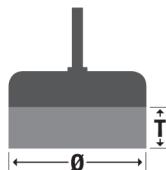
**TRIM AND MATERIAL**

Products available with:

Abrasive bristle →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
-------	------------	-----------------	-------------------	-----------	-----------	-----------

mm	Ø	T	min-1	pcs.	Novofil 180	RRP	Novofil 320	RRP	Order-No.	€
					Order-No.	€	Order-No.	€		
	45	20	8000	10	5103-607 914	10,25	8733-607 912	10,25		
	50	20	4500	10	8703-607 912	16,70	8743-607 912	16,70		
	60	25	4500	10	8713-607 912	18,35	8753-607 912	18,35		
	70	45	5000	10	8703-607 913	18,45	8713-607 913	18,45		



# Brushes

## Power drills



**USAGE**

roughening	0,15	0,20	0,25/0,27
planing	0,20	0,25	0,30
deburring	0,30	0,35	0,40
edge honing	0,30	0,40	0,50
structuring	0,30	0,40	0,50
descaling/paint stripping	0,15	0,20	0,25/0,27
weld seams	0,20	0,30	0,40

**TRIM AND MATERIAL**

Products available with:

Steel wire crimped	Steel
Stainless steel	Cast steel
Brass wire	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

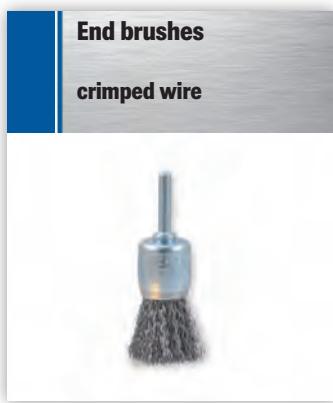
mm					0,20	RRP	0,30	RRP	0,50	RRP
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
10	20	40	20000	12	<b>0003-509 141</b>	4,50	<b>0003-509 161</b>	4,00	<b>0003-509 191</b>	3,95
17	25	45	18000	12	<b>0002-509 142</b>	4,60	<b>0002-509 162</b>	4,15	<b>0002-509 192</b>	4,05
25	25	50	18000	12	<b>0002-509 143</b>	5,30	<b>0002-509 163</b>	5,05	<b>0002-509 193</b>	4,95
30	25	45	15000	12	<b>0002-509 144</b>	8,10	<b>0002-509 164</b>	7,65	<b>0002-509 194</b>	7,55

Particularly suitable for processing inaccessible and internal areas.



mm					0,20	RRP	0,30	RRP
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€
10	20	40	20000	12	<b>0003-509 341</b>	6,70	<b>0003-509 361</b>	5,60
17	25	45	18000	12	<b>0002-509 342</b>	7,45	<b>0002-509 362</b>	6,45
25	25	50	18000	12	<b>0002-509 343</b>	9,25	<b>0002-509 363</b>	8,20
30	25	45	15000	12	<b>0002-509 344</b>	13,30	<b>0002-509 364</b>	12,40

mm					0,20	RRP	0,30	RRP
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€
10	20	40	20000	12	<b>0003-509 541</b>	6,50	<b>0003-509 561</b>	5,45
17	25	45	18000	12	<b>0002-509 542</b>	7,15	<b>0002-509 562</b>	6,35
25	25	50	18000	12	<b>0002-509 543</b>	8,90	<b>0002-509 563</b>	6,50
30	25	45	15000	12	<b>0002-509 544</b>	11,75	<b>0002-509 564</b>	9,65



**USAGE**

roughening	0,15	0,20	0,25/0,27
planing	0,20	0,25	0,30
deburring	0,30	0,35	0,40
edge honing	0,30	0,40	0,50
structuring	0,30	0,40	0,50
descaling/paint stripping	0,15	0,20	0,25/0,27
weld seams	0,20	0,30	0,40

**TRIM AND MATERIAL**

Products available with:

Steel wire crimped	Steel
Stainless steel	Cast steel
	Stainless steel
	Non-ferrous metal
	Aluminum
	Soft wood
	Hard wood

mm					0,30	RRP	0,30	RRP
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€
12	20	45	4500	20	<b>0008-509 161</b>	2,25		
17	25	45	4500	12	<b>0008-509 162</b>	2,55		
25	25	50	4500	12			<b>0008-509 363</b>	5,45
25	30	50	4500	12	<b>0008-509 163</b>	2,75		
30	35	50	4500	12	<b>0008-509 164</b>	3,30		

Do-it-yourself type for max. 4500 min-1.



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# Brushes

## Power drills

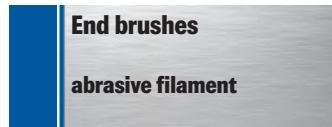


**End brushes**  
crimped wire



Resin-bonded, 10 fold service life, no wire breakage.

USAGE							TRIM AND MATERIAL												
Ø	T	K	L	min-1	pcs.		0,30		RRP		Order-No.	€	Order-No.	€	Order-No.	€			
							roughening	planing	deburring	edge honing	structuring	descaling/paint stripping	weld seams	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood
17	24	16	43	15000	12								0002-930 902	11,95					
24	23	23	43	15000	12								0002-930 907	12,70					
31	23	29	43	15000	12								0002-930 912	15,25					



**End brushes**  
abrasive filament



The fill material of these brushes adapts itself ideally to the profile of the work piece without damaging the surface. During use, new abrasive grits are continuously exposed, so giving optimum abrasive performance.

USAGE							TRIM AND MATERIAL													
Ø	T	K	L	min-1	pcs.		Grit 80 Red		RRP		Grit 180 Blue		RRP							
							roughening	planing	deburring	edge honing	structuring	descaling/paint stripping	weld seams	Fibre	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood
25	25	22	45	5000	12								0812-509 913	4,35	1812-509 913	4,35				



# Brushes

## Power drills

### End brushes

#### abrasive filament

**USAGE**



roughening	40/45
planing	60
deburring	80
edge honing	120
structuring	180
descaling/paint stripping	320
weld seams	Fibre

### TRIM AND MATERIAL

Products available with:

Abrasive bristle



mm						max.	Box	Novofil 120	RRP	Novofil 180	RRP	Novofil 320	RRP
<b>Ø</b>	<b>T</b>	<b>K</b>	<b>L</b>	<b>min-1</b>	<b>pcs.</b>		Order-No.	€	Order-No.	€	Order-No.	€	
10	25	10	50	5000	12				<b>1802-509 911</b>	20,05	3202-509 911	20,05	
15	25	15	43	5000	12		1202-509 912	21,35	<b>1802-509 912</b>	21,35	3202-509 912	21,35	
22	25	22	50	5000	12		<b>1202-509 913</b>	24,65	<b>1802-509 913</b>	24,65	3202-509 913	24,65	
28	25	28	45	5000	12		1202-509 914	29,20	<b>1802-509 914</b>	29,20	3202-509 914	29,20	

New grit particles are continually revealed so that stock removal is constant.



### Flap wheel brushes

#### crimped wire

**USAGE**



roughening	0,15
planing	0,20/0,27
deburring	0,28/0,30
edge honing	0,30
structuring	0,35
descaling/paint stripping	0,40
weld seams	0,50

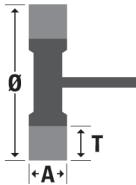
### TRIM AND MATERIAL

Products available with:

Steel wire crimped



mm						max.	Box	0,30 zincated	RRP	0,30 brass-coated	RRP
<b>Ø</b>	<b>A</b>	<b>T</b>	<b>min-1</b>	<b>pcs.</b>		Order-No.	€	Order-No.	€	Order-No.	€
100	23	25	3500	5		<b>0004-401 132</b>	8,35				
100	25	25	3500	5				0004-401 052	8,35		



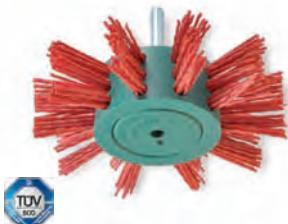
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# Brushes

## Power drills

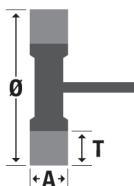
### Flap wheel brushes

abrasive / natural Fibre



USAGE							TRIM AND MATERIAL																		
							Products available with:																		
							Abrasive bristle		Natural bristle		Steel			Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood	
Ø	A	T	min-1	pcs.		Grit 80 Red	RRP	Grit 180 Blue	RRP	Fibre	RRP														
100	23	25	3500	5		Order-No. 0001-401 912	€ 11,95	Order-No. 0011-401 912	€ 11,95	Order-No. 0004-401 942	€ 8,45														
100	25	25	3500	5																					

Tampico fibre trim particularly suitable for polishing and cleaning.



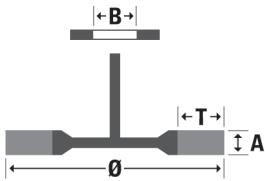
### Wheel brushes

crimped wire



USAGE							TRIM AND MATERIAL																				
							Products available with:																				
							Steel wire crimped				Steel			Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood			
Ø	A	T	S	min-1	pcs.	0,30	RRP	Order-No.	€	Order-No.	€	Order-No.	€														
50				4500	20	1008-600 221	2,10																				
63				4500	20	1008-600 321	2,40																				
75				4500	10	1008-600 421	2,80																				
100				4500	10	1008-600 521	4,05																				

With  $\frac{1}{4}$ " hexagon-shank for quick-change of brushes. Fits in any bit holder and current drill chuck.



# Brushes

## Power drills

### Cup brushes

crimped wire



#### USAGE

	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50
roughening	□	□	□	□	□	□	□
planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
deburring	□	□	□	□	□	□	□
edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
structuring	□	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
descaling/paint stripping	□	□	□	□	□	□	□
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■

#### TRIM AND MATERIAL

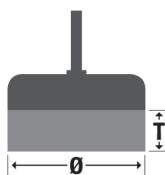
Products available with:

Steel wire crimped



Ø	T	min-1	pcs.	0,30		RRP	
				Order-No.	€	Order-No.	€
50	17	4500	20	<b>1008-600 821</b>	2,45		
75	20	4500	10	<b>1008-600 921</b>	3,05		
75	20	4500	12	1008-603 162	7,30		

Topfbürste D50 mit Schnellspanschaft  
gewellter Stahldraht 0,30 T17 neutral /  
unverpackt max. 4.500 RPM



### End brushes

crimped wire



#### USAGE

	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50
roughening	□	□	□	□	□	□	□
planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
deburring	□	□	□	□	□	□	□
edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
structuring	□	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
descaling/paint stripping	□	□	□	□	□	□	□
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■

#### TRIM AND MATERIAL

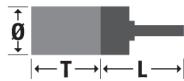
Products available with:

Steel wire crimped



Ø	T	L	min-1	pcs.	0,30		RRP	
					Order-No.	€	Order-No.	€
17	25		4500	12	1008-509 162	2,55		
25	30		4500	12	<b>1008-509 163</b>	2,75		
30	25		4500	12	1008-509 164	3,30		

Pinselbürste D17 mit Schnellspanschaft  
gewellter Stahldraht 0,30 T25 neutral /  
unverpackt max. 4.500 RPM



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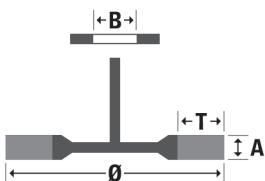
# Brushes

## Power drills

### Wheel brushes knotted wire



Rundbürste D75 mit Schnellspannschaft  
gez. Stahldraht 0,50 T16 uvp

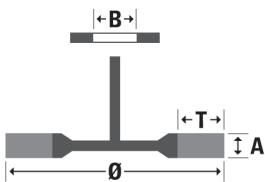


USAGE						TRIM AND MATERIAL					
						Products available with:					
						Steel wire twist knot →					
Ø	A	T	S	min-1	pcs.	0,50	RRP				
75				4500	12	Order-No. 1008-611 151	€ 10,30	Order-No.	€	Order-No.	€

### Wheel brushes abrasive filament



Rundbürste D75 mit Schnellspannschaft  
Schleifborste fein blau uvp



USAGE						TRIM AND MATERIAL					
						Products available with:					
						Abrasive bristle →					
Ø	A	T	S	min-1	pcs.	Grit 80 Red	RRP	Grit 180 Blue	RRP		
75				4500	10	Order-No. 1018-600 491	€ 8,95	Order-No. 1008-600 491	€ 8,95	Order-No.	€
100				4500	10	1018-600 591	9,75	1008-600 591	9,75		

# Brushes

## Power drills

### Cup brushes

abrasive filament

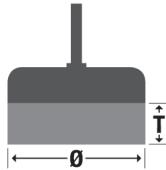


### USAGE

roughening	40/46
planing	60
deburring	80
edge honing	120
structuring	180
descaling/paint stripping	320
weld seams	Fibre

mm				Grit 80 Red		RRP	Grit 180 Blue		RRP	Order-No.	€	
				Ø	T		min-1	pcs.		Order-No.	€	
50						4500		10	1018-600 891	8,55	1008-600 891	8,55
75						4500		10	<b>1018-600 991</b>	10,25	<b>1008-600 991</b>	10,25

Topfbürste D50 mit Schnellspannschaft  
Schleifborste fein blau uvp



### End brushes

abrasive filament

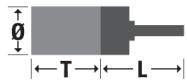


### USAGE

roughening	40/46
planing	60
deburring	80
edge honing	120
structuring	180
descaling/paint stripping	320
weld seams	Fibre

mm				Grit 80 Red		RRP	Grit 180 Blue		RRP	Order-No.	€	
				Ø	T		L	min-1	pcs.	Order-No.	€	
25						4500		12	1018-509 913	4,35	1008-509 913	4,35

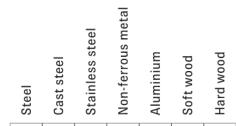
Pinselbürste D 25 mit Schnellspannschaft  
Schleifborste fein / blau Grityflex  
unverpackt / max. 4.500 UPM



### TRIM AND MATERIAL

Products available with:

Abrasive bristle →



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# Brushes

## Power drills

### Flap wheel brushes

abrasive filament

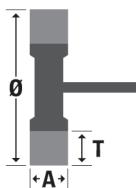


USAGE		TRIM AND MATERIAL									
roughening	40/46	Products available with:									
planing	60	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood			
deburring	80										
edge honing	120										
structuring	180										
descaling/paint stripping	320										
weld seams	Fibre										

mm	Ø	A	T	S	min-1	pcs.	Grit 80 Red	RRP	Grit 180 Blue	RRP
	100				4500	5	Order-No.	€	Order-No.	€

Order-No. 1018-401 912 € 11,95 Order-No. 1008-401 912 € 11,95 Order-No. €

Fächerbürste D100 mit Schnellspannschaft  
Schleifborste fein blau T25 uvp



### shank



Holder for tools with quick-change shank,  
max. 4500 rpm.

**BRUSHES FOR HIGH-SPEED MACHINES**



# BRUSHES

## High-speed machines



### Important user information

#### Brushes for high-speed machines



To be noted when selecting brushes and using high-speed machines:

#### 1. General user information

Thanks to their reinforced components and especially rigid clamping characteristics, the brushes on the following pages are suitable for common brands of high-speed equipment (e.g. straight grinders, pneumatic tools).

#### 2. Typical brushes for high-speed machines



##### Wheel brushes

Available with knotted and crimped wire.

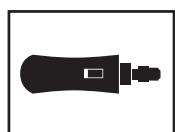
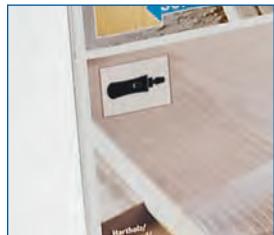


##### End brushes

Available with knotted and crimped wire, as well as extra-long shaft and special shapes.

##### Please note:

End brushes spread during operation.



#### The machine information on the packaging and displays

Details on machine suitability can also be found on the machine icons found on Osborn packaging and counter and shelf displays.

# Brushes

## High-speed machines

### Wheel brushes knotted wire



### USAGE

	roughening	0,26
	planing	0,35
	deburring	0,50
	edge honing	0,60
	structuring	0,80
	descaling/paint stripping	
	weld seams	

### TRIM AND MATERIAL

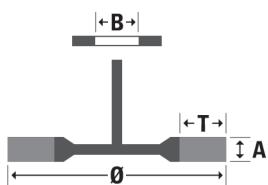
Products available with:

Steel wire twist knot	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
-----------------------	-------	------------	-----------------	-------------------	----------	-----------	-----------

Steel wire twist knot → Steel

Stainless steel → Stainless steel

Ø	A	T	B	Shank	min-1	pcs.	0,35	RRP	0,50	RRP	0,50	RRP
							Order-No.	€	Order-No.	€	Order-No.	€
75	12	15	13		20000	12	<b>0002-611 131</b>	10,00	<b>0002-611 151</b>	9,65	<b>0202-611 131</b>	10,45
75	12	18		6	20000	12	<b>0202-611 131</b>	10,45	<b>0202-611 151</b>	10,30	<b>0202-611 351</b>	19,85



### Wheel brushes crimped wire



### USAGE

	roughening	0,15
	planing	0,20
	deburring	0,30
	edge honing	0,35
	structuring	0,40
	descaling/paint stripping	0,50
	weld seams	

### TRIM AND MATERIAL

Products available with:

Steel wire crimped	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
--------------------	-------	------------	-----------------	-------------------	----------	-----------	-----------

Steel wire crimped → Steel

Stainless steel → Stainless steel

Brass wire → Brass wire

Ø	A	T	min-1	pcs.	0,15	RRP	0,20	RRP	0,30	RRP
					Order-No.	€	Order-No.	€	Order-No.	€
20	6	4	20000	10	<b>0002-501 132</b>	7,95	<b>0002-501 142</b>	7,65		
20	9	4	20000	10	<b>0002-501 143</b>	10,45				
30	6	6	20000	10	<b>0002-502 141</b>	5,15				
30	9	6	20000	10	<b>0002-502 142</b>	6,30				
30	12	6	20000	10	<b>0002-502 143</b>	9,05				
40	7	10	18000	10	<b>0002-503 141</b>	4,90				
40	11	10	18000	10	<b>0002-503 142</b>	7,10				
40	16	10	18000	10	<b>0002-503 143</b>	9,35				
50	10	13	15000	10	<b>0002-504 141</b>	5,25	<b>0002-504 161</b>	4,75		
50	17	13	15000	10	<b>0002-504 142</b>	7,30	<b>0002-504 162</b>	6,60		
50	23	13	15000	10	<b>0002-504 143</b>	9,75	<b>0002-504 163</b>	9,45		
60	12	15	15000	10	<b>0002-505 141</b>	5,40	<b>0002-505 161</b>	5,05		
60	18	15	15000	10	<b>0002-505 142</b>	7,95	<b>0002-505 162</b>	7,30		
60	23	15	15000	10	<b>0002-505 143</b>	11,70	<b>0002-505 163</b>	10,35		
70	11	15	15000	10	<b>0002-506 141</b>	5,55	<b>0002-506 161</b>	5,45		
70	18	15	15000	10	<b>0002-506 142</b>	8,70	<b>0002-506 162</b>	7,55		
70	23	15	15000	10	<b>0002-506 143</b>	11,85	<b>0002-506 163</b>	10,60		
80	19	20	15000	10	<b>0002-507 142</b>	9,05	<b>0002-507 162</b>	8,75		

Ø	A	T	min-1	pcs.	0,50	RRP				
					Order-No.	€	Order-No.	€	Order-No.	€
70	10	14	15000	10	<b>5183-506 192</b>	14,15				

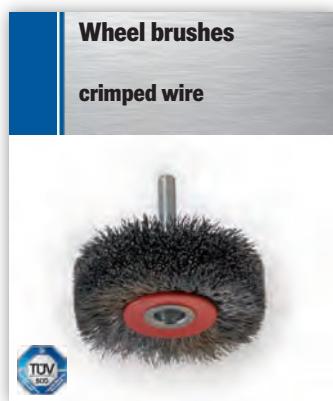
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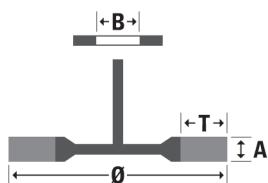
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# Brushes

## High-speed machines



Recommended number of revolutions:  
approx. 50% of max. -1. Specification A can  
vary depending on wire type and strength.



**USAGE**

**TRIM AND MATERIAL**

Products available with:

- Steel wire crimped (red arrow)
- Stainless steel (green arrow)
- Brass wire (yellow arrow)

		0,15		0,20		0,30	
		RRP	RRP	RRP	RRP		
Order-No.	€	Order-No.	€	Order-No.	€		

Ø	A	T	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
20	6	4	20000	10	0002-501 332	15,50	0002-501 342	14,15		
20	9	4	20000	10	0002-501 333	17,65	0002-501 343	16,70	0002-502 341	6,55
30	6	6	20000	10	0002-502 332	9,00	0002-502 342	8,40		
30	9	6	20000	10	0002-502 333	13,80	0002-502 343	13,55		
30	12	6	20000	10	0002-503 331	8,40	0002-503 341	8,10	0002-503 342	12,15
40	7	10	18000	10	0002-503 332	13,25	0002-503 342	12,15		
40	11	10	18000	10	0002-503 333	17,55	0002-503 343	17,20		
40	16	10	18000	10	0002-504 341	7,10	0002-504 361	6,50		
50	10	13	15000	10	0002-504 342	14,80	0002-504 362	13,55		
50	17	13	15000	10	0002-504 343	18,40	0002-504 363	17,65		
50	23	13	15000	10	0002-505 341	8,00	0002-505 361	6,80		
60	12	15	15000	10	0002-505 342	15,30	0002-505 362	14,80		
60	18	15	15000	10	0002-505 343	18,05	0002-505 363	18,40		
60	23	15	15000	10	0002-506 341	8,10	0002-506 361	7,90		
70	11	15	15000	10	0002-506 342	15,70	0002-506 362	15,05		
70	18	15	15000	10	0002-506 343	18,75	0002-506 363	19,60		
70	23	15	15000	10	5162-507 361	10,75				
80	10	20	12000	10	0002-507 342	15,75	0002-507 362	16,80		

Ø	A	T	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
20	9	4	20000	10	0002-501 542	14,05				
30	9	6	20000	10	0002-502 542	7,60				
40	11	10	18000	10	0002-503 542	9,15				
50	17	13	15000	10	0002-504 542	10,95				
60	18	15	15000	10	0002-505 542	12,00				
70	18	15	15000	10	0002-506 542	13,50				
80	19	20	12000	10	0002-507 542	16,45				



Can be used singly or multiple by mounting several brushes on a drive arbor or directly on the drive unit. Article with bore or shank (see table).

**USAGE**

**TRIM AND MATERIAL**

Products available with:

- Steel wire crimped (red arrow)
- Stainless steel (green arrow)

		Osborn 0,15		Osborn 0,20		Osborn 0,26	
		RRP	RRP	RRP	RRP		
Order-No.	€	Order-No.	€	Order-No.	€		

Ø	A	T	B	Shank	min-1	pcs.	Osborn 0,15	RRP	Osborn 0,20	RRP	Osborn 0,26	RRP
32	6	7	10		20000	12	9907-011 009	8,40	9907-011 010	7,45	9907-011 011	6,70
38	7	10	10		20000	12	9907-011 016	11,25	9907-011 017	10,10	9907-011 018	9,35
50	8	13	13		15000	12	9907-011 031	13,20	9906-011 032	12,10		
63	10	19	13		15000	12	9907-011 045	15,40	9907-011 046	12,90		
76	10	25	13		15000	12			9907-011 058	13,25		
76	11	23	16		15000	12	9907-011 061	15,85	9907-011 062	13,25		

Ø	A	T	B	Shank	min-1	pcs.	Osborn 0,35	RRP
38	7	10	10		20000	12	9907-011 019	8,45
50	8	13	13		15000	12	9907-011 034	10,75
63	10	19	13		15000	12	9907-011 048	9,90
76	10	25	13		15000	12	9907-011 060	11,90
76	11	23	16		15000	12	9907-011 063	11,90

Continue next page.

# Brushes

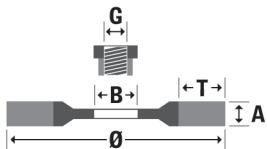
## High-speed machines



USAGE								TRIM AND MATERIAL							
								Products available with: Steel wire crimped → Stainless steel →							
															

mm								max.		Osborn		Osborn		Osborn	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	
40	6	10	10		15000	12	9907-011 078	22,65							
50	8	10	13		15000	12							9907-011 088	17,15	
50	8	13	13		15000	12	9907-011 086	19,60							
76	10	25	13		15000	12	<b>9907-011 094</b>	21,30	<b>9907-011 095</b>	18,35					

Can be used singly or multiple by mounting several brushes on a drive arbor or directly on the drive unit. Article with bore or shank (see table).



mm								max.		Osborn		RRP	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
76	10	25	13		15000	12	9907-011 097	16,65					

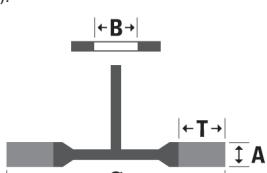
mm								max.		Osborn		RRP	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
32	10	7			6	20000	10	9907-011 309	21,00	9907-011 310	18,95	9907-011 311	17,15
38	12	7			6	20000	10					9907-011 318	18,35
38	12	10			6	20000	10	9907-011 316	21,50	9907-011 317	19,00		
50	14	13			6	15000	10	9907-011 331	27,30	9906-011 332	25,40		
63	18	19			6	15000	10			9907-011 346	27,30		
76	18	23			6	15000	10	9907-011 361	30,85			9907-011 362	29,40
76	20,6	23			6	15000	10						

mm								max.		Osborn		RRP	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
38	12	7			6	20000	10	9907-011 319	17,15				
50	14	13			6	15000	10	9907-011 334	23,60				
63	18	19			6	15000	10	9907-011 348	24,80				
76	20,6	23			6	15000	10	9907-011 363	26,30				



mm								max.		Osborn		RRP	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
32	6	10	10		20000	12	9907-011 617	19,50					
35	5	10	6,4		20000	12			9907-011 620	19,50	9907-011 621	17,95	
38	6	10	10		20000	12			9907-011 623	15,90	9907-011 624	15,65	
50	7	13	13		15000	12	9907-011 631	21,10	9907-011 632	18,80	9907-011 633	24,50	
76	8	23	16		15000	12			9907-011 650	24,30			

Ideal for uniform surfacetreatment and precise edge treatment through bonded filaments. Article with bore or shank (see table).



mm								max.		Osborn		RRP	
Ø	A	T	B	Shank	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
32	6	10	10		20000	12	9907-011 618	17,85					
38	6	10	10		20000	12	9907-011 625	14,85					
50	7	13	13		15000	12	9907-011 634	17,90			9907-011 660	31,95	
63	8	19	13		15000	12	<b>9907-011 641</b>	19,45					
63	8	19	16		15000	12	9907-011 643	24,80					
76	8	23	16		15000	12	9907-011 651	23,35			9907-011 670	38,10	
76	8	23	13		15000	12							

Continue next page.



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# Brushes

## High-speed machines

**Wheel brushes**  
crimped Osborn wire

**PREMIUM**

**USAGE**

roughening	0,15	0,20	0,25/0,27
planing	0,20	0,25	0,30
deburring	0,25	0,30	0,35
edge honing	0,25	0,30	0,40
structuring	0,25	0,30	0,40
descaling/paint stripping	0,25	0,30	0,40
weld seams	0,25	0,30	0,40

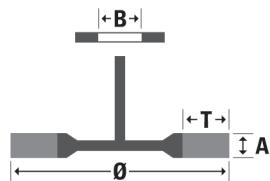
**TRIM AND MATERIAL**

Products available with:

- Steel wire crimped → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminium, Soft wood, Hard wood
- Stainless steel → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminium, Soft wood, Hard wood

	Osborn 0,35	RRP	Osborn 0,20	RRP	Osborn 0,26	RRP
	Order-No.	€	Order-No.	€	Order-No.	€
38	9907-011 723	17,10	9907-011 724	16,85		
50	9907-011 731	22,30	9907-011 732	20,35		
76	9907-011 750	27,30				

Ideal for uniform surface treatment and precise edge treatment through bonded filaments. Article with bore or shank (see table).



**Wheel brushes**  
abrasive filament

**PREMIUM**

**USAGE**

roughening	40/46	60	80	120	180	320	Fibre
planing	0	0	0	0	0	0	0
deburring	0	0	0	0	0	0	0
edge honing	0	0	0	0	0	0	0
structuring	0	0	0	0	0	0	0
descaling/paint stripping	0	0	0	0	0	0	0
weld seams	0	0	0	0	0	0	0

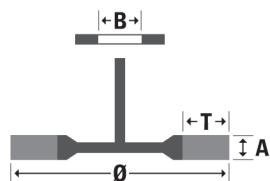
**TRIM AND MATERIAL**

Products available with:

- Abrasive bristle → Steel, Cast steel, Stainless steel, Non-ferrous metal, Aluminium, Soft wood, Hard wood

	Grit 120	RRP	Grit 180	RRP	Grit 320	RRP
	Order-No.	€	Order-No.	€	Order-No.	€
38	9906-011 146	10,70	9906-011 147	10,70	9906-011 148	10,70
50	9906-011 149	11,50	9906-011 150	11,50	9906-011 151	11,50
63	9906-011 153	12,40	9906-011 154	12,40	9906-011 155	12,40

Excellent characteristics on non-ferrous metal and synthetic material through Korfil-E® filaments.



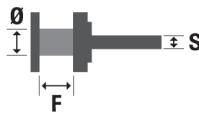
	Grit 120	RRP	Grit 180	RRP	Grit 320	RRP
	Order-No.	€	Order-No.	€	Order-No.	€
38	9906-011 446	11,85	9906-011 447	11,85	9906-011 448	11,85
50	9906-011 449	12,70	9906-011 450	12,70	9906-011 451	12,70
63	9906-011 453	13,90	9906-011 454	13,90	9906-011 455	13,90

# Brushes

## High-speed machines

<b>Drive arbor</b>			
<b>Type II</b>			

<b>mm</b>			<b>RRP</b>		
<b>Ø</b>	<b>Zoll</b>	<b>pcs.</b>	<b>Order-No.</b>	<b>€</b>	<b>Order-No.</b>
9,5	3/8 Zoll	1	<b>9907-075 128</b>	17,55	
12,7	1/2 Zoll	1	<b>9907-075 129</b>	17,55	
15,9	5/8 Zoll	1	<b>9907-075 130</b>	17,55	



<b>End brushes</b>			
<b>knotted wire</b>			

	<b>USAGE</b>	<b>TRIM AND MATERIAL</b>						
Products available with:								
Steel wire twist knot								
Stainless steel								
<b>mm</b>			<b>RRP</b>					
<b>Ø</b>	<b>T</b>	<b>L</b>	<b>min-1</b>	<b>pcs.</b>	<b>0,26</b>	<b>RRP</b>	<b>0,35</b>	<b>RRP</b>
20	29	44	20000	12	<b>0002-630 328</b>	25,30		
23	29	44	20000	12	<b>0002-630 334</b>	26,20	<b>0002-630 335</b>	26,05
30	29	44	20000	12	<b>0002-630 340</b>	31,05	<b>0002-630 341</b>	30,45

Altering the RPMs means that the diameter can also be varied.



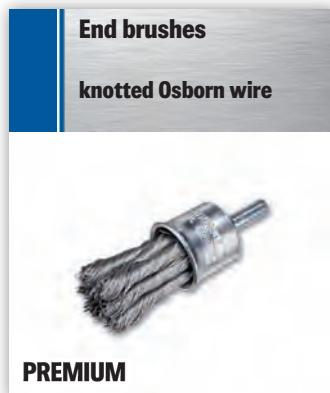
<b>mm</b>			<b>RRP</b>					
<b>Ø</b>	<b>T</b>	<b>L</b>	<b>min-1</b>	<b>pcs.</b>				
20	29	44	20000	12	<b>0002-630 304</b>	16,60	<b>0002-630 305</b>	15,75
23	29	44	20000	12	<b>0002-630 310</b>	17,85	<b>0002-630 311</b>	16,45
30	29	44	20000	12	<b>0002-630 316</b>	21,85	<b>0002-630 317</b>	19,55



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# Brushes

## High-speed machines



USAGE		TRIM AND MATERIAL									
		<b>Products available with:</b> Steel wire twist knot →  Steel Stainless steel →  Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood									
		<b>Products available with:</b> Steel wire twist knot →  Steel Stainless steel →  Cast steel Stainless steel Non-ferrous metal Aluminum Soft wood Hard wood									

mm						max	Box	Osborn 0,15	RRP	Osborn 0,26	RRP	Osborn 0,35	RRP
Ø	L	T	S	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€	
20	43	29	6	20000	12	9906-030 302	19,15	9906-030 304	16,05	9906-030 305	15,15		
20	43	29	6	20000	1					4506-030 305 *	15,15		
23	43	29	6	20000	12	9906-030 308	20,75	9906-030 310	17,10	9906-030 311	15,75		
23	43	29	6	20000	1					4506-030 311 *	15,75		
30	43	29	6	20000	12	9906-030 314	27,70	9906-030 316	21,05	9906-030 317	18,85		
30	43	29	6	20000	1					4506-030 317 *	18,85		

\* Marking neutral.



mm						max	Box	Osborn 0,50	RRP	Order-No.	€	Order-No.	€
Ø	L	T	S	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€	
23	43	29	6	20000	12	9906-030 312	15,15						
30	43	29	6	20000	12	9906-030 318	18,35						
30	43	29	6	20000	1	4506-030 318 *	17,50						

\* Marking neutral.

mm						max	Box	Osborn 0,15	RRP	Osborn 0,26	RRP	Osborn 0,35	RRP
Ø	L	T	S	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€	
20	43	29	6	20000	12	9906-030 326	26,55	9906-030 328	23,85	9906-030 329	22,25		
20	43	29	6	20000	1	4506-030 328 *		23,85	4506-030 329 *	22,25			
23	43	29	6	20000	12	9906-030 332	27,25	9906-030 334	24,75	9906-030 335	24,55		
30	43	29	6	20000	12	9906-030 338	37,55	9906-030 340	29,25	9906-030 341	28,65		
30	43	29	6	20000	1	4506-030 341 *							

\* Marking neutral.

### Important:

Brushes flare during operation (see picture).

Information on the grade of flaring in relation to the body-diameter and operating speed, please see table.



Body-Ø	Wire size	at speed ≤ min⁻¹ 5000	at speed ≤ min⁻¹ 8000	at speed ≤ min⁻¹ 15000
20	0,26	55	70	75
20	0,35	25	50	70
23	0,26	40	65	75
23	0,35	35	55	70
30	0,26	55	70	85
30	0,35	50	70	80

Recommended operating speed approx. 50% of the maximum rpm.

# Brushes

## High-speed machines

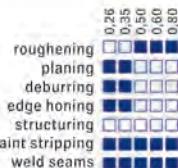
### End brushes

**knotted Osborn wire**



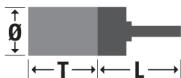
**PREMIUM**

Special: Through uprolling of the housing, the brush is more stable. This will reduce the working diameter and increase the aggressiveness.

USAGE		TRIM AND MATERIAL					
		<b>Products available with:</b> Steel wire twist knot →					
						Steel	Cast steel

Ø	L	T	S	min-1	pcs.	Osborn	RRP	Osborn	RRP				
						0,35	Order-No.	€	0,50	Order-No.	€	Order-No.	€
20	43	15	6	20000	1	8206-030 305	15,25						
20	43	29	6	20000	12	0706-030 305 *	15,70						
20	43	29	6	20000	250	6616-030 305 *	13,80						
20	43	30	6	20000	12	8736-030 305	13,45						
23	43	30	6	20000	12			8106-030 312 *	19,55				

\* neutrally outfoamed.



RUFTUF End brushes are now also available with special clockwise and anti-clockwise twists.  
Available in steelwire and stainless steel wire, different wire diameters. Please contact us.



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# Brushes

## High-speed machines



### End brushes

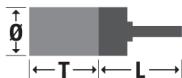
#### knotted wire

Particularly suitable for areas that are extremely difficult to access.

USAGE						TRIM AND MATERIAL					
 roughening planing deburring edge honing structuring descaling/paint stripping weld seams						Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood					
Products available with: Steel wire twist knot → Stainless steel →											

mm	min-1	pcs.	0,25	RRP	0,35	RRP	0,50	RRP
Ø			Order-No.	€	Order-No.	€	Order-No.	€
10	26	72	15000	12	9803-630 151	6,45	9803-630 171	6,35

mm	min-1	pcs.	0,25	RRP	0,35	RRP	0,50	RRP
Ø			Order-No.	€	Order-No.	€	Order-No.	€
10	26	72	15000	12	9803-630 351	7,35	9803-630 371	7,25



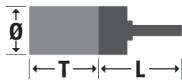
### End brushes

#### crimped wire

Particularly suitable for processing inaccessible and internal areas.

USAGE						TRIM AND MATERIAL					
 roughening planing deburring edge honing structuring descaling/paint stripping weld seams						Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood					
Products available with: Steel wire crimped → Stainless steel → Brass wire →											

mm	min-1	pcs.	0,20	RRP	0,30	RRP	0,50	RRP
Ø			Order-No.	€	Order-No.	€	Order-No.	€
10	20	40	20000	12	0003-509 141	4,50	0003-509 161	4,00
17	25	45	18000	12	0002-509 142	4,60	0002-509 162	4,15
25	25	50	18000	12	0002-509 143	5,30	0002-509 163	5,05
30	25	45	15000	12	0002-509 144	8,10	0002-509 164	7,65



mm	min-1	pcs.	0,20	RRP	0,30	RRP
Ø			Order-No.	€	Order-No.	€
10	20	40	20000	12	0003-509 341	6,70
17	25	45	18000	12	0002-509 342	7,45
25	25	50	18000	12	0002-509 343	9,25
30	25	45	15000	12	0002-509 344	13,30

mm	min-1	pcs.	0,20	RRP	0,30	RRP
Ø			Order-No.	€	Order-No.	€
10	20	40	20000	12	0003-509 541	6,50
17	25	45	18000	12	0002-509 542	7,15
25	25	50	18000	12	0002-509 543	8,90
30	25	45	15000	12	0002-509 544	11,75

# Brushes

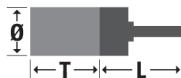
## High-speed machines



USAGE					TRIM AND MATERIAL				
					<b>Products available with:</b> Steel wire crimped → 				
					<b>0,20</b> RRP <b>0,30</b> RRP Order-No. € Order-No. € Order-No. €				

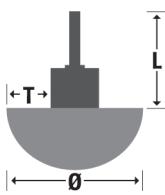
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
10	20	100	9000	10	<b>0003-509 149</b>	6,05	<b>0003-509 169</b>	5,50		

Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
10	20	100	9000	10	<b>0003-509 349</b>	12,15	<b>0003-509 369</b>	11,20		



USAGE					TRIM AND MATERIAL				
					<b>Products available with:</b> Steel wire crimped → 				
					<b>0,30</b> RRP Order-No. €				

Ø	L	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
50	45	15000	5	<b>0002-509 165</b>	8,45				
70	45	15000	5	<b>0002-509 167</b>	10,60				



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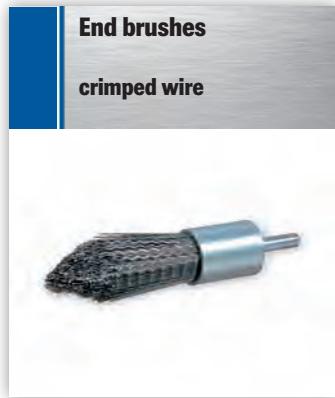
# Brushes

## High-speed machines



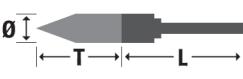
Flat shape, high form stability.

USAGE						TRIM AND MATERIAL					
						0,40		0,50		RRP	
Ø	T	L	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
8	29	57	12000	12	<b>0024-509 101</b>	7,35					
9,5	29	55	12000	12	<b>0024-509 102</b>	11,85					
10	27	158	12000	6	1224-509 101	10,45					
12	29	60	12000	12	<b>0024-509 111</b>	7,45					
12	55	55	12000	6	0014-509 102	10,15					
20	25	47	12000	6	<b>0024-509 103</b>	12,85	<b>0024-509 303</b>	17,60			
20	70	51	12000	6	0034-509 103	17,35					
28	25	47	12000	6	0004-509 104	20,45	<b>0004-509 304</b>	25,70			



Sharp shape, high stability.

USAGE						TRIM AND MATERIAL					
						0,40		0,50		RRP	
Ø	T	L	Type	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
9,5	32	57	122 P	12000	12	<b>0124-509 101</b>	8,55				
10	27	125	121 P/L	12000	6	<b>2224-509 101</b>	11,15				
10	31	55	123 P	12000	12	0224-509 101	9,65				
12	30	61	124 P	12000	12	<b>0124-509 111</b>	9,05				
19	31	51	102 P	12000	6			<b>0124-509 103</b>	11,45		
19	64	50	225	12000	6			<b>0024-509 100</b>	15,75		
25	35	50	103 P	12000	6	0014-509 104	21,65				



mm						0,30					
Ø	T	L	Type	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
9,5	32	57	122 P	12000	12	<b>0074-509 301</b>	11,90				
19	31	51	102 P	12000	6			<b>0124-509 303</b>	17,30		
25	35	50	103 P	12000	6			0014-509 304	25,90		

# Brushes

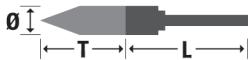
## High-speed machines

### End brushes straight wire



USAGE							TRIM AND MATERIAL													
							Products available with:													
							Steel		Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood	
Ø	T	L	Type	min-1	max	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€						
11	32	59	103 P	12000	6	0,30	0004-509 102	11,85	0,50	0004-509 302	15,85	RRP	RRP							

Sharp shape, high stability.



### End brushes abrasive filament



#### PREMIUM

USAGE							TRIM AND MATERIAL													
							Products available with:													
							Steel		Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood	
Ø	L	T	S	min-1	max	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€				
10	45	25	6	8000	12	120	9906-030 488	20,10	180	9906-030 489	20,10	320	9906-030 490	20,10						
15	45	25	6	5000	12	180	9906-030 492	21,40	24,75	9906-030 493	21,40	9906-030 494	21,40							
22	45	25	6	5000	12	320	<b>9906-030 496</b>	24,75	9906-030 497	24,75	9906-030 498	24,75								
28	45	25	6	5000	12	Fibre	9906-030 500	29,80	9906-030 501	29,80	9906-030 502	29,80								

For a perfect finishing process without notably changing the surface structure.



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**BRUSHES**  
**Stationary machines**

**BRUSHES FOR STATIONARY MACHINES**



# BRUSHES

## Stationary machines



### Important user information

#### Brushes for stationary machines



To be noted when selecting brushes and using stationary machines:

#### 1. General user information

Brushes for stationary machines are suitable for bench deburrers, double grinders and special deburring machines.

#### 2. Typical brushes for stationary machines



##### Wheel brushes

Available with knotted and crimped wire, as well as abrasive filament trim.



##### End brushes

Available for brush heads for cut edge finishing.

#### Standard bores for single-row brushes

Brush Ø		Bore Ø (mm)	13	15.9	16	19	20	22.2	25.4	30	31.8	32	35	38	40	44.4	50.8
mm	Inches	Inch (")		5/8"	3/4"		7/8"	1"		1 1/4"		1 3/8"				2"	
75	3			7,113													
100	4			7,213	7,215	7,216	7,219	7,220									
125	5			7,213	7,215	7,216	7,219	7,220	7,222**	7,225**	7,230**	7,231**					
150	6			7,413	7,415	7,416	7,419	7,420	7,422	7,425	7,430	7,431	7,432	7,435**	7,440**	7,444**	
178	7			7,413	7,415	7,416	7,419	7,420	7,422	7,425	7,430	7,431	7,432	7,435**	7,438**		
200	8					7,619	7,620	7,622	7,625	7,630	7,631	7,632	7,635	7,638**		7,642*	
250	10						7,720	7,722	7,725	7,730	7,731	7,732	7,735		7,740	7,742*	
300	12							7,925	7,930	7,931	7,932	7,935		7,940		7,942*	
350	14								7,931	7,932	7,935		7,940			7,942*	

\* reducible using 4M adapter, with grooves. For details of reduction pieces, see "Technical Information for Brushes"

\*\* only for single-ring REFILL

#### Standard bores for multi-row brushes

Pipe Ø		Bore Ø (mm)	9.53	10	12.7	13	16	19	20	22.2	25.4	30	31.8	32	35	40	50.8
mm	Inches	Inch (")	3/8"		1/2"		5/8"	3/4"		7/8"	1"		1 1/4"		1 3/8"		2"
20				8,109	8,110	8,112	8,113	8,116									
30				8,209	8,210	8,212	8,213	8,216	8,219	8,720	8,222	8,225					
50.8						8,412	8,413	8,416	8,419	8,420	8,422	8,425	8,430	8,431	8,432	8,435	
80							8,616	8,619	8,620	8,622	8,625	8,630	8,631	8,632	8,635	8,640	8,642
100									8,720	8,722	8,725	8,730	8,731	8,732	8,735	8,740	8,742
120										8,825	8,830	8,831	8,832	8,835	8,840	8,842	

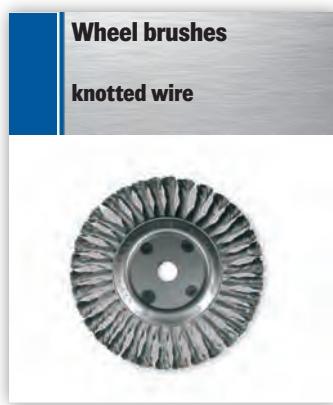


**Important:** Please always accompany your order with details of the desired bore (4-figure code from above tables).

If no bore is specified, we will supply the brush with the standard "B-min" bore.

# Brushes

## Stationary machines



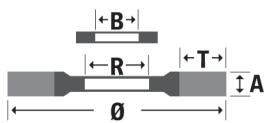
**USAGE**

roughening planing deburring edge honing structuring descaling/paint stripping weld seams	0,26 0,35 0,50 0,60 0,80	

**TRIM AND MATERIAL**

Products available with:	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
Steel wire twist knot							

Ø	A	T	B min.	B max.	R	Adapt.		min-1		mm		Order-No.	RRP	0,35		0,50		0,80		RRP					
										pcs.	Order-No.			Order-No.	€	Order-No.	€	Order-No.	€						
200	13	42	20	40		4-M		8500		1	0002-664 131	33,85	<b>0002-664 151</b>	32,35	<b>0002-664 152</b>	71,00	5462-664 153	106,00	<b>0002-676 131</b>	46,25	<b>0002-676 151</b>	45,70	<b>0002-676 181</b>	42,60	30,50
200	26	42	50,8		50,8			8500		1									0002-686 131	63,55	<b>0002-686 151</b>	62,00	<b>0002-686 181</b>	60,00	
200	35	42	35		35			8500		1															
250	15	42	25,4	40		4-M		4500		2															
300	18	55	25,4	40		4-M		3600		2															



**USAGE**

roughening planing deburring edge honing structuring descaling/paint stripping weld seams	0,26 0,35 0,50 0,60 0,80	

**TRIM AND MATERIAL**

Products available with:	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
Steel wire twist knot							

Ø	A	T	B	min-1		mm		Order-No.	RRP	Osborn 0,30		Order-No.	RRP	Osborn 0,35		Order-No.	RRP	Osborn 0,50		RRP	
										pcs.	Order-No.			Order-No.	€	Order-No.	€	Order-No.	€		
200	16	32	2"	8000		6		9907-026 099	64,65												
200	16	46	2"	8000		6		9906-026 127	35,90										9906-026 240	147,00	
200	18	46	11/4"	8000		12		<b>9906-026 270</b>	92,00	<b>9906-026 271</b>	*	79,60							9906-026 245	34,35	
250	16	43	2"	4500		6		9906-026 198	70,35										9906-026 183	50,40	
250	18	48	2"	4500		6		<b>9906-026 183</b>	50,40	<b>9906-026 185</b>	*	48,90							9906-026 275	148,00	
250	18	43	2"	4500		6		9906-026 276	*	76,00								9906-026 279	*	74,05	
300	16	57	2"	3600		2		9906-026 172	71,75	<b>9906-026 236</b>	*	70,70							9906-026 166	104,00	
300	18	57	2"	3600		2		9906-026 172	71,75	<b>9906-026 236</b>	*	70,70							9906-026 167	*	98,80
380	20	67	2"	3600		2		9906-026 166	104,00												

\* high knotted, very aggressive.

Ø	A	T	B	min-1		mm		Order-No.	RRP	Osborn 0,63		Order-No.	RRP					
										pcs.	Order-No.			Order-No.	€	Order-No.	€	
200	18	46	11/4"	8000		12		<b>9906-026 133</b>	33,75									
250	15	43	2"	4500		6		9906-026 272	*	75,55								

\* high knotted, very aggressive.



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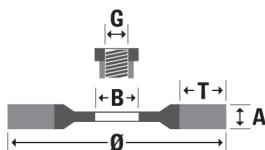
# Brushes

## Stationary machines

Joint brushes	
knotted wire	



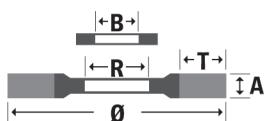
For road building to clean expansion joints/  
gaps and narrow spots with adjusted  
working width.



Wheel brushes	
crimped wire	



One row type.



USAGE		TRIM AND MATERIAL									
		roughening    0,15 planing    0,20 deburring    0,25 edge honing    0,30 structuring    0,35 descaling/paint stripping    0,40 weld seams    0,45 0,50									
<b>Products available with:</b> Steel wire crimped → Stainless steel →		Steel    Cast steel    Stainless steel    Non-ferrous metal    Aluminum    Soft wood    Hard wood									

mm								0,20		0,30		
Ø	A	T	B min.	B max.	R	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€
75	11	15	13	13			10000	5	0002-511141	10,15	0002-511161	9,10
100	13	23	13	20			8000	8	0002-522141	12,75	0002-522161	11,10
100	13	23	13	30			8000	8	0002-532141	19,50	0002-532161	11,60
125	15	35	13	20			6000	5	0002-544141	19,50	0002-544161	13,70
150	16	32	13	32			6000	4	0002-554141	21,80	0002-554161	15,90
150	16	32	13	32			6000	8	0002-554141	26,00	0002-554161	20,45
178	18	45	13	32			6000	4	0002-566141	55,35	0002-566161	40,40
178	18	45	13	32			6000	8	0002-566141	76,25	0002-566161	49,55
200	19	38	19	40	50,8	4-M	4500	1	0002-576141	13,15	0002-576161	12,15
200	19	38	19	40	50,8	4-M	4500	2	0002-587141	17,65	0002-587161	17,65
250	22	35	20	40	50,8	4-M	3600	2	0002-587141	26,90	0002-587161	25,00
300	26	58	20	40	50,8	4-M	3000	2	0002-587141	31,70	0002-587161	31,15
300	26	58	20	40	50,8	4-M	3000	1	0002-587141	49,55	0002-587161	34,10

\* TÜV-Certification planned.

mm								0,20		0,30		
Ø	A	T	B min.	B max.	R	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€
75	11	15	13	13			10000	5	0002-511341	19,35	0002-511361	17,65
100	13	23	13	20			8000	8	0002-522341	26,90	0002-522361	25,00
125	15	35	13	20			6000	5	0002-532341	31,70	0002-532361	31,15
150	16	32	13	32			6000	3	0002-544341	4500	0002-544361	37,00
178	18	45	13	32			6000	4	0002-554341	4500	0002-554361	39,25
200	19	38	19	40	50,8	4-M	4500	1	0002-566341	93,95	0002-566361	89,25
200	19	38	19	40	50,8	4-M	4500	2	0002-576341	109,00	0002-576361	101,00
250	22	35	20	40	50,8	4-M	3600	2	0002-587341	13,15	0002-587361	12,15
300	26	58	20	40	50,8	4-M	3000	2	0002-587341	17,65	0002-587361	17,65

\* TÜV-Certification planned.

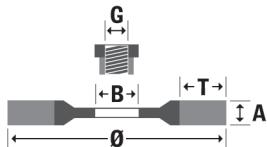
# Brushes

## Stationary machines



USAGE		TRIM AND MATERIAL																																																																																														
		<table border="1"> <tr> <td>roughening</td> <td>0,26</td> <td>0,35</td> <td>0,50</td> <td>0,60</td> <td>0,80</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>planing</td> <td>□</td> <td>□</td> <td>□</td> <td>□</td> <td>□</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>deburring</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>edge honing</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>structuring</td> <td>□</td> <td>□</td> <td>□</td> <td>□</td> <td>□</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>descaling/paint stripping</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>weld seams</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td>■</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>											roughening	0,26	0,35	0,50	0,60	0,80							planing	□	□	□	□	□							deburring	■	■	■	■	■							edge honing	■	■	■	■	■							structuring	□	□	□	□	□							descaling/paint stripping	■	■	■	■	■							weld seams	■	■	■	■	■						
roughening	0,26	0,35	0,50	0,60	0,80																																																																																											
planing	□	□	□	□	□																																																																																											
deburring	■	■	■	■	■																																																																																											
edge honing	■	■	■	■	■																																																																																											
structuring	□	□	□	□	□																																																																																											
descaling/paint stripping	■	■	■	■	■																																																																																											
weld seams	■	■	■	■	■																																																																																											
		<p>Products available with:</p> <table border="1"> <tr> <td>Steel wire crimped</td> <td>→</td> <td>Stere</td> <td>Cast steel</td> <td>Stainless steel</td> <td>Non-ferrous metal</td> <td>Aluminum</td> <td>Soft wood</td> <td>Hard wood</td> </tr> <tr> <td>Stainless steel</td> <td>→</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>										Steel wire crimped	→	Stere	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood	Stainless steel	→																																																																										
Steel wire crimped	→	Stere	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood																																																																																								
Stainless steel	→																																																																																															

For wider surfaces several brushes can be mounted together.



mm							max.	min-1	pcs.	Osborn 0,15	RRP	Osborn 0,20	RRP	Osborn 0,30	RRP
Ø	A	T	B	G	Adapt.	min-1			Order-No.	€	Order-No.	€	Order-No.	€	
100	12	20	16			6000	2	9906-021 002	35,80						
100	16	20	31,75			6000	1	9906-022 191	39,05	9906-022 193	30,50	9906-022 195	22,25		
100	25	20	31,75			6000	1	9906-022 167	99,20	9906-022 169	60,25				
125	18	28	50,8			6000	1	9906-022 051	38,05	9906-022 052	31,65				
150	14	29	31,75			6000	6	9906-021 009	32,35	9906-021 013	26,55	9906-021 163	22,95		
150	20	26	50,8			6000	1	9906-022 061	43,75	9906-022 062	36,85	9906-022 065	32,65		
150	32	26	50,8			6000	1	9906-022 006	97,95	9906-022 007	70,75				
178	16	40	31,75			6000	1	9906-021 170	78,05						
178	22	40	50,8			6000	1	9906-022 071	122,00	9906-022 072	47,15	9906-022 075	41,75		
178	42		50,8			6000	1	9906-022 032	98,25						
178	37	40	50,8			6000	1	9906-022 031	251,00						

mm							max.	min-1	pcs.	Osborn 0,35	RRP	Osborn 0,26	RRP	Osborn 0,26	RRP
Ø	A	T	B	G	Adapt.	min-1			Order-No.	€	Order-No.	€	Order-No.	€	
100	12	20	16			6000	2				9906-021 055	30,90			
150	14	29	31,75			6000	6				9906-021 059	50,30			
150	20	26	50,8			6000	1	9906-022 066	30,95						
150	32	26	50,8			6000	1	9906-022 008	68,90						

mm							max.	min-1	pcs.	Osborn 0,15	RRP	Osborn 0,20	RRP	Osborn 0,26	RRP
Ø	A	T	B	G	Adapt.	min-1			Order-No.	€	Order-No.	€	Order-No.	€	
200	18	37	50,8			4500	2	9906-021 183	99,20	9906-021 184	51,95				
200	22	37	50,8			4500	1	9906-022 081	81,40						
200	22	37	50,8			4500	2			9906-022 082	68,65				
200	42	37	50,8			4500	1	9906-022 010	281,00	9906-022 025	140,00				
250	10	60	31,75			3600	4					9907-021 557	217,00		
250	26	60	50,8			3600	2	9906-013 007	121,00	9906-013 008	98,50				
300	28	60	50,8			3000	3			9906-013 020	129,00				
380	32	72	50,8			2400	2	9906-013 056	253,00						

mm							max.	min-1	pcs.	Osborn 0,30	RRP	Osborn 0,35	RRP	Osborn 0,50	RRP
Ø	A	T	B	G	Adapt.	min-1			Order-No.	€	Order-No.	€	Order-No.	€	
200	22	37	50,8			4500	2	9906-022 085	61,45	9906-022 086	56,50	9906-022 088	52,95		
200	42	37	50,8			4500	1	9906-022 026	111,00	9906-022 012	107,00				
250	26	60	50,8			3600	2	9906-013 009	88,10	9906-013 010	85,75	9906-013 011	79,75		
300	28	60	50,8			3000	2	9906-013 021	119,00	9906-013 022	113,00	9906-013 023	107,00		
380	32	72	50,8			2400	2	9906-013 057	169,00	9906-013 058	166,00				



Items available immediately from stock are printed in bold type.  
Please contact us for other sizes/materials: service@osborn.de

# Brushes

## Stationary machines



mm						Order-No.	RRP		Order-No.	€
B	Zoll			pcs.	€		Order-No.	€		
12,7	1/2"			1	0003-075 064	8,10				
15,9	5/8"			1	0003-075 065	8,10				
19	3/4"			1	0003-075 066	8,10				
22,2	7/8"			1	0003-075 067	8,10				
25,4	1"			1	0003-075 068	8,10				
28	11/8"			1	0003-075 069	7,90				
28	1 1/4"			1	0003-075 070	8,10				
38	11/2"			1	0003-075 071	8,10				
44,5	1 3/4"			1	0003-075 072	8,10				
50,8	2"			1	0003-075 073	7,75				

To reduce the bore of round brushes.



### Wheel brushes

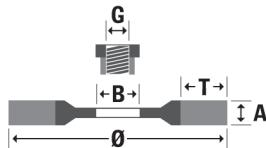
#### crimped Osborn wire



PREMIUM

mm						Order-No.	TRIM AND MATERIAL		Order-No.	€			
Ø	A	T	B	G	Adapt.	min-1	pcs.	Steel	Cast steel	Stainless steel	Non-ferrous metal		
100	10		13-16			6000	4	9907-021 594	78,85		9907-021 595	73,80	
150	10	29	31,75			6000	4	9907-021 503	97,35	9907-021 504	81,90	9907-021 506	79,45
150	25	27	2"			6000	1			9907-022 704	137,00		

Bonded. Ideal for uniform surface treatment and precise edge treatment. Optimum quality and controlled face width for high efficiency.



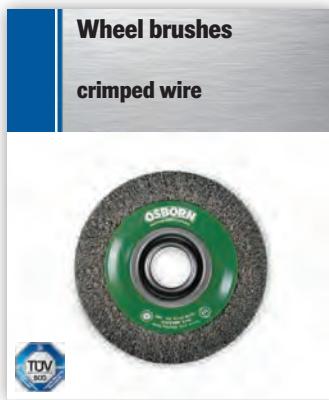
mm						Order-No.	TRIM AND MATERIAL		Order-No.	€		
Ø	A	T	B	G	Adapt.	min-1	pcs.	Steel	Cast steel	Stainless steel	Non-ferrous metal	
150	5	29	22,2			8500	12			0002-921 874	53,15	
150	10	29	31,75			6000	4	9907-021 508	75,10		9907-021 528	113,00
178	5	41	22,2			8500	12			0002-921 875	54,50	
178	5	41	22,2	5/8"		8500	10			0002-921 889	56,10	
178	5	41	22,2	M14x2,0		8500	10			0002-921 876	121,00	

mm						Order-No.	TRIM AND MATERIAL		Order-No.	€		
Ø	A	T	B	G	Adapt.	min-1	pcs.	Steel	Cast steel	Stainless steel	Non-ferrous metal	
200	10	38	31,75			4500	4			9907-021 512	95,80	
200	10	47	31,75			4500	4	9907-021 509	99,00			
200	14	38	50,8			4500	2	9907-022 773	129,00		9907-022 774	119,00
250	19	51	50,8			3600	2			9907-022 783	135,00	
300	22	48	50,8			3000	2			9907-022 794	236,00	

mm						Order-No.	TRIM AND MATERIAL		Order-No.	€	
Ø	A	T	B	G	Adapt.	min-1	pcs.	Steel	Cast steel	Stainless steel	Non-ferrous metal
150	5	26		5/8"		6000	20			9907-021 899	106,00
150	5	26		M14x2,0		8500	12			9907-021 900	112,00
150	25	26	50,8			6000	1	9907-022 703	268,00	9907-022 718	371,00
178	5	40		5/8"		6000	1	9907-021 889	123,00		

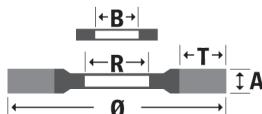
# Brushes

## Stationary machines



USAGE		TRIM AND MATERIAL																																																																																															
		<table border="1"> <tr> <td>roughening</td><td>0,15</td> <td>0,20</td> <td>0,25/0,27</td> <td>0,30</td> <td>0,35</td> <td>0,40</td> <td>0,50</td> <td>0,60</td> <td>0,70</td> <td>0,80</td> <td>0,90</td> </tr> <tr> <td>planing</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>deburring</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>edge honing</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>structuring</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>descaling/paint stripping</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>weld seams</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> </table>												roughening	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50	0,60	0,70	0,80	0,90	planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	deburring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
roughening	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50	0,60	0,70	0,80	0,90																																																																																						
planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																						
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structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																						
descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																						
weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																						
		<p>Products available with:</p> <table border="1"> <tr> <td>Steel wire crimped</td> <td>→</td> <td>Steel</td> <td>Cast steel</td> <td>Stainless steel</td> <td>Non-ferrous metal</td> <td>Aluminum</td> <td>Soft wood</td> <td>Hard wood</td> </tr> <tr> <td>S</td> <td></td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> </tr> <tr> <td>S</td> <td>→</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> <td>■■■■■</td> </tr> </table>											Steel wire crimped	→	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood	S		■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	S	→	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																										
Steel wire crimped	→	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood																																																																																									
S		■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																									
S	→	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																									

Several rows, more aggressive type.



Ø	A	T	mm	B min.	B max.	R	min-1	pcs.	0,20		RRP	0,30		RRP	0,35		RRP
									Order-No.	€		Order-No.	€		Order-No.	€	
75	19	16		20	20	10000	4	9902-511 142	15,40	<b>9902-511 162</b>	14,65						
100	20	23		20	30	8000	5	<b>9902-522 142</b>	17,85	<b>9902-522 162</b>	14,65						
100	28	23		20	30	8000	5	9902-522 143	22,95	<b>9902-522 163</b>	20,85						
125	22	30		20	30	6000	5	<b>9902-532 142</b>	20,35	<b>9902-532 162</b>	16,80						
125	30	30		20	30	6000	5			<b>9902-532 163</b>	21,85						
150	21	25		31,75	50,8	6000	3	<b>9902-544 441</b>	27,80	<b>9902-544 461</b>	22,15	<b>9902-544 471</b>	21,95				
150	30	25		31,75	50,8	6000	3	9902-544 442	34,35	<b>9902-544 462</b>	29,20	<b>9902-544 472</b>	29,10				
150	30	29		31,75	50,8	6000	3	<b>9902-544 142</b>	27,80	<b>9902-544 162</b>	21,85	9902-544 172	21,75				
150	37	29		31,75	50,8	6000	3	9902-544 143	34,35	<b>9902-544 163</b>	29,20	9902-544 173	29,20				
178	23	38		31,75	50,8	6000	1	9902-554 441	33,80	<b>9902-554 461</b>	28,70	9902-554 471	28,55				
178	32	38		31,75	50,8	6000	1	9902-554 142	33,80	<b>9902-554 162</b>	28,55	9902-554 172	28,55				
178	38	38		31,75	50,8	6000	1	9902-554 143	45,00	<b>9902-554 163</b>	39,75	9902-554 173	39,75				
200	20	38		31,75	80	4500	1	<b>9902-566 441</b>	42,95	<b>9902-566 461</b>	36,85	<b>9902-566 471</b>	36,55				
200	30	38		31,75	80	4500	1	<b>9902-566 142</b>	42,95	<b>9902-566 162</b>	36,55	<b>9902-566 172</b>	36,55				
200	38	38		31,75	80	4500	1	9902-566 143	60,80	<b>9902-566 163</b>	54,30	9902-566 173	54,30				
250	28	47	20	50,8	100	3600	1	9902-576 142	66,85	<b>9902-576 162</b>	62,45						
250	38	47	20	50,8	100	3600	1	9902-576 143	69,75	<b>9902-576 163</b>	68,00	<b>9902-576 173</b>	67,70				
250	55	47	20	50,8	100	3600	1			9902-576 464	91,90	<b>9902-576 474</b>	91,00				
300	44	50	25,4	50,8	120	3000	1	9902-587 143	91,85	<b>9902-587 163</b>	78,80						
300	32	50	25,4	50,8	120	3000	1	9902-587 142	79,65	<b>9902-587 162</b>	66,85						

\* TÜV-Certification planned.

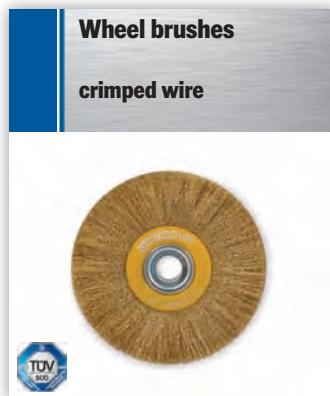
Ø	A	T	mm	B min.	B max.	R	min-1	pcs.	0,50		RRP
									Order-No.	€	
150	21	25		31,75	50,8	6000	3	9902-544 491	21,50		
150	30	25		31,75	50,8	6000	3	9902-544 492	28,90		
150	30	29		31,75	50,8	6000	3	9902-544 192	21,45		
150	37	29		31,75	50,8	6000	3	9902-544 193	29,00		
178	23	38		31,75	50,8	6000	1	9902-554 491	28,25		
178	32	38		31,75	50,8	6000	1	9902-554 192	28,25		
178	38	38		31,75	50,8	6000	1	9902-554 193	39,35		
200	20	38		31,75	80	4500	1	9902-566 491	36,35		
200	30	38		31,75	80	4500	1	<b>9902-566 192</b>	36,35		
200	38	38		31,75	80	4500	1	9902-566 193	53,90		
250	28	47	20	50,8	100	3600	1	9902-576 192	62,10		
250	38	47	20	50,8	100	3600	1	<b>9902-576 193</b>	67,20		
300	32	50	25,4	50,8	120	3000	1	9902-587 192	66,45		
300	44	50	25,4	50,8	120	3000	1	9902-587 193	78,50		

\* TÜV-Certification planned.

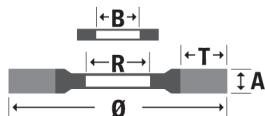
Ø	A	T	mm	B min.	B max.	R	min-1	pcs.	0,20		RRP	0,30		RRP		
									Order-No.	€		Order-No.	€			
75	19	16		20	20	10000	4	9902-511 342	30,40	<b>9902-511 362</b>	21,65					
100	20	23		20	30	8000	4	<b>9902-522 342</b>	40,05	<b>9902-522 362</b>	35,50					
100	28	23		20	30	8000	4	9902-522 343	50,20	<b>9902-522 363</b>	49,60					
125	22	30		20	30	6000	2	9902-532 342	49,60	<b>9902-532 362</b>	45,75					
125	30	30		20	30	6000	2	9902-532 343	66,55	<b>9902-532 363</b>	62,80					
150	21	25		31,75	50,8	6000	2	<b>9902-544 341</b>	63,50	<b>9902-544 361</b>	60,90					
150	30	25		31,75	50,8	6000	2	9912-544 342	92,05	9912-544 362	87,20					
150	30	29		31,75	50,8	6000	2	9902-544 342	65,60	<b>9902-544 362</b>	61,90					
150	37	29		31,75	50,8	6000	2	9902-544 343	92,05	9902-544 363	81,20					
178	23	38		31,75	50,8	6000	1	9902-554 341	81,50	<b>9902-554 361</b>	76,05					
178	32	38		31,75	50,8	6000	1	9902-554 342	83,40	<b>9902-554 362</b>	77,90					
178	38	38		31,75	50,8	6000	1			9902-554 363	98,95					
200	20	38		31,75	80	4500	1	<b>9902-566 341</b>	97,25	<b>9902-566 361</b>	90,85					
200	30	38		31,75	80	4500	1	<b>9902-566 342</b>	99,65	<b>9902-566 362</b>	93,05					
200	38	38		31,75	80	4500	1	9902-566 343	128,00	9902-566 363	128,00					
250	28	47	20	50,8	100	3600	1	<b>9902-576 342</b>	124,00	<b>9902-576 362</b>	117,00	</td				

# Brushes

## Stationary machines



Several rows, more flexible type.



USAGE		TRIM AND MATERIAL									
		Products available with:									
roughening		Steel									
planing		Cast steel									
deburring		Stainless steel									
edge honing		Non-ferrous metal									
structuring		Aluminium									
descaling/paint stripping		Soft wood									
weld seams		Hard wood									

Ø	A	T	B min.	B max.	R	min-1	pcs.	0,20		RRP	0,30		RRP
								Order-No.	€		Order-No.	€	
150	24	43		20	30	6000	3	9902-543 142	23,10	9902-543 162	20,35		
150	32	43		20	30	6000	3	9902-543 143	32,35	9902-543 163	26,90		
178	32	43		31,75	50,8	6000	1			9902-553 162	24,35		
178	40	43		31,75	50,8	6000	1			9902-553 163	33,60		
200	33	55		31,75	50,8	4500	1	9902-565 142	34,10	9902-565 162	27,05		
200	42	55		31,75	50,8	4500	1	9902-565 143	49,75	9902-565 163	39,20		
250	32	63	20	50,8	80	3600	1	9902-575 142	* 51,70	9902-575 162	* 43,10		
250	42	63	20	50,8	80	3600	1	9902-575 143	* 71,15	9902-575 163	* 59,85		
300	33	70	25,4	50,8	100	3000	1	9902-586 142	* 73,25	9902-586 162	* 61,00		
300	45	70	25,4	50,8	100	3000	1	9902-586 143	* 78,05	9902-586 163	* 78,05		

\* TÜV-Certification planned.

Ø	A	T	B min.	B max.	R	min-1	pcs.	0,20		RRP	0,30		RRP
								Order-No.	€		Order-No.	€	
150	24	43		20	30	6000	2	9902-543 342	63,55	9902-543 362	48,10		
150	32	43		20	30	6000	2	9902-543 343	87,15	9902-543 363	80,35		
178	32	43		31,75	50,8	6000	1	9902-553 342	71,15	9902-553 362	61,20		
178	40	43		31,75	50,8	6000	1	9902-553 343	88,95	9902-553 363	85,10		
200	33	55		31,75	50,8	4500	1	9902-565 342	103,00	9902-565 362	95,65		
200	42	55		31,75	50,8	4500	1	9902-565 343	123,00				
250	32	63	20	50,8	80	3600	1	9902-575 342	* 119,00	9902-575 362	* 105,00		
250	42	63	20	50,8	80	3600	1	9902-575 343	* 130,00				
300	33	70	25,4	50,8	100	3000	1	9902-586 342	* 129,00	9902-586 362	* 125,00		
300	45	70	25,4	50,8	100	3000	1	9902-586 343	* 178,00	9902-586 363	* 179,00		

\* TÜV-Certification planned.

Ø	A	T	B min.	B max.	R	min-1	pcs.	0,20		RRP	0,30		RRP
								Order-No.	€		Order-No.	€	
150	24	43		20	30	6000	2	9902-543 542	54,90	9902-543 562	48,60		
150	32	43		20	30	6000	2	9902-543 543	77,90	9902-543 563	72,65		
178	32	43		31,75	50,8	6000	1	9902-553 542	62,45	9902-553 562	57,05		
200	33	55		31,75	50,8	4500	1	9902-565 542	75,90	9902-565 562	67,95		
250	32	63	20	50,8	80	3600	1			9902-575 562	* 104,00		
250	42	63	20	50,8	80	3600	1			9902-575 563	* 127,00		
300	33	70	25,4	50,8	100	3000	1	9902-586 542	* 110,00				
300	45	70	25,4	50,8	100	3000	1	9902-586 543	* 165,00	9902-586 563	* 159,00		

\* TÜV-Certification planned.



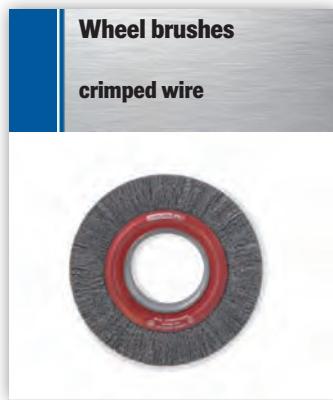
Universal usage of the brushes through a range of bore adapters:

Ø 75-125 mm: 20 mm = 1/2"; 5/8"; Ø 150-200 mm: 31,75 mm = 13mm; 15mm; 16mm; 19mm; 20 mm; 7/8"; 1"

Important: When ordering brushes Ø 250-300 mm please clearly state your arbor hole requirements.

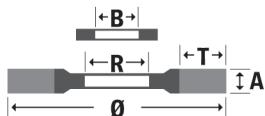
# Brushes

## Stationary machines



USAGE		TRIM AND MATERIAL																																																																																														
		<table border="1"> <tr> <td>roughening</td><td>0,15</td> <td>0,20</td> <td>0,25/0,27</td> <td>0,30</td> <td>0,35</td> <td>0,40</td> <td>0,50</td> <td>Steel</td> <td>Cast steel</td> <td>Stainless steel</td> <td>Non-ferrous metal</td> </tr> <tr> <td>planing</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>deburring</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>edge honing</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>structuring</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>descaling/paint stripping</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>weld seams</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> </table>											roughening	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50	Steel	Cast steel	Stainless steel	Non-ferrous metal	planing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	deburring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	edge honing	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	structuring	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	descaling/paint stripping	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	weld seams	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■
roughening	0,15	0,20	0,25/0,27	0,30	0,35	0,40	0,50	Steel	Cast steel	Stainless steel	Non-ferrous metal																																																																																					
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		<table border="1"> <tr> <td>Products available with:</td> <td>Steel wire crimped</td> <td>Steel</td> <td>Cast steel</td> <td>Stainless steel</td> <td>Non-ferrous metal</td> <td>Aluminium</td> <td>Soft wood</td> <td>Hard wood</td> </tr> <tr> <td>Steel wire crimped</td> <td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> <tr> <td>Stainless steel</td> <td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td><td>■■■■■</td> </tr> </table>										Products available with:	Steel wire crimped	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood	Steel wire crimped	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	Stainless steel	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																										
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Stainless steel	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■	■■■■■																																																																																								

For table-deburring machines to process raw edges.



mm					max.	Box	0,20	RRP	0,30	RRP	0,35	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
250	45	100	100	3600	1		<b>0002-576 145</b>	165,00	<b>0042-576 165</b>	148,00		
250	45	82	100	3600	1		3132-703 147	224,00	<b>3162-703 167</b>	183,00		
300	50	100	100	2800	1						<b>0002-586 175</b>	201,00
300	70	82	100	2800	1						3132-703 178	271,00

mm					max.	Box	0,50	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€
250	45	100	100	3600	1		<b>0002-576 195</b>	136,00
250	45	82	100	3600	1		3232-703 197	179,00

mm					max.	Box	0,20	RRP	0,30	RRP	0,35	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
250	45	82	100	3600	1		<b>0022-576 345</b>	308,00			<b>0022-576 375</b>	283,00
250	45	100	100	3600	1		<b>0002-576 345</b>	311,00	<b>0042-576 365</b>	283,00		
250	45	82	100	2800	1		3132-703 347	540,00			<b>3142-703 377</b>	465,00
300	70	100	100	2800	1						<b>3142-703 378</b>	690,00

mm					max.	Box	0,50	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€
250	45	100	100	3600	1		<b>0002-576 395</b>	254,00
250	45	82	100	2800	1		3432-703 397	460,00

mm					max.	Box	0,20 Steel wire	RRP	0,35 Steel wire	RRP	0,50 Steel wire	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
250	45	100	100	3600	1		<b>0002-576 445</b>	205,00	<b>0002-576 475</b>	188,00	<b>0002-576 495</b>	182,00



mm					max.	Box	0,20	RRP	0,35	RRP	0,50	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
250	45	100	100	3600	1		<b>0002-576 906</b>	231,00	<b>0002-576 916</b>	231,00		

For table-deburring machines to process raw edges.



mm					max.	Box	Novofil 120	RRP	Novofil 180	RRP	Novofil 320	RRP
Ø	T	B min.	R	min-1	pcs.		Order-No.	€	Order-No.	€	Order-No.	€
250	45	100	100	3600	1		<b>0002-576 906</b>	231,00	<b>0002-576 916</b>	231,00	<b>0002-576 926</b>	231,00



Items available immediately from stock are printed in bold type.  
Please contact us for other sizes/materials: service@osborn.de

# Brushes

## Stationary machines



**Axe plates**

mm					pcs.	Order-No.		Order-No.		Order-No.
B	i									
50,8	13,2x7,1				1	<b>5495-560 051</b>				
52,9	13,5x6,4				1	<b>5495-560 052</b>				
54,7	13,6x5,8				1	<b>5495-560 054</b>				
80,2	13,5x7,5				1	<b>5495-560 080</b>				
82	13,5x6,4				1	<b>5495-560 082</b>				

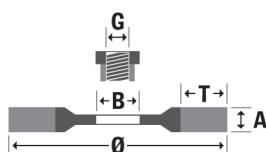


**Wheel brushes**  
abrasive filament



**PREMIUM**

For wet-treatment. Flexible brush, adapting itself to the workpiece.

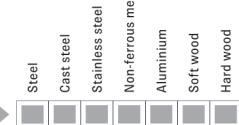


mm		min-1	pcs.	Grit 80	RRP	Grit 120	RRP	Grit 180	RRP
Ø	A	T	B	Order-No.	€	Order-No.	€	Order-No.	€
<b>USAGE</b>									
75	12	15	5/8"	20000	6	<b>9906-015 001</b>	24,60	<b>9906-015 002</b>	24,60
100	13	20	5/8"	12000	6	<b>9906-015 025</b>	27,85	<b>9906-015 026</b>	27,85
125	16	32	5/8"	12000	6	<b>9906-015 035</b>	33,50	<b>9906-015 036</b>	33,50
150	17	32	7/8"	8000	6	<b>9906-015 079</b>	40,60	<b>9906-015 080</b>	40,60
178	20	47	7/8"	8000	2	<b>9906-015 040</b>	56,65	<b>9906-015 041</b>	56,65
200	18	35	2"	6000	2	<b>9906-015 050</b>	80,55	<b>9906-015 051</b>	80,55
250	18	35	2"	3000	2	<b>9906-015 056</b>	101,00	<b>9906-015 057</b>	101,00
250	18	60	2"	3600	2	<b>9946-015 056</b>	96,90	<b>9946-015 057</b>	96,90
300	18	35	2"	2400	2	<b>9906-015 062</b>	145,00	<b>9906-015 063</b>	145,00
300	18	60	2"	3000	2	<b>9966-015 062</b>	141,00	<b>9966-015 063</b>	141,00
350	19	55	2"	2400	2	<b>9906-015 069</b>	172,00	<b>9906-015 070</b>	172,00

### TRIM AND MATERIAL

Products available with:

Abrasive bristle →

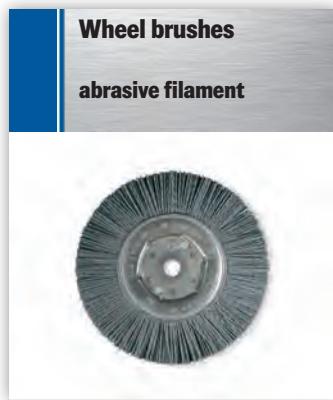


mm					min-1	pcs.	Grit 80	RRP	Grit 120	RRP	Grit 180	RRP
Ø	A	T	B	Order-No.	€	Order-No.	€	Order-No.	€			
75	12	15	5/8"	20000	6	<b>9906-015 004</b>	24,60	<b>9916-015 002</b>	23,50			
100	13	20	5/8"	12000	6	<b>9906-015 028</b>	27,85	<b>9916-015 026</b>	26,65			
125	16	32	5/8"	12000	6	<b>9906-015 038</b>	33,50					
150	17	32	7/8"	8000	6	<b>9906-015 082</b>	40,60	<b>9916-015 080</b>	38,85			
178	20	47	7/8"	8000	2	<b>9906-015 043</b>	56,65	<b>9916-015 041</b>	54,20			
200	18	35	2"	6000	2	<b>9906-015 053</b>	80,55	<b>9916-015 051</b>	77,05			
250	18	35	2"	3000	2	<b>9906-015 059</b>	101,00	<b>9916-015 057</b>	95,90			
250	18	60	2"	3600	2	<b>9946-015 059</b>	96,90					
300	18	35	2"	2400	2	<b>9906-015 065</b>	145,00					
300	18	60	2"	3000	2	<b>9966-015 065</b>	141,00	<b>9976-015 063</b>	138,70			
300	18	32,5	2"	2400	2			<b>9916-015 063</b>	138,70			
350	19	55	2"	2400	2	<b>9906-015 071</b>	172,00	<b>9916-015 069</b>	164,30			

mm					min-1	pcs.	Grit 320	RRP	Grit 120	RRP
Ø	A	T	B	Order-No.	€	Order-No.	€	Order-No.	€	
75	12	15	5/8"	20000	6	<b>9906-015 004</b>	24,60	<b>9916-015 002</b>	23,50	
100	13	20	5/8"	12000	6	<b>9906-015 028</b>	27,85	<b>9916-015 026</b>	26,65	
125	16	32	5/8"	12000	6	<b>9906-015 038</b>	33,50			
150	17	32	7/8"	8000	6	<b>9906-015 082</b>	40,60	<b>9916-015 080</b>	38,85	
178	20	47	7/8"	8000	2	<b>9906-015 043</b>	56,65	<b>9916-015 041</b>	54,20	
200	18	35	2"	6000	2	<b>9906-015 053</b>	80,55	<b>9916-015 051</b>	77,05	
250	18	35	2"	3000	2	<b>9906-015 059</b>	101,00	<b>9916-015 057</b>	95,90	
250	18	60	2"	3600	2	<b>9946-015 059</b>	96,90			
300	18	35	2"	2400	2	<b>9906-015 065</b>	145,00			
300	18	60	2"	3000	2	<b>9966-015 065</b>	141,00	<b>9976-015 063</b>	138,70	
300	18	32,5	2"	2400	2			<b>9916-015 063</b>	138,70	
350	19	55	2"	2400	2	<b>9906-015 071</b>	172,00	<b>9916-015 069</b>	164,30	

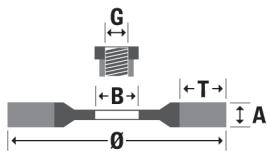
# Brushes

## Stationary machines



USAGE										TRIM AND MATERIAL					
roughening planing deburring edge honing structuring descaling/paint stripping weld seams										Order-No.      €      Order-No.      €      Order-No.      €					
40/45 60 80 120 180 320 Fibre										Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood					

Mounted individually or together on a shaft.



mm										Novofil 80		RRP	Novofil 120		RRP	Novofil 180		RRP
Ø	A	T	B min.	B max.	R	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€		
75	12	13		13			20000	6	9902-515 001	19,80	<b>9902-515 002</b>	19,80	<b>9902-515 003</b>	19,80				
100	18	18	13	20			12000	6	<b>9902-515 025</b>	23,75	<b>9902-515 026</b>	23,75	<b>9902-515 027</b>	23,75	<b>9902-515 081</b>	35,15		
150	16	32	13	32	50,8		8000	6	<b>9902-515 079</b>	35,15			<b>9902-515 080</b>	35,15				
150	18	32	13	32	50,8		8000	6	<b>9902-515 040</b>	46,50	<b>9902-515 041</b>	46,50	9902-515 042	46,50				
178	20	45	13	32			8000	4	<b>9902-515 050</b>	65,65	<b>9902-515 051</b>	65,65	<b>9902-515 052</b>	65,65				
200	18	35	19	40	50,8	4-M	6000	2			<b>9902-515 057</b>	81,95						
250	18	35	20	40	50,8	4-M	3600	2	<b>9962-515 056</b>	82,25	9962-515 057	82,25	9962-515 058	82,25				
250	20	35	20	40	50,8	4-M	3600	2	<b>9902-515 062</b>	118,00			<b>9902-515 063</b>	118,00				
300	18	34	25,4	40	50,8	4-M	3000	2					<b>9902-515 064</b>	118,00				
300	20	34	25,4	40	50,8	4-M	3600	2					<b>9902-515 065</b>	118,00				
300	20	60	25,4	40	50,8	4-M	3000	2	9962-515 062	118,00	9962-515 063	118,00	9962-515 064	118,00				
350	20	57	32	40	50,8	4-M	2400	2	9902-515 069	140,00								

mm										Novofil 320		RRP		
Ø	A	T	B min.	B max.	R	Adapt.	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
75	12	13		13			20000	6	<b>9902-515 004</b>	19,80				
100	18	18	13	20			12000	6	<b>9902-515 028</b>	23,75				
150	18	32	13	32	50,8		8000	6	<b>9902-515 082</b>	35,15				
178	18	45	13	32			8000	4	9902-515 043	46,50				
200	18	35	19	40	50,8	4-M	6000	2	<b>9902-515 053</b>	65,65				
250	18	60	20	40	50,8	4-M	3000	2	<b>9962-515 059</b>	82,25				
250	20	35	20	40	50,8	4-M	3600	2	9902-515 059	81,95				
300	20	34	25,4	40	50,8	4-M	3000	2	9902-515 065	118,00				
300	20	60	25,4	40	50,8	4-M	3000	2	<b>9962-515 065</b>	118,00				
350	18	57	32	40	50,8	4-M	2400	2	9902-515 071	140,00				



mm										RRP			
B	Zoll						pcs.	Order-No.	€	Order-No.	€	Order-No.	€
12,7	1/2"						1	<b>0003-075 064</b>	8,10				
15,9	5/8"						1	<b>0003-075 065</b>	8,10				
19	3/4"						1	<b>0003-075 066</b>	8,10				
22,2	7/8"						1	<b>0003-075 067</b>	8,10				
25,4	1"						1	<b>0003-075 068</b>	8,10				
28	11/8"						1	0003-075 069	7,90				
28	11 1/4"						1	<b>0003-075 070</b>	8,10				
38	11 1/2"						1	0003-075 071	8,10				
44,5	13/4"						1	0003-075 072	8,10				
50,8	2"						1	0003-075 073	7,75				



To reduce the bore of round brushes.



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# Brushes

## Stationary machines



To deburr the raw edge of tubes/profiles or flat surfaces. A set (8,16,24pcs) are fitted in a brush head.

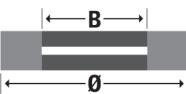
USAGE		TRIM AND MATERIAL																											
		80		120		120 Mix		0,20		0,35		0,50		Steel		Cast steel		Stainless steel		Non-ferrous metal		Aluminum		Soft wood		Hard wood			
roughening	□□□□□□□□	80		120		120 Mix		0,20		0,27		0,35		0,50		Steel		Cast steel		Stainless steel		Non-ferrous metal		Aluminum		Soft wood		Hard wood	
planing	□□□□□□□□																												
deburring	■■■■■■■■																												
edge honing	■■■■■■■■																												
structuring	□□□□□□□□																												
descaling/paint stripping	□□□□□□□□																												
weld seams	□□□□□□□□																												

mm					0,20 CD Steel wire		RRP	0,35 CD Steel wire		RRP	0,50 CD Steel wire		RRP
Ø	T	L			pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
25	95	25			16	0002-509 448	9,00	0002-509 478	8,40	0002-509 498	7,85		

mm					0,20		RRP	120		RRP	120 Mix		RRP
Ø	T	L			pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
25	95	25			16	0002-509 348	15,70	0002-509 928	9,95	5702-509 938	11,95		

mm					0,27 Rusticord		RRP	80		RRP	180		RRP
Ø	T	L			pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
25	95	25			16	3212-509 068	8,90	0002-509 908	9,95	0002-509 988	9,95		

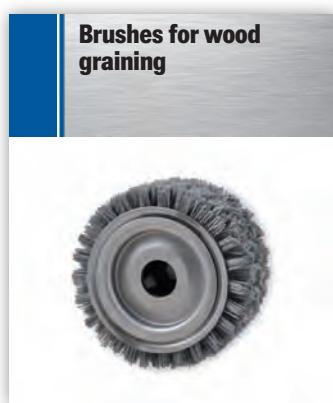
mm					0,35		RRP				
Ø	T	L			pcs.	Order-No.	€	Order-No.	€	Order-No.	€
25	95	25			16	0002-509 378	19,40				



mm					0,35		RRP			
Ø	B	pcs.			Order-No.	€	Order-No.	€	Order-No.	€
		1			0003-000 223	0,35				
		1			0003-000 242	0,40				
		1			0003-000 243	0,40				
		1			0003-000 244	0,40				

# Brushes

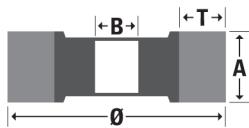
## Stationary machines



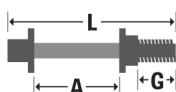
mm							0,17 Rusticord		RRP	0,20 Rusticord		RRP	80 Rustifil		RRP
Ø	A	B	min-1	pcs.			Order-No.	€		Order-No.	€		Order-No.	€	
100	100	16	4000	1	3142-703 032	113,00									
150	80	16	4000	1						0142-703 914	272,00				
150	80	16/30	4000	1						1632-703 914	272,00				
150	85	16	4000	1						0142-703 044	161,00	3242-703 915	272,00		
150	85	16/30	4000	1						1632-703 044	161,00	1632-703 915	286,00		
150	120	16	4000	1						0262-713 044	199,00	2852-713 915	368,00		
150	120	30	4000	1						2102-713 044	217,00	2152-713 915	368,00		
150	140	30	4000	1						<b>0362-713 044</b>	227,00	2552-713 915	392,00		

mm							0,15 Fibre/Phos.		RRP
Ø	A	B	min-1	pcs.			Order-No.	€	
150	120	30	4000	1	3242-713 904	599,00			
150	140	30	4000	1	3142-713 904	626,00			

For hand held and stationary machines.



mm							RRP			
G	L		pcs.	Order-No.			Order-No.	€	Order-No.	€
M16/M14	90		1	0083-000 105	23,00					
M16/M14	105		1	0183-000 105	23,00					
M16/M14	125		1	0283-000 105	23,00					



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**BRUSHES**  
**Hand brushes**

**HAND BRUSHES** 

# BRUSHES

## Hand brushes



### Important user information

#### Brushes for manual use/hand brushes



To be noted when selecting brushes and using manual hand brushes:

#### 1. General user information

Our hand brushes are suitable for all manual work such as deburring, cleaning, rust or paint removal. We also have brushes for various kinds of painting and decorating.

#### 2. Typical brush types for manual use



##### Hand brushes

Available inbrushes with wooden or plastic bodies, and block brushes.



##### Brooms

Available with wire or nylon trim, plus floor and scrubbing brushes.



##### Bristles

Available with flat, round and special bristles.



##### Accessories

We also have a selection of useful accessories.



# Brushes

## Hand brushes

### Hand scratch brushes plastic handle



#### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

Products available with:

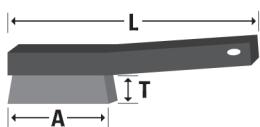
Steel wire →

Stainless steel →

Brass wire →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
■	■	■	■	■	■	■
■	■	■	■	■	■	■
■	■	■	■	■	■	■
■	■	■	■	■	■	■

mm						0,30 Crimped	RRP	0,30 Crimped	RRP	0,30 Crimped	RRP	0,30 Crimped	RRP
A	T	L	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	
140	25	265	1	24	<b>0008-462 291</b>	2,15	<b>0008-462 391</b>	5,50	<b>0008-462 591</b>	5,50			



#### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

Products available with:

Steel wire →

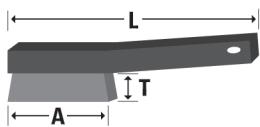
Stainless steel →

Brass wire →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
■	■	■	■	■	■	■
■	■	■	■	■	■	■
■	■	■	■	■	■	■
■	■	■	■	■	■	■

mm						0,20 Straight	RRP	0,30 Straight	RRP	0,35 Crimped	RRP	0,35 Crimped	RRP
A	T	L	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	
100	23	280	2	10	<b>0008-462 132</b>	3,25	<b>0008-451 332</b>	6,15	<b>0008-447 572</b>	6,15			
100	23	280	3	10	<b>0008-462 133</b>	4,25	<b>0008-451 333</b>	7,50	<b>0008-447 573</b>	7,50			
100	23	280	4	10	<b>0008-462 134</b>	4,95	<b>0008-451 334</b>	7,95	<b>0008-447 574</b>	7,95			

Ergonomically shaped plastic handle.



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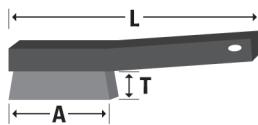
# Brushes

## Hand brushes

### Hand scratch brushes plastic handle



Type with PVC or nylon trim for particularly mild cleaning.



#### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

Products available with:

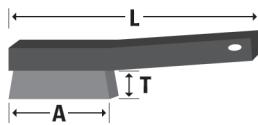
Steel wire		Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood	
Nylon													

mm	A	T	L	Rows	pcs.	0,35	RRP	0,30	RRP	0,20	RRP			
						Straight	Order-No.	€	Order-No.	€	Order-No.	€		
140	23		280	3	10	0,35 Straight	0001-433 523	3,35	0,30 White	0001-433 503	3,25	0,20 Black	0001-433 513	3,25

### Hand scratch brushes plastic handle



With anti-slip handle. Ideal shape to clean brake arches.



#### USAGE

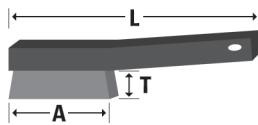
	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

Products available with:

Steel wire		Cast steel		Stainless steel		Non-ferrous metal		Aluminium		Soft wood		Hard wood	
Stainless steel													
Brass wire													

mm	A	T	L	Rows	pcs.	0,35	RRP	0,35	RRP	0,20	RRP			
						Straight	Order-No.	€	Order-No.	€	Order-No.	€		
110	23		270	1	5	0,35 Straight	0001-432 611	8,45						
110	23		270	2	5	0,35 Straight	0001-432 602	4,60	0,35 Straight	0001-432 612	9,20	0,20 Crimped	0001-432 622	8,75
110	23		270	3	5	0,35 Straight	0001-432 603	5,55	0,35 Straight	0001-432 613	10,45	0,20 Crimped	0001-432 623	9,80
110	23		270	4	5	0,35 Straight	0001-432 604	6,35	0,35 Straight	0001-432 614	12,30	0,20 Crimped	0001-432 624	11,25
110	23		270	5	5	0,35 Straight	0001-432 605	7,20	0,35 Straight	0001-432 615	13,20	0,20 Crimped	0001-432 625	11,85



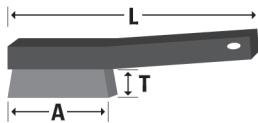
# Brushes

## Hand brushes

### Hand scratch brushes plastic handle



With anti-slip handle. Ideal shape to clean brake arches.



#### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	nature bristle	phosphorbronze
descaling/paint stripping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>				
painting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>				

#### TRIM AND MATERIAL

Products available with:

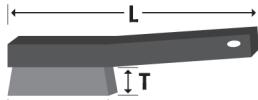
Steel wire →

Brass wire →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
<input type="checkbox"/>						
<input type="checkbox"/>						

mm	A	T	L	Rows	pcs.	0,30	RRP	0,35	RRP	0,30	RRP
						Straight	Order-No.	€	Crimped	Order-No.	€
95	23		245	2	10	3301-462 122	5,90	3301-462 162	5,90	3301-462 562	8,30

### Hand scratch brushes wooden handle



#### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	nature bristle	phosphorbronze
descaling/paint stripping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>				
painting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>				

#### TRIM AND MATERIAL

Products available with:

Steel wire →

Stainless steel →

Brass wire →

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
<input type="checkbox"/>						
<input type="checkbox"/>						

mm	A	T	L	Rows	pcs.	0,25	RRP	0,30 Straight brass-coated	RRP	0,35 Straight	RRP	
						Flat	Order-No.	€	Order-No.	€	Order-No.	€
140	23		285	1	12						0001-152 131	1,00
145	25		295	2	12						0001-152 022	1,05
145	25		295	3	12						0001-152 023	1,15
145	25		295	4	12	0003-151 124	3,10	0001-152 024	1,35	0001-152 134	1,35	
145	25		295	5	12	0001-151 125	2,45	0001-152 025	1,55	0001-152 135	1,55	
145	25		295	6	12						0001-152 136	1,75
145	25		295	2	100						0001-151 022	1,00
145	25		295	3	100						0001-151 023	1,10
145	25		295	4	100						0001-151 024	1,30
145	25		295	5	100						0001-151 025	1,50
145	25		295	6	100						0001-151 136	1,70

mm	A	T	L	Rows	pcs.	0,30	RRP	0,30 Crimped	RRP	0,30 VA4 Straight	RRP
						Straight	Order-No.	€	Order-No.	€	Order-No.
145	25		295	2	12	0001-151 322	4,90	0001-151 392	4,30	0001-152 332	6,20
145	25		295	3	12	0001-151 333	5,90	0001-151 393	4,95	0001-152 333	7,35
145	25		295	4	12	0001-151 334	6,85	0001-151 394	5,60	0001-152 334	8,30
145	25		295	5	12	0001-151 335	7,60	0001-151 395	6,65	0001-152 335	9,00

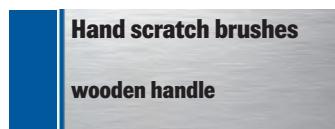
mm	A	T	L	Rows	pcs.	0,15	RRP	0,25 Straight	RRP	0,30 Crimped	RRP
						Crimped	Order-No.	€	Order-No.	€	Order-No.
145	25		295	2	12	0003-147 572	3,35	0001-158 522	3,80	0001-150 592	3,10
145	25		295	3	12	0003-147 573	3,80	0001-158 523	4,80	0001-150 593	3,55
145	25		295	4	12	0003-147 574	4,75	0001-158 524	5,30	0001-150 594	4,35
145	25		295	5	12	0003-147 575	5,35			0001-150 595	4,90
145	25		295	6	12					0001-150 596	6,10



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# Brushes

## Hand brushes



### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

### TRIM AND MATERIAL

Products available with:

Steel wire



Stainless steel



Non-ferrous metal



Aluminium



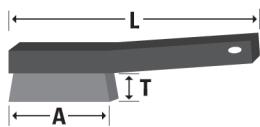
Soft wood



Hard wood

Profi type.

mm	A	T	L	Rows	pcs.	0,35	RRP	0,35	RRP	0,30	RRP
						Straight	Order-No.	€	Straight	Order-No.	€
160	160	30	310	3	12	0,35 Straight	0901-151 093	5,40	0,35 Straight	0901-152 333	12,10
		30	310	4	12	0,35 Straight	0901-151 094	7,25	0,35 Straight	0901-152 334	16,05
						0,30 Straight	0901-151 593	7,30	0,30 Straight	0901-151 594	8,55



### USAGE

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

### TRIM AND MATERIAL

Products available with:

Steel wire



Cast steel



Non-ferrous metal



Aluminium



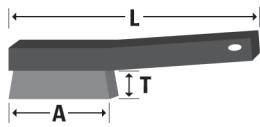
Soft wood



Hard wood

With scraper.

mm	A	T	L	Rows	pcs.	0,35	RRP				
						Straight	Order-No.	€	Straight	Order-No.	€
135	135	23	280	4	12	0,35 Straight	0001-181 134	4,15	0,35 Straight		



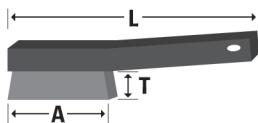
# Brushes

## Hand brushes

### Hand scratch brushes wooden handle



Perfect brush shape for hollow welds.



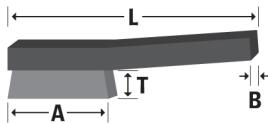
USAGE		TRIM AND MATERIAL									
		Products available with:									
		Steel wire → Stainless steel ↗									
		Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood									

A	T	L	Rows	pcs.	0,35 Straight	RRP	0,35 Straight	RRP	Order-No.	€	Order-No.	€	Order-No.	€
145	35	295	3	12	<b>0003-162 133</b>	6,90	<b>0003-162 333</b>	13,60						

### Hand scratch brushes wooden handle



Type with curved handle for easy use.



USAGE		TRIM AND MATERIAL									
		Products available with:									
		Steel wire → Stainless steel ↗									
		Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood									

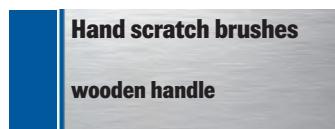
A	T	L	Rows	B	pcs.	0,35 Straight	RRP	Order-No.	€	Order-No.	€	Order-No.	€
125	30	255	3	25	12	0101-180 093	2,70						
125	30	255	4	32	12	<b>0101-180 094</b>	2,85						



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# Brushes

## Hand brushes



**USAGE**

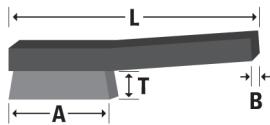
	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**TRIM AND MATERIAL**

Products available with:

Steel wire	<input checked="" type="checkbox"/>	Cast steel	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>
Non-ferrous metal	<input type="checkbox"/>	Aluminium	<input type="checkbox"/>	Soft wood	<input type="checkbox"/>
Hard wood	<input type="checkbox"/>				

A	T	L	Rows	B	pcs.	0,25 Straight	RRP	Order-No.	€	Order-No.	€	Order-No.	€
						mm	mm						
110	19	400	2	15	100	0,25	2,80	0001-192 112					
110	19	400	3	16	100	0,25	3,35	0001-192 113					



**USAGE**

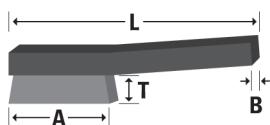
	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input type="checkbox"/>					

**TRIM AND MATERIAL**

Products available with:

Brass wire	<input checked="" type="checkbox"/>	Cast steel	<input type="checkbox"/>	Stainless steel	<input type="checkbox"/>
Natural bristle	<input type="checkbox"/>	Non-ferrous metal	<input checked="" type="checkbox"/>	Aluminium	<input type="checkbox"/>
Soft wood	<input type="checkbox"/>	Hard wood	<input type="checkbox"/>		

A	T	L	Rows	B	pcs.	0,15 Crimped	RRP	0,15 Horsehair	RRP
						mm	mm	mm	mm
18	105	220	4	22	12	0,15	4,40	0,15	3,95
						Crimped		Horsehair	
						Order-No.	€	Order-No.	€
						0003-165 584		0003-165 964	



# Brushes

## Hand brushes



**USAGE**

	Wire crimped/smooth	Brass	Nickel wire	Scratch strip	Nylon/PVC	Natural bristle	Phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>						
etching	<input type="checkbox"/>						
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
painting	<input type="checkbox"/>						
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

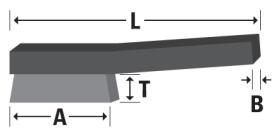
**TRIM AND MATERIAL**

Products available with:

Steel wire	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

A	T	L	Rows	B	mm	pcs.	0,20 Straight		RRP	0,15 Crimped		RRP	0,20 Crimped		RRP
							Order-No.	€		Order-No.	€		Order-No.	€	
45	18	200	3	18	24	0004-133 073	2,05	2103-133 073	2,05	2103-133 373	2,05				

Spark plug brushes.



A	T	L	Rows	B	mm	pcs.	0,20 Crimped		RRP	0,15 Crimped		RRP	0,20 Crimped		RRP
							Order-No.	€		Order-No.	€		Order-No.	€	
25	15	100	2	16	50	0003-131 572	1,25								
45	18	200	3	18	24	0003-133 573	2,05								
50	20	195	5	26	24	0003-134 575	2,60								



**USAGE**

	Wire crimped/smooth	Brass	Nickel wire	Scratch strip	Nylon/PVC	Natural bristle	Phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>						
etching	<input type="checkbox"/>						
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
painting	<input type="checkbox"/>						
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

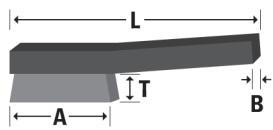
**TRIM AND MATERIAL**

Products available with:

Steel wire	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

A	T	L	Rows	B	mm	pcs.	0,20 Crimped		RRP	0,20 Crimped		RRP	0,15 Crimped		RRP
							Order-No.	€		Order-No.	€		Order-No.	€	
33	15	180	3	24	0008-432 573	1,55	0023-133 373	4,80	2103-432 573	1,55					

Spark plug brushes.



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# Brushes

## Hand brushes



**USAGE**

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

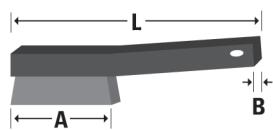
**TRIM AND MATERIAL**

Products available with:

Steel wire → Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood

File brushes with wire trim (scratch strip).

A	T	L	Rows	pcs.	Straight		RRP	
					Order-No.	€	Order-No.	€
100		235		12	<b>0003-140 101</b>	2,30		
115		235		12	<b>0003-140 102</b>	3,20		
115		265		12	<b>0003-140 104</b>	4,40		



**USAGE**

	wire crimped/smooth	brass	flat wire	scratch strip	Nylon/PVC	natural bristle	phosphorbronze
descaling/paint stripping	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
weld seams	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
etching	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
brushing/dust removal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
painting	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
light cleaning work	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

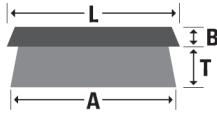
**TRIM AND MATERIAL**

Products available with:

Steel wire → Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood



A	T	L	B	Rows	pcs.	0,35 Straight		RRP	
						Order-No.	€	Order-No.	€
100	30	115	42	5	12	<b>0101-179 094</b>	2,30		



# Brushes

## Hand brushes

### Butchersbrush wooden handle



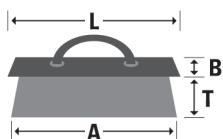
Wood body with plastic handle.

USAGE	
wire crimped/smooth	<input checked="" type="checkbox"/>
brass	<input checked="" type="checkbox"/>
flat wire	<input checked="" type="checkbox"/>
scratch strip	<input checked="" type="checkbox"/>
Nylon/PVC	<input checked="" type="checkbox"/>
natural bristle	<input checked="" type="checkbox"/>
phosphorbronze	<input checked="" type="checkbox"/>
descaling/paint stripping	<input checked="" type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>
etching	<input checked="" type="checkbox"/>
brushing/dust removal	<input checked="" type="checkbox"/>
painting	<input checked="" type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>

TRIM AND MATERIAL	
Products available with:	
Steel wire	
Cast steel	<input checked="" type="checkbox"/>
Stainless steel	<input checked="" type="checkbox"/>
Non-ferrous metal	<input checked="" type="checkbox"/>
Aluminium	<input checked="" type="checkbox"/>
Soft wood	<input checked="" type="checkbox"/>
Hard wood	<input checked="" type="checkbox"/>

A	T	L	B	Rows	pcs.	0,35	RRP	0,35	RRP		
						Straight	Order-No.	€	Straight	Order-No.	€
190	40	205	60	5	10	0,35 Straight	0281-307 095 *	7,75	0,35 Straight	7601-306 095	6,30

\* with board



### Butchersbrush wooden handle



Violin shape.

USAGE	
wire crimped/smooth	<input checked="" type="checkbox"/>
brass	<input checked="" type="checkbox"/>
flat wire	<input checked="" type="checkbox"/>
scratch strip	<input checked="" type="checkbox"/>
Nylon/PVC	<input checked="" type="checkbox"/>
natural bristle	<input checked="" type="checkbox"/>
phosphorbronze	<input checked="" type="checkbox"/>
descaling/paint stripping	<input checked="" type="checkbox"/>
weld seams	<input checked="" type="checkbox"/>
etching	<input checked="" type="checkbox"/>
brushing/dust removal	<input checked="" type="checkbox"/>
painting	<input checked="" type="checkbox"/>
light cleaning work	<input checked="" type="checkbox"/>

TRIM AND MATERIAL	
Products available with:	
Steel wire	
Stainless steel	
Abrasive bristle	
Natural bristle	
Steel	<input checked="" type="checkbox"/>
Cast steel	<input checked="" type="checkbox"/>
Stainless steel	<input checked="" type="checkbox"/>
Non-ferrous metal	<input checked="" type="checkbox"/>
Aluminium	<input checked="" type="checkbox"/>
Soft wood	<input checked="" type="checkbox"/>
Hard wood	<input checked="" type="checkbox"/>

A	T	L	B	Rows	pcs.	0,35	RRP	0,35	RRP	0,30	RRP
						Straight	Order-No.	€	Straight	Order-No.	€
170	35	210	5	12	0,35 Straight	0001-179 397	9,50				
170	35	210	5	10		0001-179 097	2,85				
52/46		190	5	10		0013-179 097	4,85	0001-179 297	2,85		



A	T	L	B	Rows	pcs.	Cordwire	RRP	Flat wire	RRP	
						Order-No.	€	Order-No.	€	
200				5	10	0003-179 297	4,95			
150	35	190			10			0023-179 197	5,70	
52/46		190			10				2103-179 297	9,50

A	T	L	B	Rows	pcs.	0,40 PR Novofil	RRP		
						Order-No.	€	Order-No.	€
180	25	180			30	0003-179 897	3,25		



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# Brushes

## Hand brushes

Brooms
wooden body

mm					0,75	RRP	1,10 x 0,25		RRP	
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
75	300	60	5	10	0001-102 005	8,70				
75	300	60	6	10	0001-102 006	9,55	0001-102 016	12,00		



Type with flat wire.



Brooms
wooden body

mm					0,50	RRP				
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
75	300	60	5	10	0001-102 095	9,05				



Ausführung mit Stahldraht



# Brushes

## Hand brushes

<b>Brooms</b>	
<b>wooden body</b>	

mm						Box	1,10 x 0,25		RRP	1,10 x 0,45		RRP	1,80 x 0,45		RRP
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€			
75	300	60	6	10	<b>0001-100 016</b>	14,05									
75	300	70	6	10			<b>0001-101 036</b>	18,80							
75	350	70	6	10	<b>0001-101 016</b>	18,40									



Robust type with flat wire.



<b>Brooms</b>	
<b>wooden body</b>	

mm						Box	Korfil-D		RRP			
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€
75	400	60	6	1	<b>0001-104 924</b> *	24,35						
75	400	60	6	30	0001-104 925	22,35						
75	700	70	7	1	<b>9711-104 925</b>	50,40						

\* wooden body coated



Type with Korfil-D to clean very dirty workshop floors.



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Please contact us for other sizes/materials: service@osborn.de

# Brushes

## Hand brushes

<b>Handle holders</b>
<b>metal</b>

mm							RRP				
A	T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
					1	0003-000 001	12,55				



For workshop brooms. Order no. 9711-104  
925.

<b>Brooms</b>
<b>wooden body</b>

mm					Cocos	RRP	PVC Red	RRP		
T	L	Rows	B	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
80	600	6	55	6	0003-102 990	12,05	0003-102 960	15,20		
80	800	6	55	6	0003-102 980	17,80				
80	1000	6	55	6			0003-102 970	27,20		



With handle holder, diameter 28mm.



<b>Brooms</b>
<b>wooden body</b>

mm					PVC White	RRP	PVC Red	RRP	Piassava	RRP
T	L	Rows	B	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
75	320		66	5	0004-101 925	9,20	0004-102 925	7,85	0004-102 975	7,85
75	400		55	5	0003-102 940	11,75	0003-101 940	9,15		



With handle holder, diameter 28mm.



# Brushes

## Hand brushes

**Brooms**  
**wooden body**

mm						Cocos		RRP €	Cocos Pure		RRP €	Cocos Striped		RRP €
T	L	Rows	B	pcs.		Order-No.	€		Order-No.	€		Order-No.	€	
80	290	20	55	20		0003-102 950	5,40			2,95		0003-102 951	4,20	
80	380	16	55	16	0003-102 955									



Wood body with screw holder. Matching handle: Order no. 0003999024



**Brooms**  
**wooden body**

mm						Piassava		RRP €	Piassava		RRP €
T	L	Rows	B	pcs.		Order-No.	€		Order-No.	€	
260	140	3	45	10	0003-102 920	4,90					
260	140	4	45	10	0003-102 921	6,80					



Wood body with screw holder. Matching handle: Order no. 0003999024



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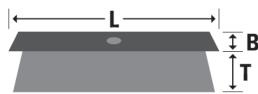
# Brushes

## Hand brushes

Brooms
plastic body



mm					PVC	RRP				
T	L	Rows	B	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
95	320		120	5	0003-102 944	13,40				

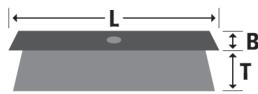


Scrub brushes
wooden body



mm					Straight	RRP	Brass Crimped	RRP	Quitch	RRP
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
30	210	60	6	10	0001-122 096	6,80	0001-122 596	12,30		
40	210	60	7	10	0001-120 097	7,35				
30	220	70	6	10			0003-122 996	7,80		

mm					Nylon White	RRP				
T	L	B	Rows	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
30	220	70	6	10	0003-122 896	6,45				



# Brushes

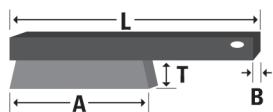
## Hand brushes

### Dusters wooden handle



Type with natural coconut bristle.

mm					pcs.	Steel wire Straight	RRP	Korfil-D	RRP	Cocos	RRP
A	T	L	B	Rows				Order-No.	€	Order-No.	€
150	60	310			10	<b>0001-110 114</b>	6,20	<b>0181-110 924</b>	7,95	<b>0003-102 924</b>	3,15



### Dust pan metal



				pcs.	Metal Coated	RRP	Steel	RRP
					Order-No.		Order-No.	
				1	<b>0003-104 050</b>	12,05	<b>0003-104 030</b>	6,30

### Squeegee



mm				pcs.	Rubber Black	RRP	Rubber Red	RRP	
	L				Order-No.		Order-No.		Order-No.
	350			12	<b>0003-106 735</b>	3,30			
	440			12			<b>0003-106 945</b>	9,40	
	450			12	<b>0003-106 745</b>	3,90			
	550			12			<b>0003-106 955</b>	10,80	
	600			12	<b>0003-106 760</b>	5,70			
	750			12			<b>0003-106 975</b>	14,30	



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# Brushes

## Hand brushes

<b>Broomhandle</b>
<b>wood</b>



mm		pcs.	Wood		RRP		Wood Pine		RRP		Metal Coated		RRP	
			L	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€			
1400		5	0003-999 027	4,60				0003-999 026	3,90	0003-000 024	3,90			
1300		5												

<b>Broomhandle</b>
<b>metal</b>

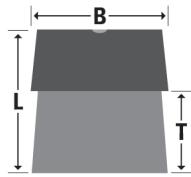


mm		pcs.	Metal Coated		RRP			
			L	Order-No.	€	Order-No.	€	Order-No.
1200		25	0003-999 024	4,10				

<b>Brooms</b>
<b>metal body</b>



Flat wire for point cleaning.

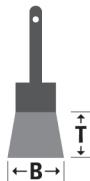


# Brushes

## Hand brushes

**Paint brushes**

**plastic handle**

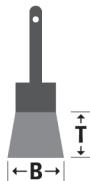


**Paint brushes**

**plastic handle**



Heating element brush.



mm					Light Borste		RRP		
T	B	Strength	pcs.		Order-No.	€	Order-No.	€	Order-No.
40	20	9	12	<b>0003-086 102</b>	1,05				
40	30	9	12	<b>0003-086 103</b>	1,25				
40	40	9	12	<b>0003-086 104</b>	1,40				
43	50	9	12	<b>0003-086 105</b>	1,75				
43	60	10	12	<b>0003-086 106</b>	1,95				
45	70	10	12	0003-086 107	2,50				
45	100	15	12	<b>0003-086 110</b>	5,10				



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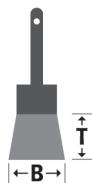
# Brushes

## Hand brushes

Paint brushes	
plastic handle	



		mm		pcs.	Light Bristle	RRP		Order-No.	€
T	B					Order-No.	€	Order-No.	€
40	8			12	1003-086 202	0,65			
40	10			12	1003-086 204	0,95			
40	13			12	1003-086 206	1,05			
40	16			12	1003-086 208	1,15			
45	20			12	1003-086 210	1,40			
45	23			12	1003-086 212	1,65			
50	26			12	1003-086 214	1,80			
50	30			12	1003-086 216	2,10			
50	33			12	1003-086 218	2,20			
53	36			12	1003-086 220	2,90			

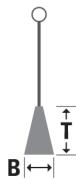


Paint brushes	
wire handle	



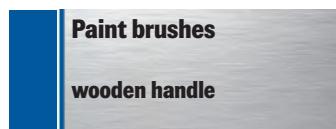
		mm		pcs.	Horsehair	RRP	
T	B					Order-No.	€
40	7			50	0003-327 961	0,90	

Drilling water brushes with horsehair trim.

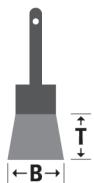


# Brushes

## Hand brushes



mm				pcs.	Steel	RRP	Steel brass-coated	RRP
T	B	Strength			Order-No.	€	Order-No.	€
				30	0004-114 033	4,00	0004-114 034	4,00



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# PRODUCT INTRODUCTION POLISHING/SATINISING

## Fine Surface finishing for every application.

Professional surface finishing encompasses a complex and broad spectrum of different mechanical finishing processes in which polishing and satinising play a key role.

As a specialist in surface fine machining, Osborn offers a large selection of high-performance tools for all applications associated with polishing and satinising. We have organised our polishing and satinising products in such a way to suit the type of machine used.

### The three key techniques for achieving the perfect surface finish:

There are 3 techniques for producing the desired surface finish.

#### 1. Polishing (power tools)

Polishing is intended to create **perfect high-gloss surfaces** and can be performed using a variety of power tools.

Generally, 3 steps are needed:

- Cutting
- Polishing
- Colouring

→ Detailed information on polishing can be found on the following pages.



We recommend a combination of different quality polishing cloths and polishing compounds. Compound is a must for polishing.

→ Suitable compounds are listed on the first page of the section.

#### 2. Satinising (power tools)

Unlike polishing, satinising creates no high-gloss surface. It gives a **matt look**, whose surface structure varies depending on the substrate used.

A satinised finish can be created using wet and dry techniques.

→ Detailed information on satinising can be found on the following pages.



Satinising is usually a 1-stage process.

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

#### 3. Polishes & compounds

Our compounds supplement our range of surface-polishing tools. The **compounds can be used for manual or machine polishing** and cover the entire range of surface finishing, from grinding and brushing to cutting and colouring.

→ Detailed information on polishing compounds can be found on the following pages.



Steel, stainless steel, non-ferrous metals, wood, glass, paint and many other surfaces can be finished when combined with the appropriate polishing tool.

**POLISHING/SATINISING**  
**Angle polishers/satinisers**

**POLISHING/SATINISING  
USING ANGLE POLISHERS & SATINISERS**



# POLISHING/SATINISING

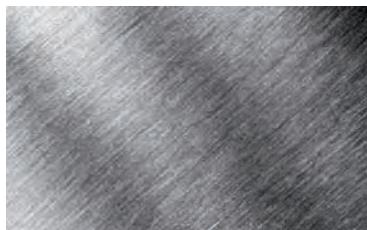
## Introduction & technical information

# PERFECT SATINISING

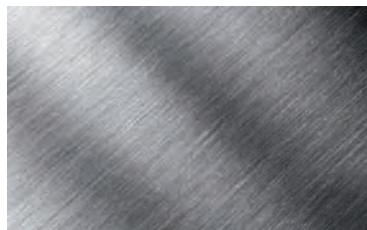
Satinising is a one-stage system for creating flat surfaces. The main considerations when selecting the polishing buff are the surface characteristics and the appearance after finishing.

There are three possible finish grades when satinising a surface.

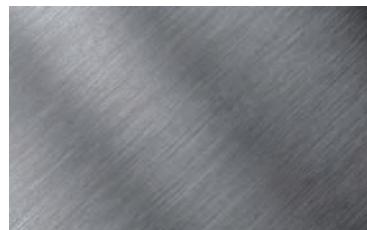
**Coarse brush stroke**



**Medium brush stroke**



**Fine brush stroke**



### Important note

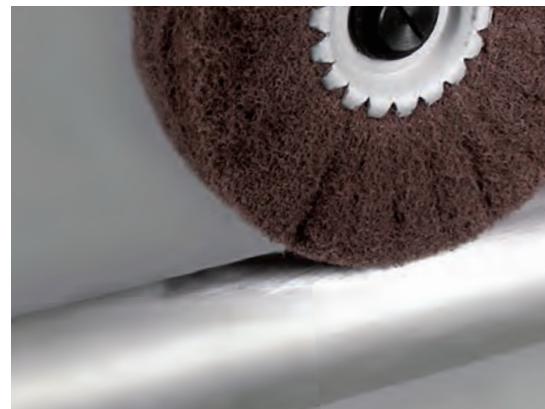
**Non-woven abrasive tools are used without polishing compound because the abrasive particles are already embedded in the base material of the satiniser.**

These tools made of matted material containing abrasive particles are characterised by an open and flexible structure. They are self-sharpening and can be used in wet and dry applications.

Because they can also be used with hand-held tools, they are ideal for a wide range of applications, from satinising to deoxidising to superfine grinding.

**Our non-woven abrasive tools are available in different grades and sizes, depending on their purpose.**

► Details can be found in the product toolbars.



### Finding the right tool

Please check your product choice using the information in the info heading. This will tell you the machine for each product and its suitability, as well as proving a summary of the available carrier material grades (grits) suitable for the material being finished.



	coarse	medium	fine	superfine
Satinising	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Deoxidising	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light grinding	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light deburring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Blending	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fine grinding	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

### TRIM AND MATERIAL

- Product available with:
- coarse →
  - medium →
  - fine →
  - superfine →

Steel	Stainless steel	Aluminium	Brass	Copper
<input type="checkbox"/>				
<input type="checkbox"/>				
<input type="checkbox"/>				
<input type="checkbox"/>				

# PERFECT POLISHING

## Maximum 3 steps for perfect high-gloss surfaces:

**1. Cutting** follows surface grinding and removes material. For this reason, cutting is not suitable for soft metals. Working with a sisal cloth ring smoothes out unevenness, removes striae and scratches, and prepares rough and uncoated surfaces for polishing.

**2. High-quality polishing** removes traces of cutting and further smoothes the surface. The best results can be achieved using our specially developed NOTIFLEX® polishing cloth (outstanding results without unattractive bias stitching where reduced amounts of compound are used). Numerous high quality non-fraying cloth polishing buffs with extended service life are available.

**3. Colouring** calls for minimal pressure and short finishing times. Again various polishing buffs are available.

### Which combination for which result?

The following summary will help you find the best combination of polishing compound and polishing tools needed for each step in finishing each material.

► The short version can be found in the info area for each product.

#### Key to the materials below.

1 =	Sisal cloth	6 =	Compound, blue
2 =	Notiflex (NTF) 914	7 =	Felt, 2-stage
3 =	Notiflex (NTF) 925	8 =	Cloth 101
4 =	Compound, white	9 =	Cloth 290
5 =	Compound, brown	10 =	Felt, 3-stage

## 3 STEPS

### Polishing as a 3-step process

System using top-quality, patented Notiflex mat without bias stitching. Suitable for all machines, diameters and bores.

#### 1. Cutting

For removing defects and scratches, belt sanding > 280 grit or sisal lines.

	Steel	Stainless steel	Brass	Copper	Aluminium
1 or 10 4	1 or 10 4	1 or 10 4	1 or 10 5		starting with step polishing

#### 2. Polishing

Removing traces of cutting and blending the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Brass	Copper	Aluminium
2 or 10 4	2 or 10 4	2 or 10 4	2 or 10 5	2 or 10 5	2 or 10 5

#### 3. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Aluminium	Brass	Copper
3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6

### Polishing as a 2-step process

Suitable for applications where no cutting is needed. **Please note:** There is a special summary of polishing buffs and compounds for the 2-step method using a satiniser.

#### 1. Polishing

Level the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Aluminium	Brass	Copper
7 4	7 4	7 5	7 5	7 5	7 5

#### 2. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Aluminium	Brass	Copper
8 6	8 6	8 6	8 6	8 6	8 6

## 1 STEP

### Polishing as a 1-step process

#### 1. Polishing and Finishing

For low-gloss effects (not high gloss)

	Steel	Stainless steel	Aluminium	Brass	Copper
9 4	9 4	9 5	9 5	9 5	9 5

# POLISHING/SATINISING

## Angle polishers/satinisers



### Important user information

#### Polishing/satinising with angle polisher and satiniser



To be noted when selecting a tool and using angle-polishers:

#### 1. General user information

Using our tapered shank, the polishing and satinising buffs can be fitted to all common angle-polishers with an **M14 mating thread**. Depending on the desired working width, more rings can be added up to a **width of 50 mm**.

The recommended operating speed is  $\leq 3,000$  rpm for 150 mm diameter tools.



To be noted when selecting a tool and using satinisers:

#### 1. General user information

The ideal accessories for satinisers in our polishing and satinising range include polishing buffs and non-woven cloths with **bore of 19/6** and keyways, suitable for all common arbors for satinisers.

By adding more rings, **working widths up to 100 mm**, can be achieved, making it very easy to polish or satinise large areas to a high gloss.

The recommended operating speed is  $\leq 4,000$  rpm for 100 mm diameter tools.

#### Polishing compounds and the role they play in the finishing process

Polishing compounds are essential for all polishing jobs because they contain the abrasive particles needed to achieve a particular surface finish. It is also important to select the correct polishing compound for the desired surface finish.

Please check your product choice using the information in the info heading. It provides an overview of the compounds available and their suitability for particular finishing steps.

→ More on finding the right compound for your application can be found in the technical information on the first page of "Polishing/Satinising".

**POLISHING COMPOUNDS**

**Solid**

g	pcs.	4 white	RRP	5 brown	RRP	6 blue	RRP
110	15	2103005333	2.10	2103007012	2.50	2103000461	2.25
700	8	8103005333	8.75	8103007012	11.40	8103000462	8.90

**USE**

white (cutting)	white (polishing)	brown (cutting)	brown (polishing)	blue (buffing)
Steel	Stainless steel	Aluminium	Bass	Copper

#### Important note:

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

# POLISHING/SATINISING

## Angle polishers/satinisers



USE	
1. Cutting 2. Polishing 3. Colouring	Felt, 2-stage, 7 Felt, 3-stage, 10 Cloth 290, 9 Cloth 101, 8 Sisal cloth, 1 NTF914, 2 NTF925, 3

TRIM AND MATERIAL						
Product available with:						
	Steel	Stainless steel	Brass	Copper	Aluminium	
Cutting		1 4	1 4	1 5	2 5	starting with step polishing
Polishing		2 4	2 4	2 5	2 5	2 5
Colouring		3 6	3 6	3 6	3 6	3 6

mm	mm	∅	rpm	max.	pcs.	1 Sisal cloth	RRP	2 NTF914	RRP	3 NTF925	RRP
∅	A	B				Order no.	€	Order no.	€	Order no.	€
150	17	14	3000		10	<b>8203150944</b>	15.15				
150	15	14	3000		5*			<b>8203150914</b>	19.45		
150	10	14	3000		5*					<b>8203150925</b>	15.40

Material is fixed in a toothed metal ring.  
The polishing buff is clamped using conical  
spring washers.

\* Here, 5 pcs. correspond to 10 buffs, because our Notiflex buffs are supplied in 2-buff sets.

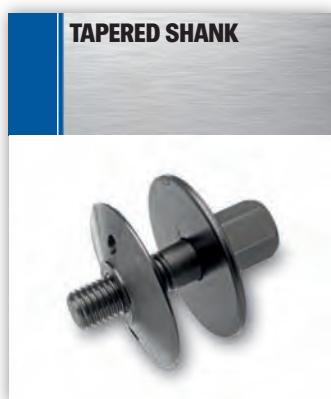


USE	
Satinising	coarse medium fine superfine
Deoxidising	
Light grinding	
Light deburring	
Blending	
Fine grinding	

TRIM AND MATERIAL						
Product available with:						
	Steel	Stainless steel	Aluminium	Brass	Copper	
coarse						
medium						
fine						

mm	mm	∅	rpm	max.	pcs.	coarse	RRP	medium	RRP	fine	RRP
∅	A	B				Order no.	€	Order no.	€	Order no.	€
150	25	14	3000		10	<b>8203150934</b>	11.00				
150	30	14	3000		10			<b>8203150936</b>	13.30	<b>8203150947</b>	14.45

Material is fixed in a toothed metal ring.  
The satiniser buff is clamped using conical  
spring washers.



RRP				
mm	mm	∅	RRP	
A	G	pcs.	Order no.	€
15-30	M14	8	<b>1203300003</b>	17.60
15-50	M14	8	<b>1213300003</b>	19.05

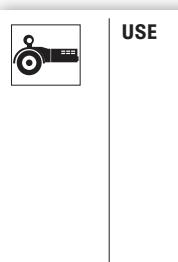
Conical shaft for angle polisher for  
tensioning polishing and satinising buffs  
with bores from 14 mm to 150 mm dia.



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# POLISHING/SATINISING

## Angle polishers/satinisers



### TRIM AND MATERIAL

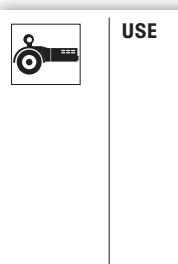
Product available with:

	Steel	Stainless steel	Brass	Copper	Aluminium
Cutting	1 4	1 4	1 4	1 4	starting with step polishing
Polishing	2 4	2 4	2 5	2 5	2 5
Colouring	3 6	3 6	3 6	3 6	3 6

mm	mm	∅	rpm	pcs.	1 Sisal cloth Order no.	RRP €	2 NTF914 Order no.	RRP €	3 NTF925 Order no.	RRP €
100	17	19/6	4000	10	2103100944	9.20				
100	15	19/6	4000	5*			2103100914	8.80		
100	10	19/6	4000	5*					2103100925	9.00

Material is fixed in a toothed metal ring.  
The polishing buff is clamped using conical spring washers.

\* Here, 5 pcs. correspond to 10 buffs, because our Notiflex buffs are supplied in 2-buff sets.



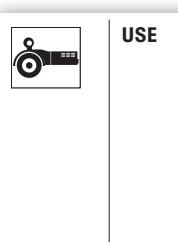
### TRIM AND MATERIAL

Product available with:

	Steel	Stainless steel	Aluminium	Brass	Copper
Polishing	9 4	9 4	9 4	9 4	9 4
Colouring	8 6	8 6	8 6	8 6	8 6

mm	mm	∅	rpm	pcs.	9 Cloth 290 Order no.	RRP €	8 Cloth 101 Order no.	RRP €
100	17	19/6	4000	10	1903100290	3.25	1903100101	3.25

Material is fixed in a toothed metal ring.  
The polishing buff is clamped using conical spring washers.



### TRIM AND MATERIAL

Product available with:

coarse	→	Steel	Stainless steel
medium	→	Aluminium	Brass
fine	→	Copper	
superfine	→		

mm	mm	∅	rpm	pcs.	coarse Order no.	RRP €	medium Order no.	RRP €	fine Order no.	RRP €	superfine Order no.	RRP €
100	100	19/6	4400	4	1903100932	20.35	1903100934	20.35	1903100936	20.35	1903100937	20.35

**POLISHING/SATINISING**  
**Angle grinders/power drills**

**POLISHING/SATINISING**  
**USING ANGLE POLISHERS AND POWER DRILLS**



# POLISHING/SATINISING

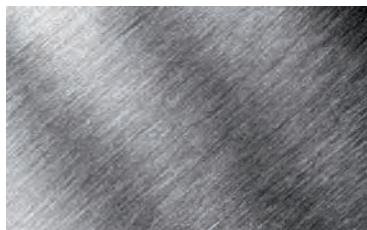
## Introduction & technical information

# PERFECT SATINISING

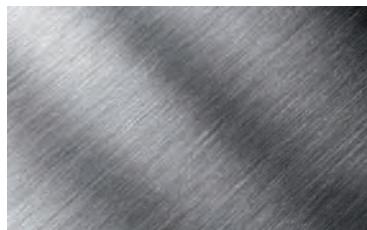
Satinising is a one-stage system for creating flat surfaces. The main considerations when selecting the polishing buff are the surface characteristics and the appearance after finishing.

There are three possible finish grades when satinising a surface.

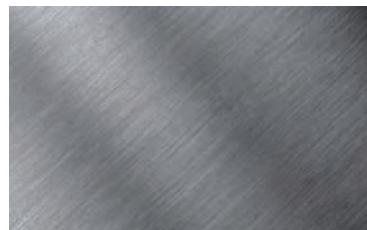
**Coarse brush stroke**



**Medium brush stroke**



**Fine brush stroke**



### Important note

**Non-woven abrasive tools are used without polishing compound because the abrasive particles are already embedded in the base material of the satiniser.**

These tools made of matted material containing abrasive particles are characterised by an open and flexible structure. They are self-sharpening and can be used in wet and dry applications.

Because they can also be used with hand-held tools, they are ideal for a wide range of applications, from satinising to deoxidising to superfine grinding.

**Our non-woven abrasive tools are available in different grades and sizes, depending on their purpose.**

► Details can be found in the product toolbars.



### Finding the right tool

Please check your product choice using the information in the info heading. This will tell you the machine for each product and its suitability, as well as proving a summary of the available carrier material grades (grits) suitable for the material being finished.



#### USE

	coarse	medium	fine	superfine
Satinising	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Deoxidising	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light grinding	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light deburring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Blending	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fine grinding	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

Product available with:	coarse	medium	fine	superfine
Steel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Stainless steel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Aluminium	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Brass	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Copper	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

# PERFECT POLISHING

## Maximum 3 steps for perfect high-gloss surfaces:

**1. Cutting** follows surface grinding and removes material. For this reason, cutting is not suitable for soft metals. Working with a sisal cloth ring smoothes out unevenness, removes striae and scratches, and prepares rough and uncoated surfaces for polishing.

**2. High-quality polishing** removes traces of cutting and further smoothes the surface. The best results can be achieved using our specially developed NOTIFLEX® polishing cloth (outstanding results without unattractive bias stitching where reduced amounts of compound are used). Numerous high quality non-fraying cloth polishing buffs with extended service life are available.

**3. Colouring** calls for minimal pressure and short finishing times. Again various polishing buffs are available.

### Which combination for which result?

The following summary will help you find the best combination of polishing compound and polishing tools needed for each step in finishing each material.

► The short version can be found in the info area for each product.

#### Key to the materials below.

1 =	Sisal cloth	6 =	Compound, blue
2 =	Notiflex (NTF) 914	7 =	Felt, 2-stage
3 =	Notiflex (NTF) 925	8 =	Cloth 101
4 =	Compound, white	9 =	Cloth 290
5 =	Compound, brown	10 =	Felt, 3-stage

## 3 STEPS

### Polishing as a 3-step process

System using top-quality, patented Notiflex mat without bias stitching. Suitable for all machines, diameters and bores.

#### 1. Cutting

For removing defects and scratches, belt sanding > 280 grit or sisal lines.

	Steel	Stainless steel	Brass	Copper	Aluminium
	1 or 10 4	1 or 10 4	1 or 10 5		starting with step polishing

#### 2. Polishing

Removing traces of cutting and blending the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Brass	Copper	Aluminium
	2 or 10 4	2 or 10 4	2 or 10 5	2 or 10 5	2 or 10 5

#### 3. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Brass	Copper	Aluminium
	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6

### Polishing as a 2-step process

Suitable for applications where no cutting is needed. **Please note:** There is a special summary of polishing buffs and compounds for the 2-step method using a satiniser.

#### 1. Polishing

Level the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Aluminium	Brass	Copper
	7 4	7 4	7 5	7 5	7 5

#### 2. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Aluminium	Brass	Copper
	8 6	8 6	8 6	8 6	8 6

## 1 STEP

### Polishing as a 1-step process

#### 1. Polishing and Finishing

For low-gloss effects (not high gloss)

	Steel	Stainless steel	Aluminium	Brass	Copper
	9 4	9 4	9 5	9 5	9 5

# POLISHING/SATINISING

## Angle grinders/power drills



### Important user information

#### Polishing/satinising with angle grinder or power drill



To be noted when selecting a tool and using angle-grinders:

#### 1. General user information

To complete our range of polishing tool accessories for common hand-operated machines we also supply **polishing discs for angle grinders**.

The felt discs, combined with our **3 polishing compounds**, can be used **for the 3-stage polishing process**.



To be noted when selecting a tool and using power drills:

#### 1. General user information

In the case of common power drills and flexible shafts, our polishing and satinising buffs can be fitted using our drill tapered shank or the 6 mm shaft integrated into our polishing buffs (80 mm Ø).

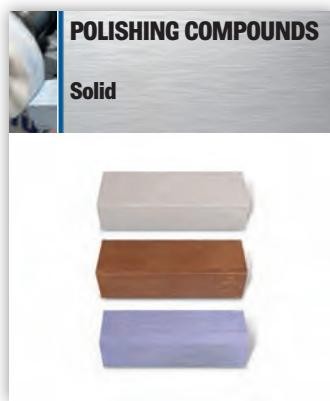
**The recommended operating speed of ≤ 4,000 rpm should not be exceeded.**

#### Polishing compounds and the role they play in the finishing process

Polishing compounds are essential for all polishing jobs because they contain the abrasive particles needed to achieve a particular surface finish. It is also important to select the correct polishing compound for the desired surface finish.

Please check your product choice using the information in the info heading. It provides an overview of the compounds available and their suitability for particular finishing steps.

→ More on finding the right compound for your application can be found in the technical information on the first page of "Polishing/Satinising".



#### USE

	Steel	Stainless steel	Aluminium	Brass	Copper
white (cutting)	■	□	□	□	□
white (polishing)	■■■	□□□	□	□	□
brown (cutting)	□□□	□	■	□	□
brown (polishing)	□□□	□	■■■	□	□
blue (colouring)	■■■	■■■	■■■	■■■	■■■

4 white	RRP	5 brown	RRP	6 blue	RRP	
g	Order no.	€	Order no.	€	Order no.	€
110	2103005333	2.10	2103007012	2.50	2103000461	2.25
700	8103005333	8.75	8103007012	11.40	8103000462	8.90



#### Important note:

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

# POLISHING/SATINISING

## Angle grinders/power drills



### USE

1. Cutting	<input type="checkbox"/>	Felt, 2-stage, 7
2. Polishing	<input checked="" type="checkbox"/>	Felt, 3-stage, 10
3. Colouring	<input checked="" type="checkbox"/>	Cloth 290, 9
		Cloth 101, 8
		Sisal cloth, 1
		NTF914, 2
		NTF925, 3

mm	Ø	B	rpm	pcs.	10 Felt, 3-stage		RRP
					Order no.	€	
115	22,2	13280	10	1913022115		7,05	
125	22,2	13280	10	1913022125		8,15	

Very good polishing results can be achieved using reduced speeds of around 4,500 rpm.



### USE

1. Cutting	<input type="checkbox"/>	Felt, 2-stage, 7
2. Polishing	<input checked="" type="checkbox"/>	Felt, 3-stage, 10
3. Colouring	<input checked="" type="checkbox"/>	Cloth 290, 9
		Cloth 101, 8
		Sisal cloth, 1
		NTF914, 2
		NTF925, 3

mm	mm	Ø	B	rpm	pcs.	1 Sisal cloth		RRP
						Order no.	€	
100	17	10	4000	10	8203100944		9.20	
100	15	10	4000	5*		8203100914	8.80	
100	10	10	4000	5*		8203100925	9.00	

Material is fixed in a toothed metal ring. The polishing buff is clamped using conical spring washers.

\* Here, 5 pcs. correspond to 10 buffs, because our Notiflex buffs are supplied in 2-buff sets.



### USE

1. Cutting	<input type="checkbox"/>	Felt, 2-stage, 7
2. Polishing	<input checked="" type="checkbox"/>	Felt, 3-stage, 10
3. Colouring	<input checked="" type="checkbox"/>	Cloth 290, 9
		Cloth 101, 8
		Sisal cloth, 1
		NTF914, 2
		NTF925, 3

mm	Ø	B	rpm	pcs.	Polishing kit 3-stage		RRP
					Order no.	€	
100	10	10	4000	6	8603600010		43.85

The 10-piece kit contains everything you need for the 3-stage polishing process: Polishing buffs, drive arbor, compound for cutting, polishing and colouring

### TRIM AND MATERIAL

Product available with:

	Steel	Stainless steel	Brass	Copper	Aluminium
Cutting	(○)	10 4	10 4	10 5	starting with step polishing
Polishing	(○)	10 4	10 5	10 5	10 5
Colouring	(○)	10 6	10 6	10 6	10 6

### TRIM AND MATERIAL

Product available with:

	Steel	Stainless steel	Brass	Copper	Aluminium
Cutting	(○)	1 4	1 4	1 5	starting with step polishing
Polishing	(○)	2 4	2 4	2 5	2 5
Colouring	(○)	3 6	3 6	3 6	3 6

### TRIM AND MATERIAL

Product available with:

	Steel	Stainless steel	Brass	Copper	Aluminium
Cutting	(○)	1 4	1 4	1 5	starting with step polishing
Polishing	(○)	2 4	2 4	2 5	2 5
Colouring	(○)	3 6	3 6	3 6	3 6

### Contents

Contents	pcs.
1 Sisal cloth	2
2 NTF914	2
3 NTF925	2
Compound: white, brown, blue	1
Tapered shank	1



Items available immediately from stock are printed in bold type.  
Please contact us for other sizes/materials: service@osborn.de

# POLISHING/SATINISING

## Angle grinders/power drills

**POLISHING BUFF**  
Cloth/fleece



**USE**

1. Cutting      2. Polishing      3. Colouring

Felt, 2-stage, 7	<input type="checkbox"/>	Felt, 3-stage, 10	<input type="checkbox"/>
Cloth 290, 9	<input type="checkbox"/>	Cloth 101, 8	<input type="checkbox"/>
Sisal cloth, 1	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>
NTF925, 3	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>

mm	mm	mm	mm	rpm	pcs.	7 Felt, 2-stage Order no.	RRP	8 Cloth 101 Order no.	RRP
Ø	A	B	S	max.		€		€	
85	15	10	10	4000	10	1503015085	8.15	2103080101	2.50
80	10	10		4000	10			1903080101	3.05
80	10		6	4000	12			2103100101	2.90
100	10	10		4000	10				

### TRIM AND MATERIAL

Product available with:

Polishing		7	7	7	5	5	7	7
Colouring		8	8	8	6	6	8	8

**POLISHING KIT**



**USE**

2. Polishing      3. Colouring

Felt, 2-stage, 7	<input type="checkbox"/>	Felt, 3-stage, 10	<input type="checkbox"/>
Cloth 290, 9	<input type="checkbox"/>	Cloth 101, 8	<input type="checkbox"/>
Sisal cloth, 1	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>
NTF925, 3	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>

mm	mm	mm	mm	rpm	pcs.	Polishing kit 2-stage Order no.	RRP
Ø	B		S	max.		€	
85/80	10		6	4000	5	1203600000	13.00

### TRIM AND MATERIAL

Product available with:

Polishing		7	7	7	5	5	7	7
Colouring		8	8	8	6	6	8	8

The 6-piece kit contains everything you need for the 2-stage polishing process: polishing mop, felt, drive arbor, compound for polishing and colouring.

### CONTENTS

Contents	pcs.
Felts, 2-stage	1
101 buffs	1
Compound: white, brown, blue	1
Tapered shank	1

**POLISHING BUFF**  
Cloth/fleece



**USE**

1. Cutting      2. Polishing      3. Colouring

Felt, 2-stage, 7	<input type="checkbox"/>	Felt, 3-stage, 10	<input type="checkbox"/>
Cloth 290, 9	<input type="checkbox"/>	Cloth 101, 8	<input type="checkbox"/>
Sisal cloth, 1	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>
NTF925, 3	<input type="checkbox"/>	NTF94, 2	<input type="checkbox"/>

mm	mm	mm	mm	rpm	pcs.	9 Cloth 290 Order no.	RRP
Ø	A	B	S	max.		€	
80	10	10	10	4000	10	2103080290	2.50
80	10		6	4000	12	1903080290	3.05
100	10	10		4000	10	2103100290	2.90

### TRIM AND MATERIAL

Product available with:

Polishing and Finish		9	9	9	6	6	9	9
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Material is fixed in a toothed metal ring.

# POLISHING/SATINISING

## Angle grinders/power drills

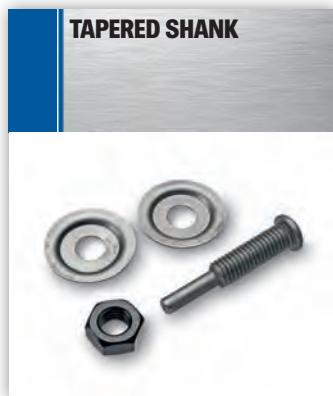


USE			
		Satinising	coarse <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> medium <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> fine <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> superfine <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>
		Deoxidising	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Light grinding	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Light deburring	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Blending	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>
		Fine grinding	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>

TRIM AND MATERIAL			
Product available with:		coarse	
		medium	
		fine	
Steel		<input type="checkbox"/>	
Stainless steel		<input type="checkbox"/>	
Aluminium		<input type="checkbox"/>	
Brass		<input type="checkbox"/>	
Copper		<input type="checkbox"/>	

mm	mm	Ø	rpm	pcs.	coarse	RRP	medium	RRP	fine	RRP
Ø	A	B			Order no.	€	Order no.	€	Order no.	€
100	23	10	4000	10	<b>8203100934</b>	6.55				
100	30	10	4000	10			<b>8203100936</b>	7.10	<b>8203100947</b>	7.50

Material is fixed in a toothed metal ring.  
The satiniser buff is clamped using conical  
spring washers.



mm	mm	Shaft		RRP
A	S	pcs.	Order no.	€
10-35	6	4	<b>8103800224</b>	7.20

Tapered shank for power drill or flexible  
shaft for clamping polishing and satinising  
buffs with bores from 10 mm to 100 dia.



USE			
		Satinising	coarse <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> medium <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> fine <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> superfine <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>
		Deoxidising	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Light grinding	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Light deburring	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
		Blending	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>
		Fine grinding	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>

TRIM AND MATERIAL			
Product available with:		coarse	
		medium	
		fine	
Steel		<input type="checkbox"/>	
Stainless steel		<input type="checkbox"/>	
Aluminium		<input type="checkbox"/>	
Brass		<input type="checkbox"/>	
Copper		<input type="checkbox"/>	

mm	Ø	rpm	pcs.	Satinising kit	RRP
Ø	B			Order no.	€
100	10	4000	6	<b>8603600004</b>	27.15

Contents	pcs.
Coarse non woven	1
Medium non woven	1
Fine non woven	1
Tapered shank	1

The 4-part kit contains fine grinding buffs  
(coarse, medium, fine) and a drive arbor.



Items available immediately from stock are printed in bold type.  
Please contact us for other sizes/materials: service@osborn.de

# POLISHING/SATINISING



## The right compound for your finishing step

Polishing compounds are essential for all polishing jobs because they contain the abrasive particles needed to achieve a particular surface finish. It is also important to select the correct polishing compound for the desired surface finish.

More on finding the right compound for your application can be found in the technical information on the first page of "Polishing/Satinising".

### Important note:

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

## **POLISHING/SATINISING**

### **Stationary machines**

**POLISHING/SATINISING USING STATIONARY MACHINES**



# POLISHING/SATINISING

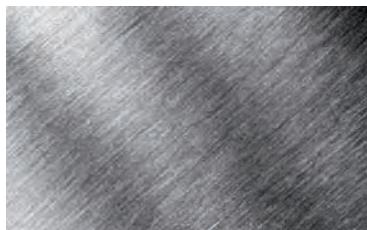
## Introduction & technical information

# PERFECT SATINISING

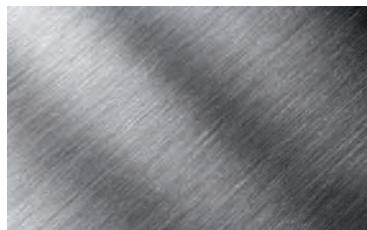
Satinising is a one-stage system for creating flat surfaces. The main considerations when selecting the polishing buff are the surface characteristics and the appearance after finishing.

There are three possible finish grades when satinising a surface.

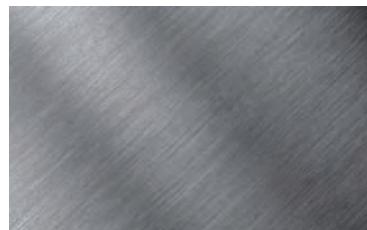
**Coarse brush stroke**



**Medium brush stroke**



**Fine brush stroke**



### Important note

**Non-woven abrasive tools are used without polishing compound because the abrasive particles are already embedded in the base material of the satiniser.**

These tools made of matted material containing abrasive particles are characterised by an open and flexible structure. They are self-sharpening and can be used in wet and dry applications.

Because they can also be used with hand-held tools, they are ideal for a wide range of applications, from satinising to deoxidising to superfine grinding.

**Our non-woven abrasive tools are available in different grades and sizes, depending on their purpose.**

► Details can be found in the product toolbars.



#### Finding the right tool

Please check your product choice using the information in the info heading. This will tell you the machine for each product and its suitability, as well as proving a summary of the available carrier material grades (grits) suitable for the material being finished.



#### USE

	coarse	medium	fine	superfine
Satinising	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Deoxidising	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light grinding	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Light deburring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Blending	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fine grinding	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

#### TRIM AND MATERIAL

- Product available with:
- coarse →
  - medium →
  - fine →
  - superfine →

Steel	Stainless steel	Aluminium	Brass	Copper
<input type="checkbox"/>				
<input type="checkbox"/>				
<input type="checkbox"/>				
<input type="checkbox"/>				

# PERFECT POLISHING

## Maximum 3 steps for perfect high-gloss surfaces:

**1. Cutting** follows surface grinding and removes material. For this reason, cutting is not suitable for soft metals. Working with a sisal cloth ring smoothes out unevenness, removes striae and scratches, and prepares rough and uncoated surfaces for polishing.

**2. High-quality polishing** removes traces of cutting and further smoothes the surface. The best results can be achieved using our specially developed NOTIFLEX® polishing cloth (outstanding results without unattractive bias stitching where reduced amounts of compound are used). Numerous high quality non-fraying cloth polishing buffs with extended service life are available.

**3. Colouring** calls for minimal pressure and short finishing times. Again various polishing buffs are available.

### Which combination for which result?

The following summary will help you find the best combination of polishing compound and polishing tools needed for each step in finishing each material.

► The short version can be found in the info area for each product.

#### Key to the materials below.

1 =	Sisal cloth	6 =	Compound, blue
2 =	Notiflex (NTF) 914	7 =	Felt, 2-stage
3 =	Notiflex (NTF) 925	8 =	Cloth 101
4 =	Compound, white	9 =	Cloth 290
5 =	Compound, brown	10 =	Felt, 3-stage

## 3 STEPS

### Polishing as a 3-step process

System using top-quality, patented Notiflex mat without bias stitching. Suitable for all machines, diameters and bores.

#### 1. Cutting

For removing defects and scratches, belt sanding > 280 grit or sisal lines.

	Steel	Stainless steel	Brass	Copper	Aluminium
	1 or 10 4	1 or 10 4	1 or 10 5		starting with step polishing

#### 2. Polishing

Removing traces of cutting and blending the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Brass	Copper	Aluminium
	2 or 10 4	2 or 10 4	2 or 10 5	2 or 10 5	2 or 10 5

#### 3. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Aluminium	Brass	Copper
	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6	3 or 10 6

### Polishing as a 2-step process

Suitable for applications where no cutting is needed. **Please note:** There is a special summary of polishing buffs and compounds for the 2-step method using a satiniser.

#### 1. Polishing

Level the surface. Important for achieving a flat, high-gloss surface in the next step.

	Steel	Stainless steel	Aluminium	Brass	Copper
	7 4	7 4	7 5	7 5	7 5

#### 2. Colouring

For high-gloss surfaces.

	Steel	Stainless steel	Aluminium	Brass	Copper
	8 6	8 6	8 6	8 6	8 6

## 1 STEP

### Polishing as a 1-step process

#### 1. Polishing and Finishing

For low-gloss effects (not high gloss)

	Steel	Stainless steel	Aluminium	Brass	Copper
	9 4	9 4	9 5	9 5	9 5

# POLISHING/SATINISING

## Stationary machines



### Important user information

#### Polishing/satinising using stationary machines



To be noted when selecting a tool and using stationary machines:

#### 1. General user information

The correct cutting speed when using polishing buffs on polishing and other stationary machines must be determined from case by case.

**The recommended maximum operating speed of 3,000 rpm should, however, not be exceeded.**

#### 2. Detailed information on optimum speeds

We recommend the following starting values:

Use	Cutting speed
Grinding	approx. 30 m/sec.
Satinising	approx. 20 m/sec.
Cutting	approx. 30-35 m/sec.
Polishing	approx. 30 m/sec.

Summary of cutting speeds as a factor of speed and diameter:

rpm / Ø	150	200
2,600	20 m/sec.	27 m/sec.
2,800	22 m/sec.	29 m/sec.
3,000	23 m/sec.	31 m/sec.

#### Polishing compounds and the role they play in the finishing process

Polishing compounds are essential for all polishing jobs because they contain the abrasive particles needed to achieve a particular surface finish. It is also important to select the correct polishing compound for the desired surface finish.

Please check your product choice using the information in the info heading. It provides an overview of the compounds available and their suitability for particular finishing steps.

→ More on finding the right compound for your application can be found in the technical information on the first page of "Polishing/Satinising".

POLISHING COMPOUNDS		USE	
Solid			
		white (cutting)	Steel
		white (polishing)	Stainless steel
		brown (cutting)	Aluminium
		brown (polishing)	Brass
		blue (colouring)	Copper

	4 white	RRP	5 brown	RRP	6 blue	RRP	
g	pcs.	Order no.	€	Order no.	€	Order no.	€
110	15	2103005333	2.10	2103007012	2.50	2103000461	2.25
700	8	8103005333	8.75	8103007012	11.40	8103000462	8.90



#### Important note:

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

# POLISHING/SATINISING Stationary machines



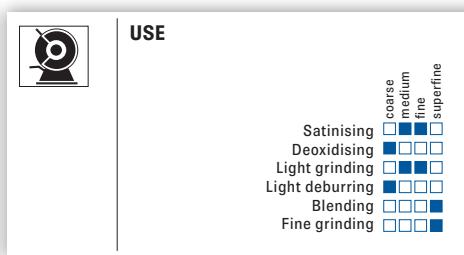
**TRIM AND MATERIAL**

Product available with:

	Steel	Stainless steel	Brass	Copper	Aluminium
Cutting	1	1	1	2	starting with step polishing
Polishing	2	2	2	2	2
Colouring	3	3	3	3	3
	6	6	6	6	6

mm	mm	∅	rpm	pcs.	1 Sisal cloth	RRP	2 NTF914	RRP	3 NTF925	RRP
∅	A	B			Order no.	€	Order no.	€	Order no.	€
150	17	14	3000	10	<b>8203150944</b>	15.15				
150	15	14	3000	5*			<b>8203150914</b>	19.45		
150	10	14	3000	5*					<b>8203150925</b>	15.40
200	17	14	3000	10	<b>8211201944</b>	20.95				
200	15	14	3000	5*			<b>8203200914</b>	21.50		
200	10	14	3000	5*					<b>8203200925</b>	23.30

\* Here, 5 pcs. correspond to 10 buffs, because our Notiflex buffs are supplied in 2-buff sets.



**TRIM AND MATERIAL**

Product available with:

coarse	medium	fine	Steel	Stainless steel	Aluminium	Brass	Copper
coarse	medium	fine	1	1	1	1	1
			2	2	2	2	2
			3	3	3	3	3
			6	6	6	6	6

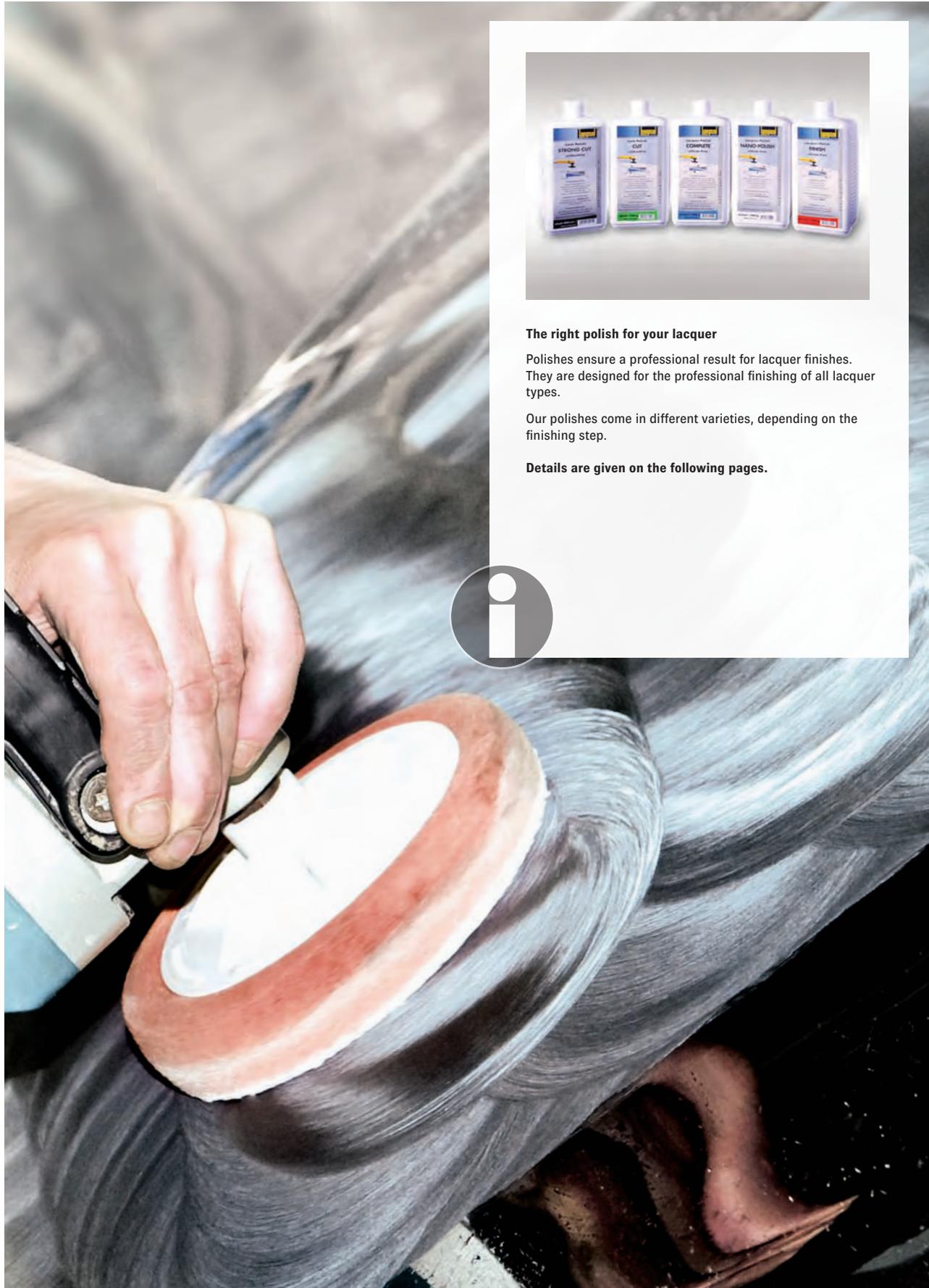
mm	mm	∅	rpm	pcs.	coarse	RRP	medium	RRP	fine	RRP
∅	A	B			Order no.	€	Order no.	€	Order no.	€
150	25	14	3000	10	<b>8203150934</b>	11.00				
150	30	14	3000	10			<b>8203150936</b>	13.30	<b>8203150947</b>	14.45
200	25	14	3000	10	<b>8203200934</b>	15.40				
200	30	14	3000	10			<b>8203200936</b>	19.95	<b>8203200947</b>	21.50

Material is fixed in a toothed metal ring.  
The satiniser buff is clamped using conical  
spring washers.



Items available immediately from stock are printed in bold type.  
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## POLISHING/SATINISING



### The right polish for your lacquer

Polishes ensure a professional result for lacquer finishes. They are designed for the professional finishing of all lacquer types.

Our polishes come in different varieties, depending on the finishing step.

Details are given on the following pages.

**POLISHING/SATINISING**  
**Polishes & compounds**

**POLISHES AND COMPOUNDS**



# POLISHING/SATINISING

## Polishes & compounds



### Important user information

#### Polishes and compounds - the key to a perfect polishing result



What to look for when selecting the right polish:

#### 1. General user information

Our polishes are designed for the professional finishing of all lacquer types. Different compounds are available for different finishing steps. Details are given in the figures below.

#### 2. Polish types and applications

##### Strong Cut

High-efficiency abrasive compound for **scratches** and **damage** that can still be repaired. For the **second step**, we recommend **Nano-Polish**.

##### Cut

Fine abrasive compound for all **wear/weathering marks in older paints**. For a deep gloss, we recommend using **Nano-Polish in the second step**.

##### Complete

Fine abrasive compound to remove all **wear/weathering marks** in all kinds of paint. For a deep paint, we recommend using **Finish in the second step**.

##### Finish

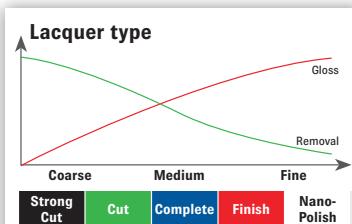
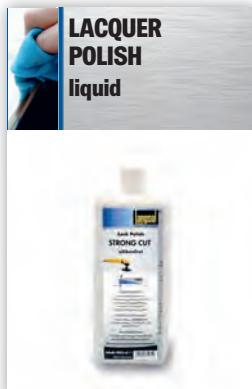
Ideal for the **hologram-free** removal of tiny **scratches and films** on conventional and fresh paints. Brings a deep and brilliant gloss to dark lacquer.

##### Nano-Polish

Especially suitable for the new generation of scratch-resistant lacquer. For removing **tiny scratches, holograms and films** to give a deep and brilliant gloss.

#### 3. Detailed information

Rotational speed					
rotation (n = rpm)	1500-2000	1500-2000	1500-2000	1500-2000	1500-2000
eccentric (n = rpm)	2000-10000	2000-10000	2000-10000	2000-10000	2000-10000
Finishing flaws					
Orange peel	✓	✓	✓	✓	✓
Holograms	-	-	-	✓	✓
Scratches	✓	✓	✓	✓	✓
Weathering	-	✓	✓	-	-
For OEMs					
Paint runs	-	-	-	✓	✓
Dirt inclusions	-	-	-	✓	✓



##### Use/Lacquer type

Conventional paint	1.500	2.000	2.000-3.000	3.000-4.000	2.500-4.000	rpm
Scratch-resistant paint	-	2.000	2.500	3.500-4.000	3.000-4.000	rpm
Fresh paint	1.500	2.000	2.000-3.000	3.000-4.000	2.500-4.000	rpm
With pad*	orange	orange/blue	orange/blue	black	black	
Properties	hard	medium	medium	soft	soft	
With lambskin*	✓	✓	✓	-	-	

ml	pcs.	Strong Cut	RRP	Cut	RRP	Complete	RRP	Finish	RRP	Nano-Polish	RRP
1000	6	L699940320	21.05	L699740250	21.05	L699940250	21.05	L699740340	21.05	L699940340	40.65

\* Pads and lambskin can be obtained from good accessory dealers.



Important:  
We recommend testing a sample area before you start work.

# POLISHING/SATINISING

## Polishes & compounds

**POLISHING EMULSIONS**

**liquid**

		Dur Plast	RRP
g	pcs.	Order no.	€
50	10	2103002101	8.35
1000	1	L669002101	43.65

Gloss finish for all non-stamped synthetics, including powder coatings and enameled surfaces

		Metal Polish	RRP
g	pcs.	Order no.	€
50	10	2103002102	7.25
1000	1	L669002102	35.40

Cleans silver, stainless steel, brass, copper, aluminium and hard plastic. Polish with a damp cloth. Wipe with a clean, soft cloth.

**ACRYLIC POLISHING KIT**

**liquid**

		Polishing kit Acrylic	RRP
pcs.	Order no.	€	
10	1203600001	10.75	

The 4-part kit contains Dur Plast emulsion, sandpaper, sponge and polishing cloth.

### What to look for when selecting a suitable compound:

#### General user information

Polishing compounds are essential for all polishing jobs because they contain the abrasive particles needed to achieve a particular surface finish. It is also important to select the correct polishing compound for the desired surface finish.

Please check your product choice using the information in the info heading. It provides an overview of the compounds available and their suitability for particular finishing steps.

- More on finding the right compound for your application can be found in the technical information on the first page of "Polishing/Satinising".

**POLISHING COMPOUNDS**

**Solid**

**USE**

white (cutting)	white (polishing)	brown (cutting)	brown (polishing)	blue (colouring)
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Steel	Stainless steel	Aluminium	Brass	Copper

		4 white	RRP	5 brown		RRP	6 blue		RRP
g	pcs.	Order no.	€	Order no.	€	Order no.	€		
110	15	2103005333	2.10	2103007012	2.50	2103000461	2.25		
700	8	8103005333	8.75	8103007012	11.40	8103000462	8.90		



#### Important note:

No polishing compound is needed for satinising because the abrasive particles are already embedded in the base material of the satiniser.

## GRINDING

### Introduction & Method Definition



## GRINDING BRUSHING



**GRINDING**  
**Angle grinders**

**GRINDING TOOLS FOR ANGLE GRINDERS**



# GRINDING

## Angle grinders



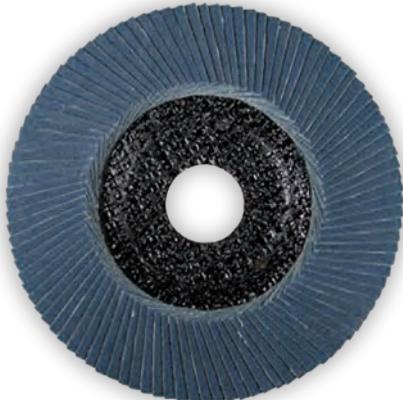
### Important user information

#### Grinding tools for angle grinders



To be noted when selecting grinding tools and using angle grinders:

#### 1. Typical grinding tools for angle grinders



##### Abrasice discs

The main tools used for fine grinding with the angle grinder are abrasice mop wheels - also called abrasice discs.

These are tools which remove stock. They are ideal for grinding down plate material and steel edges, and for levelling weld seams.

#### 2. The different designs and their applications

Grinding discs come in 2 designs.

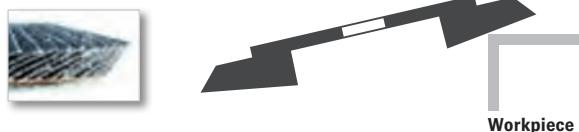
A: Flat model:



This design is used primarily for surface grinding.

Both consist of a glass fibre plate and self-sharpening zirconium corundum.

B: Bevelled model:



This design is used primarily for edge grinding and hard-to-reach locations.

#### 3. The operating speed and its effect on the grinding result

Varying the operating speed allows the amount of material removed and therefore the fineness of the result to be regulated.

**Important safety message:** The recommended maximum operating speed should not be exceeded.

# Grinding Angle grinders

## Abrasive discs bevelled model



**USAGE**



rough grinding      40      60      80      120  
deburring      40      60      80  
smoothing weld seams      40      60      80  
super finishing      40      60      80

## TRIM AND MATERIAL

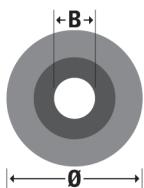
Products available with:

Zirconia alumina →

Steel	Cast steel	Non-ferrous metal
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Aluminium		
<input checked="" type="checkbox"/>		
Soft wood		
<input checked="" type="checkbox"/>		
Hard wood		

mm	∅	B		min-1		pcs.	40	RRP	60	RRP	80	RRP
							Order-No.	€	Order-No.	€	Order-No.	€
115		22,2		13300		10	<b>3703-003 114</b>	3,35	<b>3703-003 116</b>	3,35	3703-003 118	3,35
125		22,2		13300		10	<b>3703-003 124</b>	3,75	<b>3703-003 126</b>	3,75	3703-003 128	3,75
178		22,2		8500		10	<b>3703-003 174</b>	10,35	3703-003 176	10,35	<b>3703-003 178</b>	10,35

With zirconium corundum for a high level of stock removal. Especially for processing edges, excellent on stainless steel.



## Abrasive discs flat model



**USAGE**



rough grinding      40      60      80  
deburring      40      60      80  
smoothing weld seams      40      60      80  
super finishing      40      60      80

## TRIM AND MATERIAL

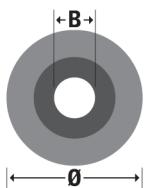
Products available with:

Zirconia alumina →

Steel	Cast steel	Non-ferrous metal
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Aluminium		
<input checked="" type="checkbox"/>		
Soft wood		
<input checked="" type="checkbox"/>		
Hard wood		

mm	∅	B		min-1		pcs.	40	RRP	60	RRP	80	RRP
							Order-No.	€	Order-No.	€	Order-No.	€
115		22,2		13300		10	<b>3723-003 114</b>	3,75	<b>3723-003 116</b>	3,75	3723-003 118	3,75
125		22,2		13300		10	<b>3723-003 124</b>	4,00	<b>3723-003 126</b>	4,00	3723-003 128	4,00
178		22,2		8500		10	<b>3723-003 174</b>	10,95	3723-003 176	10,95	<b>3723-003 178</b>	10,95

With zirconium corundum for a high level of stock removal. Especially for processing flat surfaces, excellent on stainless steel.



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**GRINDING**  
**Power drills/High-speed machines**

**GRINDING TOOLS FOR POWER DRILLS & HIGH-SPEED MACHINES**



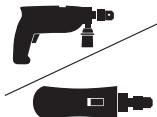
# GRINDING

## Power drills/High-speed machines



### Important user information

#### Grinding tools for power drills and high-speed machines



To be noted when selecting brushes and using power drills and high-speed machines:

#### 1. General user information

The products shown on the following pages have a 6-mm shaft and can be fitted quickly and easily to all common power drills and high-speed machines (e.g. straight grinders).

#### 2. Typical grinding tools for power drills and high-speed machines



##### Serrated grinders

With their lamella structures, these are ideal for high-speed tools and can be used for profiled and hard-to-reach workpieces.



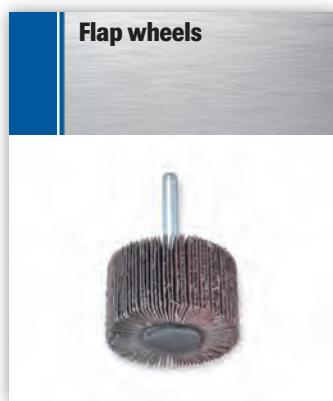
##### Serrated non-woven wheels

These are the perfect addition to serrated grinders because of their soft and flexible structure.

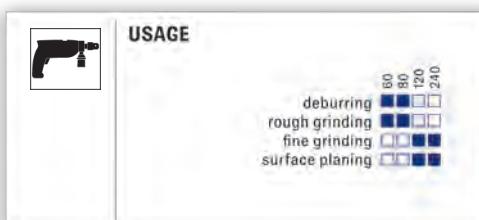
They operate at considerably lower speeds, and thereby achieve an especially fine pattern.

# Grinding

## Power drills/ High-speed machines



**Flap wheels**



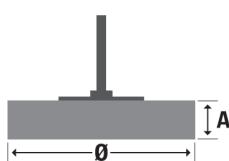
### TRIM AND MATERIAL

Products available with:

Aluminium oxide paper

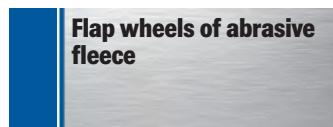
Steel	Cast steel	Non-ferrous metal
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Aluminium	<input type="checkbox"/>	<input type="checkbox"/>
Soft wood	<input type="checkbox"/>	<input type="checkbox"/>
Hard wood	<input type="checkbox"/>	<input type="checkbox"/>

With aluminium oxide.

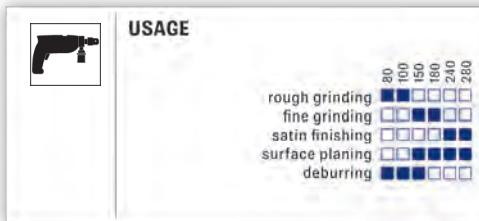


mm						60	RRP	80	RRP	120	RRP
Ø	A	S	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
30	5	6	23000	10	0063-003 005	3,20	0083-003 005	3,20	0123-003 005	3,20	
30	10	6	23000	10	0063-003 010	3,60	0083-003 010	3,60	0123-003 010	3,60	
30	20	6	23000	10	0063-003 020	4,45	0083-003 020	4,45	0123-003 020	4,45	
40	10	6	17000	10	0063-004 010	4,30	0083-004 010	4,30	0123-004 010	4,30	
40	15	6	17000	10	0063-004 015	4,45	0083-004 015	4,45	0123-004 015	4,45	
40	30	6	17000	10	0063-004 030	5,10	0083-004 030	5,10	0123-004 030	5,10	
50	10	6	14000	10	0063-005 010	4,40	0083-005 010	4,40	0123-005 010	4,40	
50	20	6	14000	10	0063-005 020	5,45	0083-005 020	5,45	0123-005 020	5,45	
50	30	6	14000	10	0063-005 030	5,90	0083-005 030	5,90	0123-005 030	5,90	
60	20	6	11000	10	0063-006 020	6,05	0083-006 020	6,05	0123-006 020	6,05	
60	30	6	11000	10	<b>0063-006 030</b>	6,50	0083-006 030	6,50	<b>0123-006 030</b>	6,50	
60	40	6	11000	10	0063-006 040	7,90	0083-006 040	7,90	0123-006 040	7,90	

mm						240	RRP			
Ø	A	S	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
30	5	6	23000	10	0243-003 005	3,20				
30	10	6	23000	100	0243-003 010	3,60				
30	20	6	23000	10	0243-003 020	4,45				
40	10	6	17000	10	0243-004 010	4,30				
40	15	6	17000	10	0243-004 015	4,45				
40	30	6	17000	10	0243-004 030	5,10				
50	10	6	14000	10	0243-005 010	4,40				
50	20	6	14000	10	0243-005 020	5,45				
50	30	6	14000	10	0243-005 030	5,90				
60	20	6	11000	10	0243-006 020	6,05				
60	30	6	11000	10	0243-006 030	6,50				
60	40	6	11000	10	0243-006 040	7,90				



**Flap wheels of abrasive fleece**



### TRIM AND MATERIAL

Products available with:

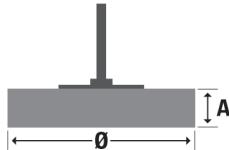
Aluminium oxide fleece

Steel	Cast steel	Non-ferrous metal
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Aluminium	<input type="checkbox"/>	<input type="checkbox"/>
Soft wood	<input type="checkbox"/>	<input type="checkbox"/>
Hard wood	<input type="checkbox"/>	<input type="checkbox"/>

With aluminium oxide.



mm						80	RRP	150	RRP	240	RRP
Ø	A	S	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	
40	20	6	8000	10	0083-304 020	7,85	0153-304 020	7,85	0243-304 020	7,85	
40	30	6	8000	10	0083-304 030	9,25	0153-304 030	9,25	0243-304 030	9,25	
50	20	6	7500	10	<b>0083-305 020</b>	9,05	0153-305 020	9,05	0243-305 020	9,05	
50	30	6	7500	10	0083-305 030	9,60	0153-305 030	9,60	0243-305 030	9,60	
50	40	6	7500	10	0083-305 040	11,45	0153-305 040	11,45	0243-305 040	11,45	
60	30	6	7000	10	<b>0083-306 030</b>	11,90	<b>0153-306 030</b>	11,90	0243-306 030	11,90	
60	40	6	7000	10	0083-306 040	12,10	0153-306 040	12,10	0243-306 040	12,10	
60	50	6	7000	10	0083-306 050	14,90	0153-306 050	14,90	0243-306 050	14,90	



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**GRINDING TOOLS FOR SATINISERS** 

# GRINDING Satinisers



## Important user information

### Grinding tools for satinisers



To be noted when selecting grinding tools and using satinisers:

#### 1. General user information

These products can be fitted simply and easily thanks to their **19/6 bore** (with 4 keyways) which suits all common satinisers.

The maximum operating speed of 4,400 rpm should not be exceeded.

#### 2. Typical products for satinisers

##### Abrasive cloth rollers

Abrasive cloth rollers offer the advantages of a flexible abrasive cloth.

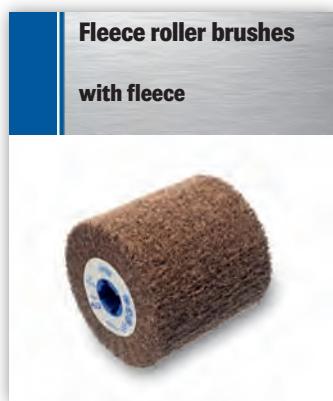
Thanks to their open and flexible structure, they conform perfectly to the workpiece being ground.

They are suitable for coarse, medium, fine and superfine grinding.



#### 3. Advantage of the cylinder shape

The cylinder shape allows you to achieve the ideal working width of 100 mm without problems. There is no need to fit multiple rings.

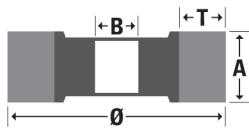


USAGE		TRIM AND MATERIAL									
		<b>rough grinding</b> <b>80</b> <b>100</b> <b>150</b> <b>240</b> <b>280</b> <b>fine grinding</b> <b>100</b> <b>120</b> <b>150</b> <b>180</b> <b>240</b> <b>satin finishing</b> <b>120</b> <b>150</b> <b>180</b> <b>240</b> <b>surface planing</b> <b>120</b> <b>150</b> <b>180</b> <b>240</b> <b>deburring</b> <b>120</b> <b>150</b> <b>180</b> <b>240</b>									
<b>Products available with:</b> Aluminium oxide fleece →											

mm							coarse		RRP	medium		RRP	fine		RRP
Ø	A	B	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	Order-No.	€	
100	100	19/6	4400	4	1903-100 932	20,35	1903-100 934	20,35	1903-100 936	20,35					

mm							very fine		RRP			
Ø	A	B	min-1	pcs.	Order-No.	€	Order-No.	€	Order-No.	€		
100	100	19/6	4400	4	1903-100 937	20,35						

Mit Aluminiumoxyd.



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# PRODUCT INTRODUCTION INTERNAL FINISHING

**Finishing of bores, perforations, honed surfaces, longitudinal grooves, bearing bores and other internal or difficult to reach places**

The following chapter contains all the products used for internal finishing.

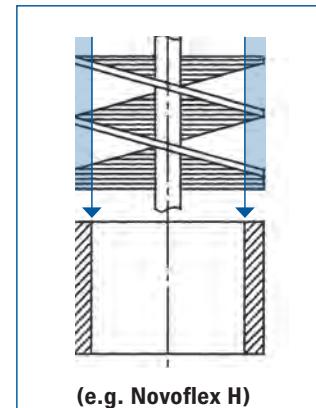
With these special brushes, Osborn offer you a wide range of very high performance tools for all applications in the area of internal finishing. A detailed summary of product groups, their applications and individual areas of use can be found in the table on the following pages in the next chapter.



## Important note

**Please remember when you place your order that, for best performance, your brush diameter needs to be larger than the diameter of the bore.**

You can find more details in the product overview below.



(e.g. Novoflex H)



A detailed description of the various trim materials can be found on page 11 of the catalogue.



### General safety instructions



Wear protective clothing to protect yourself from injury.



More safety instructions and examples of usage can also be found on the Internet.



### For more information\*



[www.osborn-app.com](http://www.osborn-app.com)

\* Network charges apply for the use of mobile websites.

# **INTERNAL FINISHING**

## **Introduction & technical information**

**INTERNAL FINISHING**



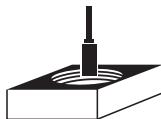
# INTERNAL FINISHING

## Introduction & technical information



### Important user information

#### Brushes for internal finishing



To be noted when selecting brushes for internal finishing:

#### 1. General user information

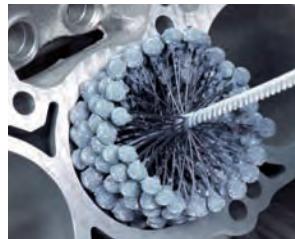
Brushes for internal finishing are suitable for use with hand-held and stationary tools with drill or jaw chucks and tool spindles. Some products are designed exclusively for manual operation.

#### 2. Typical brushes for internal finishing

Some typical brushes used for internal finishing are shown below. The product overview on the following pages provides details of the whole range.



Helituf



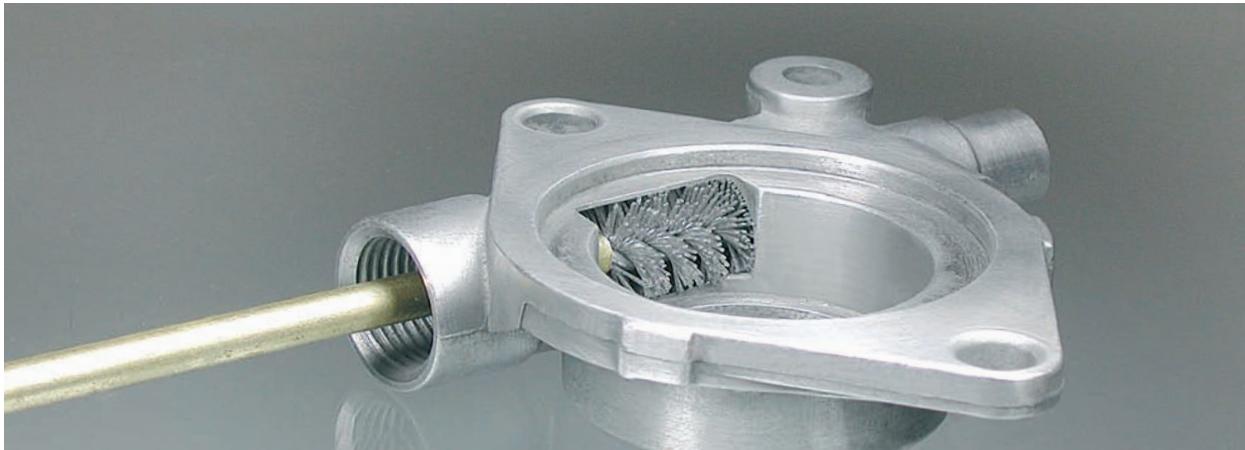
Novoflex-B



Novoflex S1



Micro-abrasive tube brush



#### Finding the right tool

Please check your product choice using the information in the info heading. This will tell you the application for each product and its suitability, as well as providing a summary of the available trim materials suitable for the material being finished.



#### USE

- Internal cleaning, general Deburring
- Brushing edges/tapered grooves Rust removal
- Cleaning threads/holes Plateau finish

NHA80/NHS800  
Nylon-diamond 00-800  
Org. Oils, wire 0.08-0.20  
Filament brush 0.3-3.20  
Novoflex F20-320  
Crimped steel wire 0.5-0.50  
Nylon/Natural fibre

#### TRIM AND MATERIAL

##### Products available with:

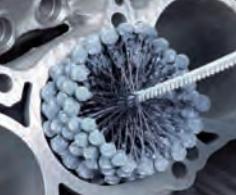
Steel wire twist knot	Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium	Soft wood	Hard wood
Steel wire crimped	■	■	■				
Stainless steel	■		■	■			
Brass wire	■		■	■			
Abrasive bristle	■	■	■	■	■	■	■
Nylon-Diamond	■	■	■	■	■	■	■
Natural bristle	■	■	■	■	■	■	■

# PROFESSIONAL INTERNAL FINISHING

Product and material	Properties	Use
<b>SITUFT</b> 	Internal brushes with crimped original Osborn wire, fastened in a wing-shaped form.  Quick and easy to clamp in a wide variety of machines using different adapters. Designed for hand-held (e.g. pneumatic and electric tools), as well as stationary machines. The brushes can be clamped in collet chucks, jaw chucks and tool spindles.	For cleaning holes and internal surfaces that are difficult to reach, as well as longitudinal grooves.
<p><b>i</b> Clockwise or anti-clockwise operation possible using an adapter. Can only be used in a clockwise direction without an adapter. The larger the diameter, the greater the flexibility of the brush.</p>		
<b>HELITUF</b> 	Internal brushes with original crimped Osborn wire, fastened in a spiral construction.  Designed for hand-held machines. The brushes can be mounted in drill sockets and on spindles. Chuck mounting is also possible using a Helituf adapter.  The spiral-shaped construction simulates a stroke action.	To clean and deburr holes, to brush and deburr edges and tapered grooves.
<p><b>i</b> An adapter can be used to increase the total length (incl. brush) to 225 mm.</p>		
<b>Micro-abrasive</b> 	Tube brushes with flexible silicon carbide or aluminium oxide trim.  Special shaft available upon request.	For use in CNC and NC machines, as well as processing centres.  To clean condensers and boiler pipes, deburr, clean and roughen coated surfaces.
<p><b>i</b> Brushes should be 5 – 10% larger than the diameter of the hole.</p>		

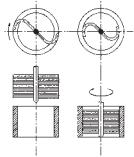
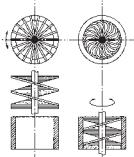
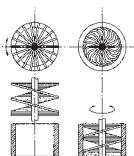
# INTERNAL FINISHING

## Introduction & technical information

Product and material	Properties	Use
<b>Nylon-diamond</b>  <b>spiral-shaped</b>	<p>Tube brush, spiral-shape. Galvanised twisted wire, stabilised with shaft of pressed brass sleeve.</p> <p>Flexible trim, after heavy usage and deformation the filaments will recover. Filaments flex rather than break.</p> <p>Highly flexible and high performance.</p> <p>Easy clamping in collet and jaw chucks.</p>	<p>Edge rounding, deburring of cross holes, further finishing of honed surfaces.</p> <p>Surface roughness reduced significantly.</p> <p>Ideal for finishing hard components (e.g. ceramic), hardened parts, precision components and parts for aerospace applications.</p>
<p><b>i</b> Brushes should be 10 – 15% larger than the diameter of the hole.</p>		
<b>Nylon-diamond</b>  <b>wing-shaped</b>	<p>Tube brush, wing-shaped. Galvanised twisted wire, stabilised with shaft of pressed brass sleeve.</p> <p>Because of their very thin and flexible trim, the life of these brushes is longer than that of conventional brushes with a harder trim.</p>	<p>Deburring and finishing, e.g. of longitudinal grooves.</p>
<p><b>i</b> Brushes should be 10 – 15% larger than the diameter of the hole.</p>		
<b>Novoflex-B</b>  <span style="border: 1px solid black; border-radius: 50%; padding: 5px; font-size: 1em;">rpm</span> 350 – 700	<p>Sturdy, self-centring honing tool. Flexible design with abrasive spheres.</p> <p>Suitable for hand-held and honing machines. For use in CNC and NC machines, processing centres and automatic equipment, clamping in tool spindles also possible.</p>	<p>Edge breaks, final finishing of top surfaces. For use in non-round bores and for deburring and finishing of bearing holes during engine production. To create an even, fine-ground surface with a high contact ratio (plateau finish) The resulting cross-hatching is an ideal base for oil film adhesion.</p>
<p><b>i</b> Use oil with a viscosity of 10 to 30 or honing oil. Use on hydraulic brake cylinders instead of brake fluid. Clean the bore using hot water or detergent and Osborn nylon tube brushes. Lightly lubricate bore after cleaning. Honing time: approx. 20 – 40 sec.</p>		

# INTERNAL FINISHING

## Introduction & technical information

Product and material	Properties	Use
<b>Novoflex-S</b>   approx. 600	<p>Flat brush with wing-shaped trim material, double wire core. Shaped on the outer contact surfaces to provide a larger working surface.</p>  <p>Flexible trim, after heavy usage and deformation the filaments will recover. Filaments flex rather than break.</p> <p>These honing brushes are used in a clockwise, oscillating movement.</p> <p>Easy clamping in collet and jaw chucks.</p>	<p>Surface finishing of workpieces that do not require deburring, e.g. internal finishing of pipes, manufacture of piston pumps, engines.</p>
<p><b>i</b> Brushes should be up to 25% larger than the diameter of the hole.</p>		
<b>Novoflex H</b>   approx. 600 – 1,400	<p>Spiral-shaped trim material.</p>  <p>Very long and reliable brush life.</p> <p>High contact surface with component to be finished because of special flat bristle.</p> <p>Large trim thickness.</p>	<p>Deburring, surface finishing of bores and cylindrical workpieces, e.g. engines, pumps, hydraulic and pneumatic cylinders, brake cylinders.</p>
<p><b>i</b> Brushes should be approx. 10 – 15% larger than the diameter of the hole. Please use product in an oscillating motion.</p>		
<b>Novoflex-HF</b>   approx. 600 – 1,400	<p>Spiral-shaped trim material.</p>  <p>High contact surface with component to be finished because of special flat bristle.</p> <p>Suitable for large differences between brush and hole diameters.</p> <p>Lighter trim.</p>	<p>Deburring, surface finishing of bores and cylindrical workpieces, e.g. engines, pumps, hydraulic and pneumatic cylinders, brake cylinders.</p>
<p><b>i</b> Brushes should be 10 – 15% larger than the diameter of the hole. Please use product in an oscillating motion.</p>		

# INTERNAL FINISHING

## Introduction & technical information

Product and material	Properties	Use
<b>Hole cleaning brushes, nozzle cleaning brushes, fitting brushes, terminal post brushes</b>	In crimped wire or nylon.  With handle.	For manual use.  Internal cleaning of a wide range of materials, from steel or copper to wood and plastic.
<b>Stove pipe cleaner, percussion brush</b>	Different shapes, some with stamped thread or eyelets. Trim material: crimped wire, flat wire or nylon.	For manual use.  Can be lengthened with shaft.  Chimney cleaning.

# INTERNAL FINISHING

**SITUFT®**

**crimped Osborn wire**

**PREMIUM**

**USAGE**

Internal cleaning	NYA-BR01-NH0100
Deburring	Nyarturm - 400-800
Brush edges/tapered grooves	Only Osb. Wab.018-20
Derust	Abrasive paste 05-20
Thread/drill hole cleaning	Novafl.WP120-320
Plateau finish	Crim. steine 015-250
	Nylon/natural

mm						<b>Osborn 0,08</b>	RRP	<b>Osborn 0,13</b>	RRP	<b>Osborn 0,20</b>	RRP
<b>Ø</b>	<b>A</b>	<b>L</b>	<b>S</b>	<b>pcs.</b>	Order-No.	€	Order-No.	€	Order-No.	€	
6	14	54	2,38	12	<b>9907-035 021</b> *	5,05	<b>9907-035 023</b> *	4,20			
8	14	54	2,38	12	<b>9907-035 031</b> *	5,40	<b>9907-035 032</b> *	5,25			
10	14	54	2,38	12	<b>9907-035 041</b>	5,50	<b>9907-035 042</b> *	5,40	<b>9907-035 043</b>	5,25	
11	14	54	2,38	12	<b>9907-035 051</b>	5,60	<b>9907-035 052</b> *	5,50			
13	14	54	3,18	12	<b>9907-035 061</b>	5,40	<b>9907-035 062</b> *	4,85	<b>9907-035 063</b>	4,70	
14	16	54	3,18	12	<b>9907-035 081</b>	5,90	<b>9907-035 082</b>	4,95	<b>9907-035 083</b> *	4,75	
16	16	54	3,18	12	<b>9907-035 086</b>	6,60	<b>9907-035 087</b> *	4,95	<b>9907-035 088</b>	4,75	
18	16	54	3,18	12			<b>9907-035 092</b>	5,25	<b>9907-035 093</b>	4,95	
19	16	54	3,18	12	<b>9907-035 096</b>	6,85	<b>9907-035 097</b>	5,35	<b>9907-035 098</b> *	5,00	
21	16	57	3,18	12			<b>9907-035 102</b>	5,35			
22	16	57	3,18	12			<b>9907-035 107</b>	5,70			
25	16	57	3,18	12			<b>9907-035 117</b>	5,80	<b>9907-035 118</b> *	5,25	
29	16	57	3,18	12			<b>9907-035 127</b>	5,90	<b>9907-035 128</b>	5,35	
30	16	57	3,18	12			<b>9907-035 132</b>	5,90	<b>9907-035 133</b>	5,35	
32	16	57	3,18	12			<b>9907-035 137</b>	5,95	<b>9907-035 138</b> *	5,40	

Parts included in the SITUFT®Set (Order-No. 9907-035 000).

mm						<b>Osborn 0,13</b>	RRP			
<b>Ø</b>	<b>A</b>	<b>L</b>	<b>S</b>	<b>pcs.</b>	Order-No.	€	Order-No.	€	Order-No.	€
6	14	54	2,38	12	<b>9907-035 181</b>	5,95				
10	14	54	2,38	12	9907-035 189	6,85				
13	14	54	3,18	12	<b>9907-035 197</b>	7,55				
19	16	54	3,18	12	<b>9907-035 213</b>	8,90				
16	16	54	3,18	12	<b>9907-035 205</b>	7,90				
22	16	57	3,18	12	9907-035 221	9,10				
25	16	57	3,18	12	9907-035 229	9,65				
32	16	57	3,18	12	9907-035 245	10,60				

Parts included in the SITUFT®Set (Order-No. 9907-035 000).

**SITUFT®-Set**

**crimped Osborn wire**

**PREMIUM**

**USAGE**

Internal cleaning	NYA-BR01-NH0100
Deburring	Nyarturm - 400-800
Brush edges/tapered grooves	Only Osb. Wab.018-20
Derust	Abrasive paste 05-20
Thread/drill hole cleaning	Novafl.WP120-320
Plateau finish	Crim. steine 015-250
	Nylon/natural

<b>RRP</b>								
		<b>pcs.</b>	Order-No.	€	Order-No.	€	Order-No.	€
		1	<b>9907-035 000</b>	98,35				



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# INTERNAL FINISHING



mm		RRP						
Ø	L	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
6	85	1	9907-075 131 *	9,35				
10	85	1	9907-075 132 *	9,35				

Parts included in the SITUFT®Set (Order-No. 9907-035 000).



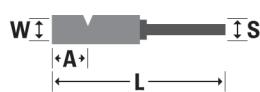
## PREMIUM

Adapter to fix in various power tools. 9907-075131 suitable for shank dia. 2,38mm; 9907-075132 suitable for shank dia. 3,18mm.



## PREMIUM

Double wire core for automatic or manual applications. Adapter available to extend length up to max. 225mm (details below).



USAGE		TRIM AND MATERIAL	
Internal cleaning	Niob/BiO/NiB1000 Nylon bristles 450-500 Oxide Deb. Wire Ø 0,4-0,20	Steel	Non-ferrous metal
Deburring	Abrasive bristles Ø 0,20-0,30	Cast steel	Aluminium
Brush edges/tapered grooves	Newell WF120n/320 Cromo. Relative 0,15-0,50 Nylon/Steel	Satin finish	Soft wood
Derust			Hard wood
Thread/drill hole cleaning			
Plateau finish			

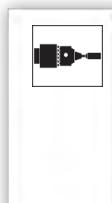
mm		RRP	mm		RRP	Order-No.	€	Order-No.	€	Order-No.	€
Ø	A	Osborn 0,13	L	S	Osborn 0,20	Order-No.	€	Order-No.	€	Order-No.	€
6	25	9907-036 012	89	3,18	9907-036 023	3,90	3,90				
8	25	9907-036 017	89	3,18		3,90					
10	25	9907-036 022 *	89	3,18	9907-036 033 *	4,15	4,15	9907-036 023	3,85		
11	25	9907-036 027 *	89	3,18		4,15					
13	25	9907-036 032	89	3,18	9907-036 043 *	4,30	4,30	9907-036 033 *	4,05		
14	25	9907-036 037 *	89	3,18	9907-036 042	4,30	4,30	9907-036 043 *	4,40		
16	25	9907-036 052	89	3,18	9907-036 053 *	4,60	4,60	9907-036 052	4,70		
18	25	9907-036 057 *	89	3,18	9907-036 053 *	4,75	4,75	9907-036 052	4,75		
21	25	9907-036 062	89	3,18	9907-036 063 *	4,95	4,95	9907-036 062	4,95		
22	25	9907-036 067 *	89	3,18	9907-036 067 *	5,00	5,00	9907-036 063 *	4,75		
24	25	9907-036 072	89	3,18	9907-036 073 *	5,00	5,00	9907-036 072	5,00		
25	25	9907-036 082 *	89	3,18	9907-036 093	5,40	5,40	9907-036 082 *	4,75		
29	25		89	3,18							
32	25		89	3,18							

Parts included in the HELITUFT®Set (Order-No. 9907-036 000).

mm		RRP	mm		RRP	Order-No.	€	Order-No.	€	Order-No.	€
Ø	A	Osborn 0,13	L	S	Osborn 0,20	Order-No.	€	Order-No.	€	Order-No.	€
6	25	9907-036 139	89	3,18	9907-036 148	6,75	6,75				
10	25	9907-036 147	89	3,18		6,80					
11	25	9907-036 151	89	3,18		6,85					
13	25	9907-036 155	89	3,18	9907-036 164	7,35	7,35	9907-036 156	6,85		
16	25	9907-036 163	89	3,18	9907-036 172	7,50	7,50	9907-036 163	7,30		
19	25	9907-036 171	89	3,18	9907-036 172	7,90	7,90	9907-036 171	7,70		
22	25	9907-036 179	89	3,18		8,45					
24	25	9907-036 188	89	3,18							
25	25	9907-036 187	89	3,18	9907-036 204	9,25	9,25	9907-036 187	8,75		
29	25		89	3,18							
32	25		89	3,18							

Parts included in the HELITUFT®Set (Order-No. 9907-036 000).

**HELITUF®-Set**  
crimped Osborn wire



## USAGE

Internal cleaning	NWA E10/NWS1000
Deburring	NWAB E10/NWS1000
Brush edges/tapered grooves	Crimped Wire Ø16/20
Derust	Abrasive Brush Ø2-20
Thread/drill hole cleaning	Nevoril WP120/320
Plateau finish	Crimping sleeve Ø15-250
	Nylon/Natural

## TRIM AND MATERIAL

### Products available with:

Steel wire crimped

Stainless steel

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
<input checked="" type="checkbox"/>						
<input checked="" type="checkbox"/>						

			pcs.	Order-No.	€	Order-No.	€	Order-No.	€
			1	<b>9907-036 000</b>	102,00				

## PREMIUM

HELITUF® Set: 12 brushes D10 to D29 and two adapters. Parts in this set are marked by an asterisk in the above table.

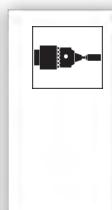
**HELITUF® adapter**



## PREMIUM

Adapter can be used singly or in combination for a total length of 225 mm.

**Tube & internal brushes**  
crimped wire



## USAGE

Internal cleaning	NWA E10/NWS1000
Deburring	NWAB E10/NWS1000
Brush edges/tapered grooves	Crimped Wire Ø16/20
Derust	Abrasive Brush Ø2-20
Thread/drill hole cleaning	Nevoril WP120/320
Plateau finish	Crimping sleeve Ø15-250
	Nylon/Natural

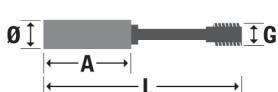
## TRIM AND MATERIAL

### Products available with:

Steel wire crimped

Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminum	Soft wood	Hard wood
<input checked="" type="checkbox"/>						
<input checked="" type="checkbox"/>						

			mm		0,15	RRP	0,20	RRP
Ø	A	L	G	pcs.	Order-No.	€	Order-No.	€
10	100	140	M 6	10	<b>0003-815 210</b>	6,40		
12	100	140	M 6	10	<b>0002-815 212</b>	6,65		
14	100	140	M 6	10	<b>0002-815 214</b>	6,80		
15	100	140	5/16 Zoll	10	<b>0002-812 215</b>	6,50		
18	100	140	5/16 Zoll	5			<b>0002-812 218</b>	6,60
20	100	140	5/16 Zoll	10			<b>0002-812 220</b>	6,70



			mm		0,20	RRP
Ø	A	L	G	pcs.	Order-No.	€
25	100	160	1/2 Zoll	5	<b>0002-808 125</b>	6,80
30	100	160	1/2 Zoll	5	<b>0002-808 130</b>	7,10
32	100	160	1/2 Zoll	5	<b>0002-808 132</b>	7,15
38	100	160	1/2 Zoll	5	<b>0002-808 138</b>	7,30
40	100	160	1/2 Zoll	5	<b>0002-808 140</b>	7,55
44	100	160	1/2 Zoll	5	<b>0002-808 144</b>	7,70
50	100	160	1/2 Zoll	5	<b>0002-808 150</b>	7,90



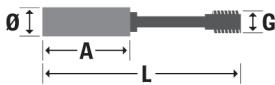
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# INTERNAL FINISHING



USAGE		TRIM AND MATERIAL									
		<input type="checkbox"/> Nylon Ø80/NiB 100 <input type="checkbox"/> Nylon Ø80 <input type="checkbox"/> Ong. Bib. Wire Ø18/20 <input type="checkbox"/> Abrasive metal Ø5-320 <input type="checkbox"/> Nirofil W/120/320 <input type="checkbox"/> Crmo. Nitroline Ø15-350 <input type="checkbox"/> Nylon/steel									
Internal cleaning Deburring Brush edges/tapered grooves Derust Thread/drill hole cleaning Plateau finish		<b>Products available with:</b> Steel wire straight →									

Ø	A	L	G	pcs.	0,25		0,30		0,35	
					Order-No.	RRP	Order-No.	RRP	Order-No.	RRP
25	100	160	1/2 Zoll BSW	5	<b>0003-810 125</b>	9,95				
28	100	160	1/2 Zoll BSW	5	<b>0003-810 128</b>	10,30				
30	100	160	1/2 Zoll BSW	5	<b>0003-810 130</b>	10,35				
38	100	160	1/2 Zoll BSW	5			<b>0003-810 138</b>	10,80		
40	100	160	1/2 Zoll BSW	5			<b>0003-810 140</b>	11,10		
44	100	160	1/2 Zoll BSW	5			<b>0003-810 144</b>	11,15		
50	100	160	1/2 Zoll BSW	5			<b>0003-810 150</b>	11,35		
57	100	160	1/2 Zoll BSW	5			<b>0003-810 157</b>	11,75		
63	100	160	1/2 Zoll BSW	5					<b>0002-808 163</b>	8,20
75	100	160	1/2 Zoll BSW	5					<b>0002-808 175</b>	9,25



Ø	A	L	G	pcs.	0,40		0,50		RRP	
					Order-No.	RRP	Order-No.	RRP	Order-No.	RRP
69	100	160	1/2 Zoll BSW	5	<b>0003-810 169</b>	12,10				
82	100	160	1/2 Zoll BSW	5	<b>0003-810 182</b>	13,30				
100	100	160	1/2 Zoll BSW	5			<b>0002-808 100</b>	10,75		
101	100	160	1/2 Zoll BSW	5			<b>0003-810 100</b>	14,50		



G	L	pcs.	RRP		RRP		
			Order-No.	€		Order-No.	€
1/2 Zoll BSW	1000	10	<b>0002-819 110</b>	9,05			
M 6	1000	10	1132-819 110	9,05			
M 6	1000	5	<b>0003-819 111</b>	* 10,45			
M 12	1000	5	<b>0003-819 112</b>	12,05			
3/8 Zoll R	1000	10	<b>0002-829 110</b>	9,05			
5/16 Zoll BSW	1000	10	1103-819 110	9,05			



Flexible - with a thread to extend heating element brushes and tube brushes.

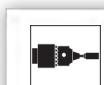
## Tube & internal brushes

### abrasive trim



#### PREMIUM

Zinc-plated twisted shaft with single trim spiral. For cross-hole deburring, control units, O-ring grooves and cylindrical components.



### USAGE

	NHS 600/NHS 1000	Nyl. Trim. 400-800	Cyl. Obj. Wav. Ø16-20	Abrasive brush Ø9-320	Novell WR120-320	Crmo. trimm. Ø15-320	Ny. (natural)
Internal cleaning	■	■	■	■	■	■	■
Deburring	■	■	■	■	■	■	■
Brush edges/tapered grooves	■	■	■	■	■	■	■
Derust	■	■	■	■	■	■	■
Thread/drill hole cleaning	■	■	■	■	■	■	■
Plateau finish	■	■	■	■	■	■	■

### TRIM AND MATERIAL

Products available with:

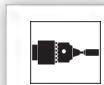
Abrasive bristle →



Ø	A	L	S	pcs.	NHS 1000		Order-No.	RRP	NHA 600		Order-No.	RRP
					Order-No.	€			Order-No.	€		
0,7	12	100	0,42	12	<b>0003-056 400</b>	17,90						
1,2	12	100	0,47	12	<b>0003-056 403</b>	17,15						
1,9	18	100	0,74	12	<b>0003-056 406</b>	16,65						
2,2	18	100	0,93	12	<b>0003-056 409</b>	15,55						
2,6	25	100	1,08	12	<b>0003-056 412</b>	14,70						
3,2	25	100	1,66	12	<b>0003-056 415</b>	14,45						
3,5	25	100	1,66	12	<b>0003-056 418</b>	14,45						
4,2	25	125	2,20	12			<b>0003-056 425</b>	14,20				
4,8	25	125	2,20	12			<b>0003-056 427</b>	13,70				
5,5	25	125	2,20	12			<b>0003-056 428</b>	13,40				
6,6	25	125	3,00	12			<b>0003-056 429</b>	13,05				
8,2	25	125	3,00	12			<b>0003-056 432</b>	12,50				
9,8	25	125	3,40	12			<b>0003-056 435</b>	13,45				
11,5	25	125	3,40	12			<b>0003-056 436</b>	13,00				
13	25	125	4,20	12			<b>0003-056 438</b>	13,10				
16	25	125	4,20	12			<b>0003-056 441</b>	14,05				
17,5	25	125	4,20	12			<b>0003-056 442</b>	14,20				
19,4	25	125	5,60	12			<b>0003-056 444</b>	14,35				
22,6	25	125	5,60	12			<b>0003-056 447</b>	14,70				
25,8	25	125	6,20	12			<b>0003-056 450</b>	15,20				

## Tube & internal brushes

### abrasive filament



### USAGE

	NHS 600/NHS 1000	Nyl. Trim. 400-800	Cyl. Obj. Wav. Ø16-20	Abrasive brush Ø9-320	Novell WR120-320	Crmo. trimm. Ø15-320	Ny. (natural)
Internal cleaning	■	■	■	■	■	■	■
Deburring	■	■	■	■	■	■	■
Brush edges/tapered grooves	■	■	■	■	■	■	■
Derust	■	■	■	■	■	■	■
Thread/drill hole cleaning	■	■	■	■	■	■	■
Plateau finish	■	■	■	■	■	■	■

### TRIM AND MATERIAL

Products available with:

Abrasive bristle →



Ø	A	L	S	pcs.	Novofil 80		Order-No.	RRP	Novofil 120		Order-No.	RRP	Novofil 320		Order-No.	RRP
					Order-No.	€			Order-No.	€			Order-No.	€		
6	50	125	12						<b>0003-056 306</b>	9,20						
8	50	125	12						<b>0003-056 308</b>	9,20						
10	50	125	12		<b>0003-056 010</b>	7,55	<b>0003-056 310</b>	7,55								
13	50	125	12		<b>0002-056 011</b>	7,75	<b>0002-056 311</b>	7,75								
16	50	125	12		<b>0002-056 012</b>	7,95	<b>0002-056 312</b>	7,95								
19	65	125	12		<b>0002-056 013</b>	8,25			<b>0002-056 333</b>	8,25						
22	65	125	12		<b>0002-056 014</b>	8,30			<b>0002-056 334</b>	8,30						
25	65	125	12		<b>0002-056 015</b>	8,55			<b>0002-056 335</b>	8,55						
32	65	125	12		<b>0002-056 016</b>	10,35			<b>0002-056 336</b>	10,35						
38	65	125	12		<b>0002-056 017</b>	11,05			<b>0002-056 337</b>	11,05						
50	65	125	12		<b>0002-056 018</b>	12,30			<b>0002-056 338</b>	12,30						



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# INTERNAL FINISHING

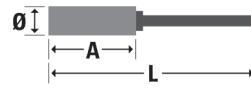
**Tube & internal brushes**

**Nylon-Diamont**



**PREMIUM**

Zinc-plated twisted shaft with brass stabilising sleeve.



**USAGE**

Internal cleaning	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Deburring	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Brush edges/tapered grooves	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Derust	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Thread/drill hole cleaning	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Plateau finish	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

NHA 850/NHS 1000  
NylonDiam. 40x800  
Org. Bls. Wav. Ø18x20  
Abrasive mesh 65-320  
Nylon/WP120x320  
Crnco. Hf/min 0,15-0,50  
Nylon/Diam.

**TRIM AND MATERIAL**

Products available with:

Nylon-Diamond  Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood

	Grit 400	RRP	Grit 800	RRP	
Order-No.	€	Order-No.	€	Order-No.	€
<b>0008-852 002</b>	65,55	<b>0008-852 802</b>	65,55		
<b>0018-852 002</b>	68,80	<b>0018-852 802</b>	68,80		
<b>0008-852 003</b>	71,60	<b>0008-852 803</b>	71,60		
<b>0018-852 003</b>	74,15	<b>0018-852 803</b>	74,15		
<b>0008-852 004</b>	76,55	<b>0008-852 804</b>	76,55	<b>0008-852 805</b>	80,65
<b>0008-852 005</b>	80,65	<b>0008-852 806</b>	85,10	<b>0008-852 807</b>	88,05
<b>0008-852 006</b>	85,10	<b>0008-852 808</b>	94,00	<b>0008-852 809</b>	98,95
<b>0008-852 007</b>	88,05	<b>0008-852 810</b>	104,00	<b>0008-852 810</b>	104,00
<b>0008-852 008</b>	94,00	<b>0008-852 812</b>	108,00	<b>0008-852 812</b>	108,00
<b>0008-852 009</b>	98,95	<b>0008-852 815</b>	111,00	<b>0008-852 815</b>	111,00
<b>0008-852 010</b>	104,00	<b>0008-852 817</b>	115,00		
<b>0008-852 012</b>	108,00	<b>0008-852 819</b>	117,00		
<b>0008-852 015</b>	111,00	<b>0008-852 822</b>	122,00		
<b>0008-852 017</b>	115,00	<b>0008-852 025</b>	129,00	<b>0008-852 825</b>	129,00

**Tube & internal brushes**

**Nylon-Diamont**



**PREMIUM**

Zinc-plated twisted shaft. Flexible trim re-erects when placed under a heavy load or deformed. Material less likely to break due to deformation.



**USAGE**

Internal cleaning	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Deburring	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Brush edges/tapered grooves	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Derust	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Thread/drill hole cleaning	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Plateau finish	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

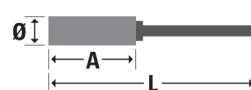
NHA 850/NHS 800  
NylonDiam. 10x800  
Org. Bls. Wav. Ø18x20  
Abrasive mesh 65-320  
Nylon/WP120x320  
Crnco. Hf/min 0,15-0,50  
Nylon/Diam.

**TRIM AND MATERIAL**

Products available with:

Nylon-Diamond  Steel Cast steel Stainless steel Non-ferrous metal Aluminium Soft wood Hard wood

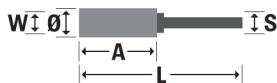
	Grit 400	RRP	Grit 800	RRP	
Order-No.	€	Order-No.	€	Order-No.	€
<b>0008-835 008</b>	70,70	<b>0008-835 808</b>	70,70		
<b>0008-835 010</b>	73,90	<b>0008-835 810</b>	73,90		
<b>0008-835 012</b>	84,00	<b>0008-835 812</b>	84,00		
<b>0008-835 015</b>	88,15	<b>0008-835 815</b>	88,15		
<b>0008-835 018</b>	96,80	<b>0008-835 818</b>	96,80		





## PREMIUM

Flexible, self-centering honing tool.  
Achieves a plateau finish. Due to cross  
grinding, a good carrier for oil film  
adhesion.



W	<b>Ø</b>	mm			pcs.	Grit SC 120	RRP	Grit SC 180	RRP	Order-No.	€
		A	L	S							
8	9	50	200	3,6	1	<b>9818-036 309</b>	19,50	<b>9828-036 309</b>	19,50		
9	10	50	200	3,6	1	<b>9818-036 310</b>	20,25	<b>9828-036 310</b>	20,25		
10	11	60	200	3,6	1	<b>9818-036 311</b>	20,70	<b>9828-036 311</b>	20,70		
11	12	60	200	3,6	1	<b>9818-036 312</b>	21,15	<b>9828-036 312</b>	21,15		
12	13	60	200	3,6	1	<b>9818-036 313</b>	21,50	<b>9828-036 313</b>	21,50		
14	15,5	60	200	3,6	1	<b>9818-036 316</b>	21,95	<b>9828-036 316</b>	21,95		
16	18	60	200	4,6	1	<b>9818-036 318</b>	23,30	<b>9828-036 318</b>	23,30		
18	20	60	200	4,6	1	<b>9818-036 320</b>	23,75	<b>9828-036 320</b>	23,75		
20	22	70	200	4,6	1	<b>9818-036 322</b>	24,15	<b>9828-036 322</b>	24,15		
22	25	70	200	4,6	1	<b>9818-036 325</b>	25,05	<b>9828-036 325</b>	25,05		
24	27	70	200	5,1	1	<b>9818-036 327</b>	25,95	<b>9828-036 327</b>	25,95		
25	28	70	200	5,1	1	<b>9818-036 328</b>	26,70	<b>9828-036 328</b>	26,70		
27	30	70	200	5,1	1	<b>9818-036 330</b>	27,60	<b>9828-036 330</b>	27,60		
29	32	70	200	5,1	1	<b>9818-036 332</b>	28,45	<b>9828-036 332</b>	28,45		
32	35	70	200	5,7	1	<b>9818-036 335</b>	29,90	<b>9828-036 335</b>	29,90		
35	38	70	200	5,7	1	<b>9818-036 338</b>	31,25	<b>9828-036 338</b>	31,25		
38	41	70	200	5,7	1	<b>9818-036 341</b>	32,70	<b>9828-036 341</b>	32,70		
41	45	70	200	5,7	1	<b>9818-036 345</b>	34,10	<b>9828-036 345</b>	34,10		
45	48	70	200	5,7	1	<b>9818-036 348</b>	35,55	<b>9828-036 348</b>	35,55		
48	51	70	200	6,5	1	<b>9818-036 351</b>	36,90	<b>9828-036 351</b>	36,90		
51	54	70	200	6,5	1	<b>9818-036 354</b>	37,95	<b>9828-036 354</b>	37,95		
54	57	70	200	6,5	1	<b>9818-036 357</b>	38,30	<b>9828-036 357</b>	38,30		
57	60	70	200	7,3	1	<b>9818-036 360</b>	39,00	<b>9828-036 360</b>	39,00		
60	64	70	200	7,3	1	<b>9818-036 364</b>	39,70	<b>9828-036 364</b>	39,70		



## PREMIUM

Operating speed approx. 600 min-1. Use with oscillation in one direction.



**USAGE**



Internal cleaning	<input type="checkbox"/>
Deburring	<input type="checkbox"/>
Brush edges/tapered grooves	<input checked="" type="checkbox"/>
Derust	<input type="checkbox"/>
Thread/drill hole cleaning	<input type="checkbox"/>
Plateau finish	<input type="checkbox"/>

**TRIM AND MATERIAL**

Products available with:

Abrasives bristle →

<input checked="" type="checkbox"/> Steel
<input type="checkbox"/> Cast steel
<input type="checkbox"/> Stainless steel
<input type="checkbox"/> Non-ferrous metal
<input type="checkbox"/> Aluminium
<input type="checkbox"/> Soft wood
<input type="checkbox"/> Hard wood

<b>Ø</b>	mm			pcs.	Grit 120	RRP	Grit 320	RRP	Order-No.	€
	A	L	S							
16	22	90	3,18	12	<b>9907-036 450</b>	26,60				
16	22	90	3,18	6			<b>9907-036 451</b>	26,60		
26	22	85	3,18	6	<b>9907-036 452</b>	35,95	<b>9907-036 453</b>	35,95		
32	25	85	3,18	1	<b>9907-036 474</b>	48,15				
32	25	85	3,18	6			<b>9907-036 476</b>	48,15		
38	38	125	6,35	2	<b>9907-036 454</b>	70,40				
38	38	125	6,35	12			<b>9907-036 455</b>	70,40		
51	38	120	6,35	2	<b>9907-036 456</b>	76,35				
51	38	120	6,35	12			<b>9907-036 457</b>	76,35		
63	50	160	9,53	2	<b>9907-036 458</b>	87,40				
63	50	160	9,53	12			<b>9907-036 459</b>	87,40		
76	50	160	9,53	2	<b>9907-036 460</b>	102,00	<b>9907-036 461</b>	102,00		



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# INTERNAL FINISHING



Shank extension		mm		RRP
S	L	pcs.	Order-No.	€
6,35	150	1	9907-075 485	13,05
6,35	300	1	9907-075 486	15,30
12,70	400	1	9907-075 488	76,95

## PREMIUM



## PREMIUM

Oscillating use at approx. 600-1400 min-1.  
Version with very dense trim.

novoflex-H®		USAGE	TRIM AND MATERIAL																												
		<table border="1"> <tr> <td>Internal cleaning</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Deburring</td> <td><input type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Brush edges/tapered grooves</td> <td><input checked="" type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Derust</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Thread/drill hole cleaning</td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> <tr> <td>Plateau finish</td> <td><input type="checkbox"/></td> <td><input checked="" type="checkbox"/></td> <td><input type="checkbox"/></td> </tr> </table>	Internal cleaning	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Deburring	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Brush edges/tapered grooves	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Derust	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Thread/drill hole cleaning	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Plateau finish	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<b>Products available with:</b> Abrasive bristle → <ul style="list-style-type: none"> <li><input type="checkbox"/> Steel</li> <li><input type="checkbox"/> Cast steel</li> <li><input type="checkbox"/> Stainless steel</li> <li><input type="checkbox"/> Non-ferrous metal</li> <li><input type="checkbox"/> Aluminium</li> <li><input type="checkbox"/> Softwood</li> <li><input type="checkbox"/> Hard wood</li> </ul>
Internal cleaning	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>																											
Deburring	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>																											
Brush edges/tapered grooves	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>																											
Derust	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>																											
Thread/drill hole cleaning	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>																												
Plateau finish	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>																												

		mm		Grit 120	RRP	Grit 320	RRP			
Ø	A	L	S	pcs.	Order-No.	€	Order-No.	€	Order-No.	€
16	22	90	3,18	6	9907-036 300	24,55	9907-036 301	24,55		
19	22	90	3,18	6	9907-036 478	29,75				
22	22	85	3,18	6	9907-036 480	36,70	9907-036 481	36,70		
26	22	85	3,18	6	9907-036 302	39,65				
26	22	85	3,18	12			9907-036 303	39,65		
29	50	125	3,18	2	9907-036 482	54,90				
29	50	125	6,35	25			9907-036 483	54,90		
25	50	125	6,35	2	9907-036 484	71,80				
38	50	125	6,35	2	9907-036 304	74,80	9907-036 305	74,80		
42	50	125	6,35	2	9907-036 491	78,95	9907-036 490	78,95		
46	50	125	6,35	2	9907-036 489	83,75	9907-036 488	83,75		
51	50	125	6,35	2	9907-036 306	86,85	9907-036 307	86,85		
56	50	125	6,35	2	9907-036 486	92,25	9907-036 487	92,25		
63	90	160	9,53	2	9907-036 308	88,20	9907-036 309	88,20		
76	100	160	9,53	2	9907-036 310	101,00	9907-036 311	101,00		
89	100	160	9,53	2	9907-036 312	107,00	9907-036 313	107,00		
102	100	160	9,53	2	9907-036 314	183,00	9907-036 315	183,00		
115	100	152	9,53	2	9907-036 316	203,00	9907-036 317	203,00		
127	125	230	12,7	2	9907-036 318	228,00	9907-036 319	228,00		
140	125	235	12,7	2	9907-036 320	259,00	9907-036 321	259,00		
153	140	230	12,7	2	9907-036 322	263,00	9907-036 323	263,00		


**novoflex-HF®**
**novofil-WF**

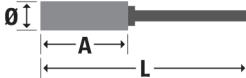
**PREMIUM**

Oscillating use at approx. 600-1400 min-1.  
Flexible version with low density trim.

USAGE		TRIM AND MATERIAL				
		<b>Products available with:</b> Abrasive bristle →				
		Steel	Cast steel	Stainless steel	Non-ferrous metal	Aluminium

Internal cleaning	<input type="checkbox"/>	Nova ERD/NEB/100
Deburring	<input type="checkbox"/>	Wavy Trim. 400/800
Brush edges/tapered grooves	<input checked="" type="checkbox"/>	Cyl. Rib. Wav. Ø16-20
Derust	<input type="checkbox"/>	Abrasive mesh 80-220
Thread/drill hole cleaning	<input type="checkbox"/>	Novofil WF120/320
Plateau finish	<input type="checkbox"/>	Crimping trimmer Ø16-250
	<input type="checkbox"/>	No/Natural

Ø	A	L	S	pcs.	Grit 120		Grit 320		RRP	
					Order-No.	€	Order-No.	€	Order-No.	€
38	50	125	6,35	1	9907-036 350	70,20	9907-036 351	70,20		
38	50	125	6,35	2	9907-036 352	72,55	9907-036 353	72,55		
51	50	125	6,35	2	9907-036 354	80,05	9907-036 355	80,05		
63	90	160	9,53	2	<b>9907-036 356</b>	89,85	9907-036 357	89,85		
76	100	160	9,53	2	9907-036 358	92,80	9907-036 359	92,80		
89	100	160	9,53	2	9907-036 360	145,00	9907-036 361	145,00		
102	100	160	9,53	2			9907-036 363	145,00		
115	100	152	9,53	12	<b>9907-036 362</b>	145,00				
115	100	152	9,53	2	9907-036 364	156,00	9907-036 365	156,00		
127	125	230	12,7	2	9907-036 366	165,00	9907-036 367	165,00		
140	125	235	12,7	2	9907-036 368	176,00	9907-036 369	176,00		
153	140	230	12,7	2						


**Hole cleaning brushes**
**crimped wire**

Ø	A	L	pcs.	Steel wire Crimped		RRP	
				Order-No.	€	Order-No.	€
15	100	280	10	<b>0002-892 215</b>	8,75		
20	100	280	10	<b>0002-892 220</b>	9,05		
25	100	280	10	<b>0002-892 225</b>	9,25		
30	100	280	10	<b>0002-892 230</b>	9,60		



To clean the inside of steel, wood or plastic products. To remove chippings and loose particles.



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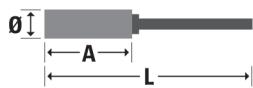
# INTERNAL FINISHING

## Nozzle cleaning brushes

### Wire/Nylon



Double wire cable and loop.



mm	pcs.	Steel wire Crimped		Brass Crimped		Stainless Crimped			
		Ø	A	L	Order-No.	€	Order-No.	€	Order-No.
4	20	0003-816 204	6,70			0003-816 304	11,10		
5	20	0003-816 205	6,75			0003-816 305	11,10		
6	20	0003-816 206	6,75	0003-816 506	7,25	0003-816 306	11,10		
8	20	0003-816 208	5,80	0003-816 508	7,25	0003-816 308	8,00		
10	20	0003-816 210	5,80	0003-816 510	6,95	0003-816 310	8,00		
12	20	0003-816 212	6,10	0003-816 512	6,95	0003-816 312	8,00		
15	20	0002-816 215	6,20	0002-816 515	7,10	0002-816 315	8,25		
18	20	0002-816 218	6,25	0002-816 518	7,10	0002-816 318	8,25		
20	20	0002-816 220	6,25	0002-816 520	7,10	0002-816 320	8,25		
25	20	0002-816 225	6,60	0002-816 525	7,90	0002-816 325	8,40		

mm	pcs.	Nylon		RRP						
		Ø	A	L	Order-No.	€	Order-No.	€	Order-No.	€
4	20	0003-816 804	2,10							
5	20	0003-816 805	2,10							
6	20	0003-816 806	2,10							
8	20	0003-816 808	2,10							
10	20	0003-816 810	2,20							
12	20	0003-816 812	2,20							
15	20	0003-816 815	2,50							
18	20	0003-816 818	2,50							
20	20	0003-816 820	2,65							
25	20	0003-816 825	2,75							

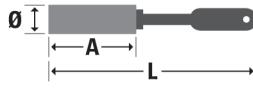
## Fitting brushes

### steel wire



To clean the inside of tubes and solder fittings made of copper or red brass.

mm	pcs.	0,12 Steel wire		0,20 Steel wire		0,26 Steel wire				
		Ø	A	L	Order-No.	€	Order-No.	€	Order-No.	€
6	12	0003-075 250	5,55							
10	12	0003-075 251	5,65							
13	12			0003-075 252	5,70					
16	12			0003-075 253	5,70					
19	12			0003-075 254	5,75					
23	12			0003-075 255	5,75					
26	12			0003-075 256	5,90					
29	12			0003-075 257	6,00					
33	12			0003-075 258	6,10					
43	6			0003-075 259	6,20					
56	6			0003-075 260	6,40					

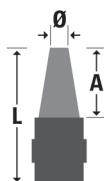


**Battery terminal brush**  
steel wire

mm			 pcs.	Steel wire Crimped	RRP			
<b>Ø</b>	<b>T</b>	<b>L</b>			Order-No.	€	Order-No.	€
15 / 25	65	120	12	<b>0008-493 100</b>	9,05			



To clean batteries (pole and clamp cleaning).

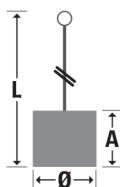


**Stove pipe cleaners**  
crimped wire

mm			 pcs.	0,30 Crimped	RRP			
<b>Ø</b>	<b>A</b>	<b>L</b>			Order-No.	€	Order-No.	€
125	120	2000		10	0002-824 213	10,80		
125	120	3000		10	<b>0002-825 213</b>	12,20		
140	120	2000		10	0002-824 214	11,70		
140	120	3000		10	0002-825 214	12,85		
160	120	3000		10	<b>0002-825 216</b>	13,25		
210	120	2000		10	0002-824 221	12,70		



With a flexible, galvanised wire handle.



Items available immediately from stock are printed in bold type.  
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# INTERNAL FINISHING

## Face brushes flat wire



Round shape.

mm			Steel wire		RRP				
			Ø	G	pcs.	Order-No.	€	Order-No.	€
100	M12 x175	5	0003-890 100	7,45					
125	M12 x175	5	0003-890 125	7,55					
150	M12 x175	5	<b>0003-890 150</b>	7,65					
200	M12 x175	5	<b>0003-890 200</b>	8,80					
250	M12 x175	5	0003-890 250	9,50					
300	M12 x175	5	0003-890 300	9,85					
350	M12 x175	5	0003-890 350	10,45					
400	M12 x175	5	0003-890 400	15,40					

## Face brushes flat wire



Square shape.

mm			2,4 x 0,4		RRP				
			Ø	G	pcs.	Order-No.	€	Order-No.	€
200x200	M12 x175	5	<b>0003-896 200</b>	11,20					
250x250	M12 x175	5	0003-896 250	13,10					
300x300	M12 x175	5	0003-896 300	16,45					
350x350	M12 x175	5	0003-896 350	23,35					

## Face brushes Nylon



mm			PPN Green		RRP				
			Ø	G	pcs.	Order-No.	€	Order-No.	€
150	M12 x175	5	<b>0003-890 815</b>	9,10					
200	M12 x175	5	<b>0003-890 820</b>	10,95					
250	M12 x175	5	<b>0003-890 825</b>	12,00					
300	M12 x175	5	0003-890 830	15,20					

**Face brushes**  
**Nylon**



mm Ø	G	pcs.	PPN Green	RRP				
			Order-No.	€	Order-No.	€	Order-No.	€
150	M12 x175	5	0003-870 815	11,30				
200	M12 x175	5	0003-870 820	13,20				
250	M12 x175	5	0003-870 825	14,25				
300	M12 x175	5	0003-870 830	17,60				

**Handle  
for face brushes**



mm Ø	L	G	pcs.	RRP			RRP		
				Order-No.	€	Order-No.	€	Order-No.	€
18	1000	M12	5	0003-824 100	9,35	0003-844 100 *	12,55		
18	1500	M12	5	<b>0003-824 150</b>	10,45	0003-844 150 *	13,60		
18	2000	M12	5	<b>0003-824 200</b>	12,75	<b>0003-844 200</b> *	15,70		
20	1000	M12	5	0003-834 100	18,30				
20	1500	M12	5	0003-834 150	20,20				
20	2000	M12	5	0003-834 200	21,95				

\*self-locking

Plastic covered, not flexible.



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**POS**  
**Information & concepts for dealers**

# **STRONG PRESENCE IN THE RETAIL MARKET.**

**Convincing for customers.**

**High performance for the retail market.**

Osborn is a strong partner to the retail market. As a traditional manufacturer, we make tools our customers can trust.



Our product range includes innovative solutions to meet every requirement. Our trade partners also benefit enormously from our services.



A well-equipped sales network, tested and TÜV-certified products, great service and eye-catching POS concepts make Osborn the first choice for the retail market.

# THE KEY TO MORE PRODUCT- ORIENTATION IN THE BRUSH MARKET

## Osborn at the POS.

Most customers make their decision to purchase directly at the shelf. That is why an attractive and consistent presence at the POS is essential for us.

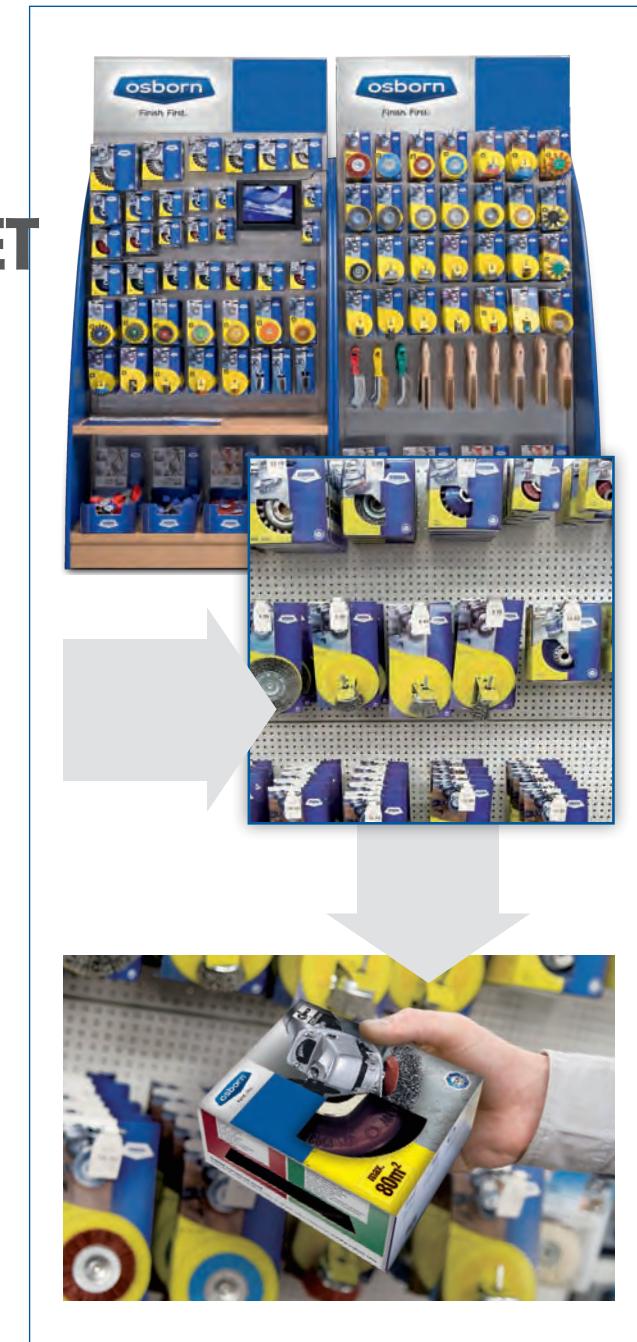
We support our trade partners with innovative concepts and fresh ideas – from the individual packaging to the complete shelf solution.

## Finding instead of searching for information.

The new design of the Osborn packaging not only changes the look but now offers **intelligent features** to give the user a completely new purchasing experience that continues through all channels.



→ Detailed information on packaging can be found on the following pages.



## THE OSBORN ADVANTAGE

To promote our mutual success in the retail market, we support our partners with extensive POS materials and guarantee a strong presence on the shelf. In addition to the new packaging, all POS materials have been reworked and now present strong sales arguments such as our TÜV certification and the metre performance - direct, fast and to the point.

# FASTER TO THE RIGHT PRODUCT

## The best advice. On the packaging.

The new Osborn packaging now makes it even easier to find the right product.

Just **four quick steps**, and you can now find the perfect tool from our wide range of brushes and other products.

Clearly displayed on our POS materials are the four, self-explanatory steps you need to obtain expert advice.

### 1. Problem-free selection:

Icons on the packaging tell you immediately which product matches which machine. Angle grinders, power drills or something quite different - this question is cleared up in a flash.



### 4. Product performance clear to everyone.

Product performance at a glance. The metre performance information is immediately visible on the front of the packaging, allowing the customer to purchase according to need.



### 2.

#### Quick info on trim materials:

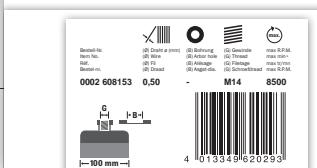
Here, consumers can find useful information on trim materials. For which surface is it suitable? For what kind of work? What is it made of?



### 3.

#### Detailed info on the product:

The details about the product provide information on size, speed or TÜV certification.



# SCAN. INFORM. DECIDE.

## Inform online – decide at the shelf.

Osborn links the shelf to the Internet. From the very outset, customers have the option of loading additional details and product information directly onto their Smartphone, using the **QR codes** on our new packaging. It is so easy and lightening fast to clear up any questions about our products right there at the shelf.

The QR codes are located on our individual packaging, on loose products in assortment boxes and on the display card.



Code on the packaging and the network directly at the POS.



### 1. QR code on shaft tags



### 2. QR code on assortment boxes



### 3. QR code on display cards



## THE OSBORN ADVANTAGE

### Efficient advice

The QR code is also a great source of advice as it allows the salesperson to access videos, pictures and information on the selected product quickly at the POS.

# INTELLIGENTLY PACKAGED. EASILY SOLD.

Osborn products come in different kinds of packaging, with each version exploiting the advantages of the new presence to the full.

## 1.



Display card



Box/individual packaging

## 2. Shaft tags in assortment box

All the information is there in compressed form on the product shaft tag for customers going through the assortment boxes.



## 3. Sales module

The sales module is the most effective presentation at dealers.

There is sufficient space for all surface finishing tools for the most common hand-operated equipment.

Thanks to our broad range of packaging, you can design a wall module to suit your customer base.

→ Suggestions are given on the following pages.



Specialist  
(Brushes)



Professional  
(Brushes)



Professional  
(Polishing/Satinising)

POS  
1. Brushes on display cards

Order no.	Item	Ø	A	Trim/Use	Use	pcs./Hook	pcs.	€ Gross/each	€ Gross per packaging unit		Info on page
7004-401132	Flap wheel; 6 mm shaft	100	25	Crimped, galvanised steel wire 0.30	Metal	6	6	8,95	53,70	✓	39
<b>7801-401912</b>	Flap wheel; 6 mm shaft	100	23	Grittyflex 80 grit	Wood	6	6	12,55	75,30	✓	40
7004-401942	Flap wheel; 6 mm shaft	100	25	Tampico fibre	Wood	6	6	9,05	54,30	✓	40
7002-504542	Wheel brush; 6 mm shaft	50	17	Crimped brass wire 0.20	Wood	6	6	11,55	69,30	✓	30
7002-504161	Wheel brush; 6 mm shaft	50	10	Crimped, steel wire 0.30	Metal	6	6	5,35	32,10	✓	29
7003-600211	Wheel brush; 6 mm shaft	50	7	Crimped, steel wire 0.20	Metal	6	8	3,15	25,20	—	30
<b>7003-600221</b>	Wheel brush; 6 mm shaft	50	7	Crimped, steel wire 0.30	Metal	6	8	2,75	22,00	—	30
7002-504361	Wheel brush; 6 mm shaft	50	10	Crimped, stainless steel wire 0.30	Metal	6	6	7,15	42,90	✓	30
7008-600051	Wheel brush; 6 mm shaft	50	7	Crimped, brass-coated steel wire 0.30	Metal	8	8	2,05	16,40	—	
7003-600321	Wheel brush; 6 mm shaft	63	9	Crimped, steel wire 0.30	Metal	8	8	3,00	24,00	—	30
7002-911941	Wheel brush; 6 mm shaft, plastic bonded	63	8	Crimped, brass-coated steel wire 0.30	Metal	8	8	15,95	127,60	✓	33
7002-506542	Wheel brush; 6 mm shaft	70	19	Crimped brass wire 0.20	Metal	6	6	14,15	84,90	✓	30
<b>7602-506162</b>	Wheel brush; 6 mm shaft	70	18	Crimped, steel wire 0.30	Metal	6	6	8,20	49,20	✓	29
7002-506362	Wheel brush; 6 mm shaft	70	18	Crimped, stainless steel wire 0.30	Metal	6	6	15,70	94,20	✓	30
<b>7182-600491</b>	Wheel brush; 6 mm shaft, abrasive	75	16	Grittyflex 180 grit	Wood	8	8	9,60	76,80	✓	33
<b>7802-600491</b>	Wheel brush; 6 mm shaft, abrasive	75	16	Grittyflex 80 grit	Wood	8	8	9,60	76,80	✓	33
<b>7023-600451</b>	Wheel brush; 6 mm shaft	75	10	Crimped brass wire 0.20	Wood	8	8	4,85	38,80	—	
<b>7003-600421</b>	Wheel brush; 6 mm shaft	75	10	Crimped, steel wire 0.30	Metal	8	8	3,40	27,20	—	30
7018-600422	Wheel brush; 6 mm shaft	75	15	Crimped, steel wire 0.30	Metal	6	6	5,30	31,80	—	30
<b>7202-611151</b>	Wheel brush; 6 mm shaft	75	8	Knotted steel wire 0.50	Metal	8	8	10,95	87,60	✓	29
7008-600432	Wheel brush; 6 mm shaft	75	10	Crimped, stainless steel wire 0.30	Metal	8	8	6,95	55,60	—	30
7012-611351	Wheel brush; 6 mm shaft	75	12	Knotted stainless steel wire 0.50	Metal	8	8	20,45	163,60	✓	29
7008-600075	Wheel brush; 6 mm shaft	75	10	Crimped, brass-coated steel wire 0.30	Metal	8	8	2,50	20,00	—	
7002-911951	Wheel brush; 6 mm shaft, plastic bonded	76	8	Crimped, brass-coated steel wire 0.30	Metal	8	8	16,35	130,80	✓	33
<b>7003-507061</b>	Wheel brush; 8 mm shaft	80	35	Crimped cord wire 0.25	Wood	4	8	17,30	138,40	—	32
<b>7182-600591</b>	Wheel brush; 6 mm shaft, abrasive	100	10	Grittyflex 180 grit	Wood	8	8	10,35	82,80	✓	33
<b>7802-600591</b>	Wheel brush; 6 mm shaft, abrasive	100	10	Grittyflex 80 grit	Wood	8	8	10,35	82,80	✓	33
<b>7003-600521</b>	Crimped wheel brush; 6 mm shaft, coarse	100	12	Crimped, steel wire 0.30	Metal	8	8	4,70	37,60	—	30
7018-600521	Wheel brush; 6 mm shaft	100	12	Crimped, stainless steel wire 0.30	Metal	6	6	9,75	58,50	—	
7018-600522	Wheel brush; 6 mm shaft	100	17	Crimped, steel wire 0.30	Metal	8	8	6,70	53,60	—	30
7002-630305	End brush; 6 mm shaft, high-speed	20	—	Knotted steel wire 0.35	Metal	8	8	16,40	131,20	✓	51
7002-630328	End brush; 6 mm shaft, high-speed	20	—	Knotted stainless steel wire 0.26	Metal	8	8	25,95	207,60	✓	51
<b>7002-509162</b>	End brush; 6 mm shaft, high-speed	17	—	Crimped, steel wire 0.30	Metal	8	8	4,80	38,40	—	37
<b>7002-509163</b>	End brush; 6 mm shaft, high-speed	25	—	Crimped, steel wire 0.30	Metal	8	8	5,65	45,20	—	37
7002-509164	End brush; 6 mm shaft, high-speed	30	—	Crimped, steel wire 0.30	Metal	8	8	8,30	66,40	—	37
7008-509363	End brush; 6 mm shaft, DIY	25	—	Crimped, stainless steel wire 0.30	Metal	8	8	6,10	48,80	—	37
7812-509913	End brush; 6 mm shaft, abrasive	25	—	Grittyflex 80 grit	Wood	8	8	5,00	40,00	✓	38
7802-509913	End brush; 6 mm shaft, abrasive	25	—	Grittyflex 180 grit	Wood	8	8	5,00	40,00	✓	38
7002-930907	End brush; 6 mm shaft, plastic bonded	24	—	Crimped, brass-coated steel wire 0.30	Metal	8	8	13,35	106,80	✓	38
7028-600041	Cup brush; 6 mm shaft	50	—	Crimped, brass-coated steel wire 0.30	Metal	8	8	2,25	18,00	—	
<b>7023-600851</b>	Cup brush; 6 mm shaft	50	—	Crimped brass wire 0.20	Metal	8	8	4,35	34,80	—	35
<b>7003-600821</b>	Cup brush; 6 mm shaft	50	—	Crimped, steel wire 0.30	Metal	8	8	3,05	24,40	—	35
7008-600832	Cup brush; 6 mm shaft	50	—	Crimped, stainless steel wire 0.30	Metal	8	8	6,70	53,60	—	35
7002-930821	Cup brush; 6 mm shaft, plastic bonded	50	—	Crimped, brass-coated steel wire 0.30	Metal	8	8	18,25	146,00	✓	35
7004-608151	Cup brush; 6 mm shaft	65	—	Knotted steel wire 0.50	Metal	6	8	11,80	94,40	✓	35
<b>7182-600991</b>	Cup brush; 6 mm shaft, abrasive	75	—	Grittyflex 180 grit	Wood	5	8	10,90	87,20	✓	36
<b>7802-600991</b>	Cup brush; 6 mm shaft, abrasive	75	—	Grittyflex 80 grit	Wood	5	8	10,90	87,20	✓	36
7028-600061	Cup brush; 6 mm shaft	75	—	Crimped, brass-coated steel wire 0.30	Metal	5	6	2,80	16,80	—	
7008-600361	Cup brush; 6 mm shaft	75	—	Crimped, stainless steel wire 0.30	Metal	5	6	9,75	58,50	—	35
<b>7003-600911</b>	Cup brush; 6 mm shaft	75	—	Crimped, steel wire 0.20	Metal	5	8	3,80	30,40	—	35
<b>7003-600921</b>	Cup brush; 6 mm shaft	75	—	Crimped, steel wire 0.30	Metal	5	8	3,70	29,60	—	35
7008-601921	Cup brush; 6 mm shaft	75	—	Crimped, steel wire 0.30	Metal	5	6	3,70	22,20	—	35
7002-809116	Tube brush with twisted wire	16	—	Crimped, steel wire 0.20	Metal	8	8	6,15	49,20	—	
<b>7002-809125</b>	Tube brush with twisted wire	25	—	Crimped, steel wire 0.30	Metal	8	8	6,35	50,80	—	
<b>7002-809132</b>	Tube brush with twisted wire	32	—	Crimped, steel wire 0.20	Metal	8	8	6,45	51,60	—	
1908-600003	Brush set, 3-part, universal hand brushes (pack without display card)	—	—	Steel wire (red handle), stainless steel wire (green handle), brass wire (yellow handle)	Metal	4	8	13,15	105,20	—	75

→ Other brushes on display cards or assortment boxes available upon request.



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## 2. Brushes in assortment box

Order no.	Item	Ø	Trim/Use	Use	pcs.	* € Gross/ each	€ Gross per packaging unit		Info on page
8902-509163	End brush; 6 mm shaft	25	Crimped, steel wire 0.30	Metal	50	5,66	283,00	–	37
0894-509913	End brush; 6 mm shaft, abrasive	25	Grittyflex 80 grit	Wood	50	4,98	249,00	✓	38
1894-509913	End brush; 6 mm shaft, abrasive	25	Grittyflex 180 grit	Wood	50	4,98	249,00	✓	38
8902-611151	Wheel brush; 6 mm shaft	75	Knotted steel wire 0.50	Metal	35	10,94	383,00	✓	47
8903-507061	Wheel brush; 6 mm shaft	80	Crimped cord wire 0.25	Wood	15	17,33	260,00	–	32
8903-600211	Wheel brush; 6 mm shaft	50	Crimped, steel wire 0.20	Metal	50	3,14	157,00	–	30
8903-600221	Wheel brush; 6 mm shaft	50	Crimped, steel wire 0.30	Metal	50	2,72	136,00	–	30
8903-600321	Wheel brush; 6 mm shaft	63	Crimped, steel wire 0.30	Metal	50	2,98	149,00	–	30
8903-600451	Wheel brush; 6 mm shaft	75	Crimped brass wire 0.20	Metal	40	4,83	193,00	–	
8904-600411	Wheel brush; 6 mm shaft	75	Crimped, steel wire 0.20	Metal	40	3,53	141,00	–	
<b>8904-600421</b>	Wheel brush; 6 mm shaft	75	Crimped, steel wire 0.30	Metal	40	3,40	136,00	–	30
8904-600511	Wheel brush; 6 mm shaft	100	Crimped, steel wire 0.20	Metal	25	5,08	127,00	–	
<b>8904-600521</b>	Wheel brush; 6 mm shaft	100	Crimped, steel wire 0.30	Metal	25	4,68	117,00	–	30
1894-600491	Wheel brush; 6 mm shaft, abrasive	75	Grittyflex 180 grit	Wood	40	9,58	383,00	✓	33
0894-600491	Wheel brush; 6 mm shaft, abrasive	75	Grittyflex 80 grit	Wood	40	9,58	383,00	✓	33
1894-600591	Wheel brush; 6 mm shaft, abrasive	100	Grittyflex 180 grit	Wood	25	10,36	259,00	✓	33
0894-600591	Wheel brush; 6 mm shaft, abrasive	100	Grittyflex 80 grit	Wood	25	10,36	259,00	✓	33
8902-506162	Wheel brush; 6 mm shaft, high-speed	70	Crimped, steel wire 0.30	Metal	30	8,17	245,00	✓	47
8904-608151	Cup brush; 6 mm shaft	65	Knotted steel wire 0.50	Metal	25	11,24	281,00	✓	34
8903-600851	Cup brush; 6 mm shaft	50	Crimped brass wire 0.20	Metal	40	4,35	174,00	–	35
8904-600811	Cup brush; 6 mm shaft	50	Crimped, steel wire 0.20	Metal	40	3,20	128,00	–	
<b>8904-600821</b>	Cup brush; 6 mm shaft	50	Crimped, steel wire 0.30	Metal	40	3,05	122,00	–	35
<b>8904-600921</b>	Cup brush; 6 mm shaft	75	Crimped, steel wire 0.30	Metal	25	3,66	91,45	–	35
1894-600891	Cup brush; 6 mm shaft, abrasive	50	Grittyflex 180 grit	Wood	40	9,15	366,00	✓	36
0894-600891	Cup brush; 6 mm shaft, abrasive	50	Grittyflex 80 grit	Wood	40	9,15	366,00	✓	36
1894-600991	Cup brush; 6 mm shaft, abrasive	75	Grittyflex 180 grit	Wood	25	10,88	272,00	✓	36
0894-600991	Cup brush; 6 mm shaft, abrasive	75	Grittyflex 80 grit	Wood	25	10,88	272,00	✓	36
8003-462391	Universal manual scrubbing brush	–	Crimped, stainless steel wire 0.30	Metal	24	6,13	147,00	–	75
8003-462591	Universal manual scrubbing brush	–	Crimped brass wire 0.30	Metal	24	6,13	147,00	–	75
<b>8003-462291</b>	Universal manual scrubbing brush	–	Crimped, steel wire 0.30	Metal	24	2,77	66,50	–	75

\* Piece price rounded off; the packaging price is binding

### Single assortment box (without content)

6095-300198	Osborn tray assortment box	3,60
6095-320198	Osborn narrow sign assortment box	
6095-330198	Osborn blank tray assortment box	

→ Other brushes on display cards or assortment boxes available upon request.



### 3. Brush sales module (specialist)

#### Complete sales module, specialist

Osborn presentation wall (W 1.00 x H 1.60 m)

Order no.	EAN	Item	Ø	Trim/Use	Packaging	pcs./Hook	pcs.	€ Gross/each	€ Gross per packaging unit		Info on page
<b>1st row of hooks</b>											
0002-653151	4013349610225	Knotted wheel brush; Bo 22.2	178	Steel	Individual packaging	5	5	26,05	130,25	✓	17
0002-641151	4013349114310	Knotted wheel brush; Bo 22.2	150	Steel	Individual packaging	5	5	20,55	102,75	✓	17
1402-631151	4013349187857	Knotted wheel brush; M 14	125	Steel	Individual packaging	8	8	20,85	166,80	✓	17
2202-631151	4013349123893	Knotted wheel brush; Bo 22.2	125	Steel	Individual packaging	8	8	18,95	151,60	✓	17
0002-631151	4013349610232	Knotted wheel brush; Bo 22.2	115	Steel	Individual packaging	10	10	16,80	168,00	✓	17
0002-631351	401334914242	Knotted wheel brush; Bo 22.2	115	Stainless steel wire	Individual packaging	3	3	35,85	107,55	✓	17
<b>2nd row of hooks</b>											
0002-608155	4013349620163	Knotted cup brush; M 14	120	Steel	Individual packaging	3	4	38,45	153,80	✓	23
0002-608154	4013349620095	Knotted cup brush; M 14	100	Steel	Individual packaging	3	5	31,25	156,25	✓	23
0002-608153	4013349620293	Knotted cup brush; M 14	80	Steel	Individual packaging	3	6	26,35	158,10	✓	23
9908-608152	4013349628770	Knotted cup brush; M 14	75	Steel	Individual packaging	3	10	22,35	223,50	✓	22
0002-608151	4013349620057	Knotted cup brush; M 14	65	Steel	Individual packaging	5	10	11,20	112,00	✓	22
0002-608351	4013349620064	Knotted cup brush; M 14	65	Stainless steel wire	Individual packaging	4	4	24,45	97,80	✓	22
<b>3rd row of hooks</b>											
0002-613165	4013349560179	Crimped cup brush; M 14	125	Steel	Individual packaging	3	4	29,90	119,60	✓	24
0002-613164	4013349560063	Crimped cup brush; M 14	100	Steel	Individual packaging	3	3	21,40	64,20	✓	24
0002-613163	4013349560315	Crimped cup brush; M 14	80	Steel	Individual packaging	5	5	17,40	87,00	✓	24
0002-613162	4013349560438	Crimped cup brush; M 14	75	Steel	Individual packaging	5	10	14,80	148,00	✓	23
0002-613161	4013349560032	Crimped cup brush; M 14	60	Steel	Individual packaging	5	10	9,25	92,50	✓	23
0002-613361	4013349560117	Crimped cup brush; M 14	60	Stainless steel wire	Individual packaging	4	4	13,90	55,60	✓	23
<b>4th row of hooks</b>											
0002-632151	4013349114266	Knotted bevel brush; M 14	115	Steel	Individual packaging	5	5	20,70	103,50	✓	25
0002-632351	4013349114280	Knotted bevel brush; M 14	115	Stainless steel wire	Individual packaging	5	5	36,60	183,00	✓	25
0002-622151	4013349610010	Knotted bevel brush; M 14	100	Steel	Individual packaging	6	10	14,40	144,00	✓	25
0002-622351	4013349610287	Knotted bevel brush; M 14	100	Stainless steel wire	Individual packaging	5	5	21,15	105,75	✓	25
0002-512162	401334911432	Crimped bevel brush; M 14	100	Steel	Individual packaging	5	10	14,80	148,00	✓	26
0002-512342	401334911449	Crimped bevel brush; M 14	100	Stainless steel wire	Individual packaging	5	5	35,80	179,00	✓	26
0002-512161	4013349560667	Crimped bevel brush; M 14	100	Steel	Individual packaging	5	10	11,20	112,00	✓	26
<b>5th row of hooks</b>											
7202-611151	4013349610249	Knotted wheel brush; 6 mm shaft	75	Steel	Display card	8	8	10,95	87,60	✓	29
7012-611351	4013349695611	Knotted wheel brush; 6 mm shaft	75	Stainless steel wire	Display card	8	8	20,45	163,60	✓	47
7602-506162	4013349570086	Crimped wheel brush; 6 mm shaft	70	Steel	Display card	6	6	8,20	49,20	✓	29
7002-506362	4013349444226	Crimped wheel brush; 6 mm shaft	70	Stainless steel wire	Display card	6	6	15,70	94,20	✓	30
7002-506542	4013349570246	Crimped wheel brush; 6 mm shaft	70	Brass	Display card	6	6	14,15	84,90	✓	30
7002-911951	4013349600165	Wheel brush, plastic bonded	76	Brass-coated steel	Display card	8	8	16,35	130,80	✓	33
7002-911941	4013349600158	Wheel brush, plastic bonded	63	Brass-coated steel	Display card	8	8	15,95	127,60	✓	33
<b>6th row of hooks</b>											
7004-608151	4013349620958	Knotted cup brush; 6 mm shaft	65	Steel	Display card	6	8	11,80	94,40	✓	34
7002-630305	4013349707932	Knotted end brush	20	Steel	Display card	8	8	16,40	131,20	✓	51
7002-630328	4013349707949	Knotted end brush	20	Stainless steel wire	Display card	8	8	25,95	207,60	✓	51
7002-930821	4013349600134	Cup brush, plastic bonded	50	Brass-coated steel	Display card	8	6	18,25	109,50	✓	35
7002-930907	4013349600141	End brush; plastic bonded	24	Brass-coated steel	Display card	8	8	13,35	106,80	✓	38
7002-809116	4013349780195	Tube brush, 16 mm	—	—	Display card	8	8	6,15	49,20	—	
7002-809125	4013349780225	Tube brush, 25 mm	—	—	Display card	8	8	6,35	50,80	—	
7002-809132	4013349780263	Tube brush, 32 mm	—	—	Display card	8	8	6,45	51,60	—	
<b>Shelf base</b>											
8003-462291	4013349510174	Universal hand brush	—	Steel	Dump bin	—	1	2,26	54,20	—	75
8902-509163	4013349580047	End brush; crimped	25	Steel	Dump bin	—	1	5,66	283,00	✓	37
0894-600591	4013349710154	Wheel brush; Grityflex, red	100	Abrasive brush	Dump bin	—	1	10,36	258,95	✓	33
1894-600991	4013349720146	Cup brush; Grityflex, blue	75	Abrasive brush	Dump bin	—	1	10,83	270,75	✓	36
Total: 5.676,45											
<b>Wall elements</b>											
9703-000010		Basic wall 1,000 wide x 1,770 high x 500 deep, silver				1	408,00	408,00			
9703-000050		Wall hooks, silver				40	3,15	126,00			
9803-000016		Osborn display header				1	28,30	28,30			
6095-300198		Osborn tray assortment box				4	3,60	3,60			
6095-320198		Osborn narrow sign assortment box				4	./.				
6095-330198		Osborn blank tray assortment box				4					

## 3. Brush sales module (professional)

### Complete sales module, professional

Osborn presentation wall (W 1.00 x H 1.60 m)

Order no.	EAN	Item	Ø	Trim/Use	Packaging	pcs./ Hook	pcs.	€ Gross/ each	€ Gross per packaging unit		Info on page
<b>1st row of hooks</b>											
7802-600591	4013349710185	Abrasive nylon wheel brush; 6 mm shaft, coarse	100	80 grit	Display card	8	8	10,35	82,80	✓	33
7182-600591	4013349710192	Abrasive nylon wheel brush; 6 mm shaft, fine	100	180 grit	Display card	8	8	10,35	82,80	✓	33
7802-600491	4013349710215	Abrasive nylon wheel brush; 6 mm shaft, fine	75	80 grit	Display card	8	8	9,60	76,80	✓	33
7182-600491	4013349710208	Abrasive nylon wheel brush; 6 mm shaft, coarse	75	180 grit	Display card	8	8	9,60	76,80	✓	33
7802-600991	4013349720153	Abrasive nylon cup brush; 6 mm shaft, coarse	75	80 grit	Display card	5	8	10,90	87,20	✓	36
7182-600991	4013349720054	Abrasive nylon cup wheel brush; 6 mm shaft, fine	75	180 grit	Display card	5	8	10,90	87,20	✓	36
7801-401912	4013349315588	Flap wheel brush	100	80 grit	Display card	6	6	12,55	75,30	✓	40
<b>2nd row of hooks</b>											
7018-600522	4013349707864	Crimped wheel brush; 6 mm shaft, coarse	100 x 2	Steel	Display card	8	8	6,70	53,60	–	30
7003-600521	4013349590817	Crimped wheel brush; 6 mm shaft, coarse	100	Steel	Display card	8	8	4,70	37,60	–	30
7003-600421	4013349590572	Crimped wheel brush; 6 mm shaft, coarse	75	Steel	Display card	8	8	3,40	27,20	–	30
7008-600432	4013349707871	Crimped wheel brush; 6 mm shaft, coarse	75	Stainless steel wire	Display card	8	8	6,95	55,60	–	30
7003-600321	4013349590794	Crimped wheel brush; 6 mm shaft, coarse	63	Steel	Display card	8	8	3,00	24,00	–	30
7023-600451	4013349590800	Crimped wheel brush; 6 mm shaft, fine	75	Brass	Display card	8	8	4,85	38,80	–	–
7004-401132	4013349415127	Flap wheel brush	100	Galvanised wire	Display card	6	6	8,95	53,70	✓	39
<b>3rd row of hooks</b>											
7008-601921	4013349707895	Crimped cup brush; 6 mm shaft, coarse	80	Steel	Display card	5	6	3,70	22,20	–	35
7003-600921	4013349590770	Crimped cup brush; 6 mm shaft, coarse	75	Steel	Display card	5	8	3,70	29,60	–	35
7003-600911	4013349590022	Crimped cup brush; 6 mm shaft, fine	75	Steel	Display card	5	8	3,80	30,40	–	35
7008-600832	4013349707901	Crimped cup brush; 6 mm shaft, coarse	50	Stainless steel wire	Display card	8	8	6,70	53,60	–	35
7003-600821	4013349590756	Crimped cup brush; 6 mm shaft, coarse	50	Steel	Display card	8	8	3,05	24,40	–	35
7023-600851	4013349590763	Crimped cup brush; 6 mm shaft, fine	50	Brass	Display card	8	8	4,35	34,80	–	35
7004-401942	4013349456038	Flap wheel brush	100	Tampico fibre	Display card	6	6	9,05	54,30	✓	40
<b>4th row of hooks</b>											
7002-509164	4013349580085	Crimped end brush; 6 mm shaft	30	Steel	Display card	8	8	8,30	66,40	–	54
7002-509163	4013349580030	Crimped end brush; 6 mm shaft	25	Steel	Display card	8	8	5,65	45,20	–	37
7002-509162	4013349339331	Crimped end brush; 6 mm shaft	17	Steel	Display card	8	8	4,80	38,40	–	37
7008-509363	4013349707925	Crimped end brush; 6 mm shaft	25	Stainless steel wire	Display card	8	8	6,10	48,80	–	37
7812-509913	4013349730060	Grittyflex end brush; 6 mm shaft	25	80 grit	Display card	8	8	5,00	40,00	✓	38
7802-509913	4013349730060	Grittyflex end brush; 6 mm shaft	25	180 grit	Display card	8	8	5,00	40,00	✓	38
7003-507061	4013349570116	Brush for structuring; 8 mm shaft	80	Brass-coated wire	Display card	8	8	17,30	138,40	–	32
<b>5th row of hooks</b>											
0008-462291	4013349315823	Universal hand brush	–	Steel	loose	14	24	2,15	51,60	–	75
0008-462391	4013349315830	Universal hand brush	–	Stainless steel wire	loose	14	24	5,50	132,00	–	75
0008-462591	4013349315847	Universal hand brush	–	Brass	loose	14	24	5,50	132,00	–	75
0003-162133	4013349121257	Fillet weld brush	–	Steel	12 loose in basket	6	12	6,90	82,80	–	79
0001-152133	4013349510303	Standard manual scrubbing brush	–	Cast iron	loose	6	12	1,15	13,80	–	77
0001-152134	4013349510297	Standard manual scrubbing brush	–	Cast iron	loose	6	12	1,35	16,20	–	77
0001-151333	4013349510389	Standard manual scrubbing brush	–	Stainless steel wire	12 loose in basket	6	12	5,90	70,80	–	77
0001-151334	4013349510396	Standard manual scrubbing brush	–	Stainless steel wire	12 loose in basket	6	12	6,85	82,20	–	77
0001-150593	4013349510143	Standard manual scrubbing brush	–	Brass	12 loose in basket	6	12	3,55	42,60	–	77
0001-150594	4013349510150	Standard manual scrubbing brush	–	Brass	12 loose in basket	6	12	4,35	52,20	–	77
<b>Shelf base</b>											
8904-600821	4013349590435	DIY cup brush; coarse	50	Steel	Dump bin	40	1	122,00	122,00	–	35
8904-600811	4013349590428	DIY cup brush; fine	50	Steel	Dump bin	40	1	128,00	128,00	–	–
8903-600211	4013349590466	DIY wheel brush; fine	50	Steel	Dump bin	50	1	157,00	157,00	–	30
8904-600421	4013349590527	DIY wheel brush; coarse	75	Steel	Dump bin	40	1	136,00	136,00	–	30
Total:										<b>2.745,10</b>	

### Wall elements

9703-000010	Basic wall 1,000 wide x 1,770 high x 500 deep, silver	1	408,00	408,00
9703-000050	Wall hooks, silver	40	3,15	126,00
9803-000016	Osborn display header	1	28,30	28,30
6095-300198	Osborn tray assortment box	4	3,60	14,40
6095-320198	Osborn narrow sign assortment box	4	./.	
6095-330198	Osborn blank tray assortment box	4		

## 4. Polishing/satinising sales module (professional)

**Complete sales module, professional**  
**Osborn presentation wall (W 1.00 x H 1.60 m)**

Order no.	EAN	Key	Item	Ø	O	Trim/Use	Packaging	pcs./ Hook	pcs.	€ Gross/ each	€ Gross per packaging unit	Info on page
<b>1st row of hooks – 5 hooks</b>												
8203150944	4013349582676	1	Polishing buff for cutting	150	14	Sisal cloth	Blister	5	10	15,15	151,50	99
8203150914	4013349582706	2	Polishing buff for polishing - 2/set	150	14	Notiflex 914	Blister	5	5	19,45	97,25	99
8203150925	4013349582744	3	Polishing buff for colouring - 2/set	150	14	Notiflex 925	Blister	5	5	15,40	77,00	99
8603600010	4013349602022		10-part polishing set for 3-stage polishing process	100	10	Set	Blister	4	6	43,85	263,10	106
8603600004	4013349602046		4-part satinising set with fine grinding buffs (coarse, medium, fine)	100	10	Set	Blister	4	6	27,15	162,90	109
<b>2nd row of hooks – 5 hooks</b>												
8203150934	4013349582768		Satinising buff for coarse brush stroke	150	14	coarse	Blister	5	10	11,00	110,00	99
8203150936	4013349582799		Satinising buff for medium brush stroke	150	14	medium	Blister	5	10	13,30	133,00	99
8203150947	4013349582829		Satinising buff for fine brush stroke	150	14	fine	Blister	5	10	14,45	144,50	99
1203300003	4013349651280		Clamp set for angle polisher, clamping width 15-30	15-30 mm	M14	Clamp set	Blister	6	8	17,60	140,80	100
1213300003	4013349651297		Clamp set for angle polisher, clamping width 15-50	15-50mm	M14	Clamp set	Blister	6	8	19,05	152,40	100
<b>3rd row of hooks – 7 hooks</b>												
8203100944	4013349582102	1	Polishing buff for cutting	100	10	Sisal cloth	Blister	5	10	9,20	92,00	105
8203100914	4013349582690	2	Polishing buff for polishing - 2/set	100	10	Notiflex 914	Blister	5	5	8,80	44,00	105
8203100925	4013349582720	3	Polishing buff for high-gloss polishing - 2/set	100	10	Notiflex 925	Blister	5	5	9,00	45,00	105
8203100934	4013349582751		Satinising buff for coarse brush stroke	100	10	coarse	Blister	5	10	6,55	65,50	108
8203100936	4013349582782		Satinising buff for medium brush stroke	100	10	medium	Blister	5	10	7,10	71,00	108
8203100947	4013349582812		Satinising buff for fine brush stroke	100	10	fine	Blister	5	10	7,50	75,00	108
8103800224	4013349580252		6 mm tapered shaft for power drill/shaft	10-35mm	6	Clamp set	Blister	4	4	7,20	28,80	108
<b>4th row of hooks – 6 hooks</b>												
1913022115	4013349710789	10	Polishing disc for 3-stage polishing process	115	22,2	Felt, 3-stage	Blister	10	10	7,05	70,50	105
1903100290	4013349718556	9	Polishing buff for polishing and finishing	100	19/6 2KN	Cloth 290	Blister	5	10	3,25	32,50	101
1503015085	4013349695901	7	Polishing disc for 2-stage polishing process	85	10	Felt, 2-stage	Blister	5	10	8,15	81,50	106
1903080101	4013349718129	8	Polishing compound for colouring (finishing)	80	S6	Cloth 101	Blister	5	12	3,05	36,60	106
1203600000	4013349651884		Polishing set for metal, DIY, 2-stage polishing process	80	10	Set	Blister	2	5	13,00	65,00	107
1203600001	4013349651891		Acrylic polishing set	50 ml		Set	Blister	5	10	10,75	107,50	115
<b>1st base 3 boxes</b>												
3 assortment boxes, each with: 8 x large compound, 15 x small compound												
8103005333	4013349580559	4	Polishing compound for cutting and polishing	700 g	–	Compound, white	Foil	6	8	8,75	70,00	115
2103005333	4013349718624	4	Polishing compound for cutting and polishing	110g	–	Compound, white	Plastic bag	15	15	2,10	31,50	115
8103007012	4013349580573	5	Polishing compound for cutting and polishing	700 g	–	Compound, brown	Foil	6	8	11,40	91,20	115
2103007012	4013349718648	5	Polishing compound for cutting and polishing	110g	–	Compound, brown	Plastic bag	15	15	2,50	37,50	115
8103004462	4013349580566	6	Polishing compound for colouring	700 g	–	Compound, blue	Foil	6	8	8,90	71,20	115
2103004461	4013349718631	6	Polishing compound for colouring	110g	–	Compound, blue	Plastic bag	15	15	2,25	33,75	115
<b>2nd base, loose products</b>												
L699940320	4013349638816		High-gloss polish, Langsol 9070 Strong Cut	1000ml	–	Liquid polish	Bottle	6	6	21,05	126,30	116
L699740250	4013349798657		High-gloss polish, Langsol 8525 Cut	1000ml	–	Liquid polish	Bottle	6	6	21,05	126,30	116
L699940250	4013349638779		Langsol 9025 Complete	1000ml	–	Liquid polish	Bottle	6	6	21,05	126,30	116
L699740340	4013349638731		Langsol 8029 Final Finish	1000ml	–	Liquid polish	Bottle	6	6	21,05	126,30	116
L699940340	4013349798480		Special cream, Langsol 8090 Nano Polish	1000ml	–	Liquid polish	Bottle	6	6	40,65	243,90	116
L669002101	4013349638342		Unipol 2101D Dur Plastic Polish	1000ml	–	Liquid polish	Can	3	1	43,65	43,65	117
L669002102	4013349638359		Unipol 2102D Metal Polish	1000ml	–	Liquid polish	Can	3	1	35,40	35,40	117
L659002101	4013349638373		Unipol 2101T Dur Plastic Polish	50 ml	–	Liquid polish	Tube	24	24	8,35	200,40	117
<b>Total:</b> 3.611,05												

**Wall elements**

9703000010	Basic wall 1,000 wide x 1,770 high x 500 deep, silver	1	408,00	408,00
9703000050	Wall hooks, silver, 20 mm long	23	3,15	72,45
9803000016	Osborn display header	1	28,30	28,30
6095300198	Osborn tray assortment box	3	3,60	10,80
6155360010	POS polishing and satinising flyer			0,00



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<b>0001-104 924</b>	<b>85</b>	<b>0001-432 623</b>	<b>76</b>	<b>0002-503 142</b>	<b>47</b>	<b>0002-505 341</b>	<b>30</b>	<b>0002-509 163</b>	<b>37</b>
0001-104 925	85	<b>0001-432 624</b>	<b>76</b>	<b>0002-503 143</b>	<b>29</b>	<b>0002-505 341</b>	<b>48</b>	<b>0002-509 164</b>	<b>37</b>
<b>0001-110 114</b>	<b>89</b>	<b>0001-432 625</b>	<b>76</b>	<b>0002-503 143</b>	<b>47</b>	<b>0002-505 342</b>	<b>48</b>	<b>0002-509 164</b>	<b>54</b>
<b>0001-120 097</b>	<b>88</b>	<b>0001-433 503</b>	<b>76</b>	<b>0002-503 331</b>	<b>48</b>	<b>0002-505 342</b>	<b>30</b>	<b>0002-509 165</b>	<b>55</b>
<b>0001-122 096</b>	<b>88</b>	<b>0001-433 513</b>	<b>76</b>	<b>0002-503 331</b>	<b>30</b>	0002-505 343	<b>30</b>	<b>0002-509 167</b>	<b>55</b>
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<b>0001-150 593</b>	<b>77</b>	<b>0002-056 012</b>	<b>141</b>	<b>0002-503 333</b>	<b>48</b>	<b>0002-505 361</b>	<b>30</b>	<b>0002-509 193</b>	<b>37</b>
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<b>0001-152 133</b>	<b>77</b>	<b>0002-501 343</b>	48	<b>0002-504 342</b>	<b>30</b>	<b>0002-506 343</b>	<b>30</b>	<b>0002-509 562</b>	<b>37</b>
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<b>0001-152 135</b>	<b>77</b>	<b>0002-501 542</b>	<b>30</b>	<b>0002-504 343</b>	<b>30</b>	<b>0002-506 361</b>	<b>30</b>	<b>0002-509 563</b>	<b>54</b>
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<b>8203-100 914</b>	<b>105</b>	<b>9802-026 561</b>	<b>62</b>	<b>9828-036 364</b>	<b>143</b>	9902-543 563	66	<b>9902-566 192</b>	<b>65</b>
8203-100 925	105	<b>9802-026 562</b>	<b>62</b>	9886-026 039	18	<b>9902-544 142</b>	<b>65</b>	9902-566 193	65
8203-100 934	108	<b>9802-026 563</b>	<b>62</b>	9886-026 051	18	9902-544 143	65	<b>9902-566 341</b>	<b>65</b>
8203-100 936	108	<b>9802-026 581</b>	<b>62</b>	9902-511 142	65	<b>9902-544 162</b>	<b>65</b>	<b>9902-566 342</b>	<b>65</b>
8203-100 944	105	<b>9802-026 582</b>	<b>62</b>	<b>9902-511 162</b>	<b>65</b>	<b>9902-544 163</b>	<b>65</b>	9902-566 343	65
8203-100 947	108	<b>9802-026 583</b>	<b>62</b>	9902-511 342	65	9902-544 172	65	<b>9902-566 361</b>	<b>65</b>
<b>8203-150 914</b>	<b>113</b>	<b>9802-921 873</b>	<b>20</b>	<b>9902-511 362</b>	<b>65</b>	9902-544 173	65	<b>9902-566 362</b>	<b>65</b>
8203-150 914	99	<b>9802-921 875</b>	20	9902-515 001	69	9902-544 192	65	9902-566 363	65
8203-150 925	99	9803-630 101	54	<b>9902-515 002</b>	<b>69</b>	9902-544 193	65	<b>9902-566 441</b>	<b>65</b>
8203-150 925	113	9803-630 151	54	<b>9902-515 003</b>	<b>69</b>	<b>9902-544 341</b>	<b>65</b>	<b>9902-566 461</b>	<b>65</b>
<b>8203-150 934</b>	<b>113</b>	<b>9803-630 171</b>	<b>54</b>	<b>9902-515 004</b>	<b>69</b>	9902-544 342	65	<b>9902-566 471</b>	<b>65</b>
8203-150 934	99	9803-630 301	54	<b>9902-515 025</b>	<b>69</b>	9902-544 343	65	9902-566 491	65
<b>8203-150 936</b>	<b>113</b>	9803-630 351	54	<b>9902-515 026</b>	<b>69</b>	<b>9902-544 361</b>	<b>65</b>	9902-575 142	66
8203-150 936	99	<b>9803-630 371</b>	<b>54</b>	<b>9902-515 027</b>	<b>69</b>	<b>9902-544 362</b>	<b>65</b>	9902-575 143	66
8203-150 944	113	9812-921 873	20	<b>9902-515 028</b>	<b>69</b>	9902-544 363	65	9902-575 162	66
8203-150 944	99	9812-921 875	20	<b>9902-515 040</b>	<b>69</b>	<b>9902-544 441</b>	<b>65</b>	<b>9902-575 163</b>	<b>66</b>
<b>8203-150 947</b>	<b>99</b>	<b>9818-036 309</b>	<b>143</b>	<b>9902-515 041</b>	<b>69</b>	9902-544 442	65	9902-575 342	66
8203-150 947	113	<b>9818-036 310</b>	<b>143</b>	9902-515 042	69	<b>9902-544 461</b>	<b>65</b>	9902-575 343	66
<b>8203-200 914</b>	<b>113</b>	<b>9818-036 311</b>	<b>143</b>	9902-515 043	69	<b>9902-544 462</b>	<b>65</b>	9902-575 362	<b>66</b>
8203-200 925	113	<b>9818-036 312</b>	<b>143</b>	<b>9902-515 050</b>	<b>69</b>	<b>9902-544 471</b>	<b>65</b>	9902-575 562	66
8203-200 934	113	<b>9818-036 313</b>	<b>143</b>	<b>9902-515 051</b>	<b>69</b>	<b>9902-544 472</b>	<b>65</b>	9902-575 563	66
8203-200 936	113	<b>9818-036 316</b>	<b>143</b>	<b>9902-515 052</b>	<b>69</b>	9902-544 491	65	9902-576 142	65
<b>8203-200 947</b>	<b>113</b>	<b>9818-036 318</b>	<b>143</b>	<b>9902-515 053</b>	<b>69</b>	9902-544 492	65	9902-576 143	<b>65</b>
8206-030 305	53	<b>9818-036 320</b>	<b>143</b>	9902-515 056	69	<b>9902-553 162</b>	<b>66</b>	<b>9902-576 162</b>	<b>65</b>
<b>8211-201 944</b>	<b>113</b>	<b>9818-036 322</b>	<b>143</b>	<b>9902-515 057</b>	<b>69</b>	9902-553 163	66	<b>9902-576 163</b>	<b>65</b>
8603-503 911	34	<b>9818-036 325</b>	<b>143</b>	<b>9902-515 058</b>	<b>69</b>	9902-553 342	66	<b>9902-576 173</b>	<b>65</b>
8603-504 911	34	<b>9818-036 327</b>	<b>143</b>	9902-515 059	69	9902-553 343	66	9902-576 192	65
8603-505 911	34	<b>9818-036 328</b>	<b>143</b>	<b>9902-515 062</b>	<b>69</b>	9902-553 362	66	<b>9902-576 193</b>	<b>65</b>
8603-506 911	34	<b>9818-036 330</b>	<b>143</b>	<b>9902-515 063</b>	<b>69</b>	9902-553 363	66	<b>9902-576 342</b>	<b>65</b>
8603-507 911	34	<b>9818-036 332</b>	<b>143</b>	<b>9902-515 064</b>	<b>69</b>	9902-553 542	66	9902-576 343	65
<b>8603-600 004</b>	<b>109</b>	<b>9818-036 335</b>	<b>143</b>	<b>9902-515 065</b>	<b>69</b>	9902-553 562	66	<b>9902-576 362</b>	<b>65</b>
<b>8603-600 010</b>	<b>106</b>	9818-036 338	143	9902-515 069	69	9902-554 142	65	9902-576 363	65
8613-503 911	34	<b>9818-036 341</b>	<b>143</b>	9902-515 071	69	9902-554 143	65	9902-576 464	65
8613-504 911	34	<b>9818-036 345</b>	<b>143</b>	<b>9902-515 079</b>	<b>69</b>	<b>9902-554 162</b>	<b>65</b>	<b>9902-576 474</b>	<b>65</b>
8613-505 911	34	<b>9818-036 348</b>	<b>143</b>	<b>9902-515 080</b>	<b>69</b>	<b>9902-554 163</b>	<b>65</b>	9902-586 142	66



Items available immediately from stock are printed in bold type.  
Please contact us for other sizes/materials: service@osborn.de



## REQUEST INFO ON OTHER PRODUCT RANGES

### Contact:

FAX: +49 (0)6451 588206  
 E-mail: [service@osborn.de](mailto:service@osborn.de)

### Simply tick the desired information material and order by fax or e-mail.

If you are interested in finding out about other Osborn products, you just need to tick those catalogues in the following list and send it to the above fax number, or scan it and send it by e-mail. We will post the catalogue(s) to you in a few days.

You can also download these catalogues from our Internet site.



#### Brushes for weld seam cleaning

Brushes for the pipeline industry: for cleaning the inside and outside of piles, edge preparation, removal of insulating coatings, rehabilitation and weld seam finishing.



#### OSBORN - TOP

Machine brushes - the special range for the highest demands from industry.



#### Stripping and sealing brushes

An individual and tailor-made sealing and stripping brush range offering clever solutions for every application.



#### Roller brushes

Roller brushes for cleaning and fine grinding, roughing and decoating, transporting and sorting, deburring and descaling.



#### Punched brushes

Roller brushes, disc brushes, wheel brushes and special designs for cleaning, deburring, transporting, sorting, washing, guiding, structuring.



#### ATB disc brushes with abrasive bristles

These brushes are characterised by their 4x higher trim density than disc brushes manufactured using the traditional (stamped) technique.



#### Novofil

Abrasive nylon brushes with top-grade abrasive such as diamond, zircon, aluminium oxide and silicon carbide. In different grits and filament geometries.



#### Non-woven rollers

The economical alternative to standard rubber, PUR and felt rollers. The chemical resistance of our non-woven materials is matched to each application by an optimal combination of fibres and binders.



#### Miniature brushes

Flexible brushes with high finishing efficiency and tiny bores.



#### Novoflex-B

Self-centring honing tools for a gentle grinding process.



#### SnowProtec

Snow protection system – these brushes provide effective protection from snow build-up and also contribute to the heat retention of preheated points on rails.



#### Loadrunner

Load-bearing rollers and heavy-load roller guides



#### Lippert-Unipolproduct overview

Polishing tools, plus liquid and solid polishing compounds and emulsions.



#### Road rings

Sweeping rings and equipment for street-sweeping machines.

Name: \_\_\_\_\_

Company: \_\_\_\_\_

Street, number: \_\_\_\_\_

Postcode, location: \_\_\_\_\_

Country: \_\_\_\_\_

Phone: \_\_\_\_\_

E-mail:+ \_\_\_\_\_

Company stamp



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[sales@osborn.com.sg](mailto:sales@osborn.com.sg)

**Version: November 2012**

# IMPORTANT ICONS & PICTOGRAMS AT A GLANCE



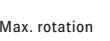
Products with this label are TÜV-certified.

for more information, see pp. 4/5

## Symbols:



bore



thread



Max. rotation



Pcs.



UVP

RRP



## Osborn worldwide:

Brazil  
China  
Denmark  
France

Germany  
Great Britain  
India  
Mexico

Portugal  
Romania  
Singapore  
Spain

Sweden  
Taiwan  
USA

## General terms and conditions of payment and supply inland

(April 2012)

### Applicability

1. These conditions of sale apply to business owners, legal entities under public law and separate funds under public law. Our deliveries and services are provided exclusively on the basis of the conditions below. Unless expressly acknowledged by us, the business terms and conditions of the partner have no validity.

### General provisions

2. Verbal agreements will be confirmed by the contracting parties in detail and without delay. 3. Orders will become binding upon issuance of our order confirmation. 4. The information and illustrations contained in brochures and catalogues are approximations usual in the industry unless we have expressly stated they are binding. 5. The packaging units specified in the catalogue and in our quotations and order confirmations are the smallest possible and for rationalisation reasons cannot be broken down further. If orders are placed for different numbers of pieces, the closest packaging unit will be supplied.

### Long-term and call contracts, price adjustment

6. Contracts of indefinite duration may be terminated at 3 months' notice. 7. In the case of long-term contracts (contracts for more than 6 months and contracts of indefinite duration), if there is a significant change in wage, material or energy costs, each contracting party shall be entitled to request an appropriate change in the price in view of these factors. 8. If a binding order quantity is not agreed, our calculation will be based on the non-binding order quantity (target quantity) expected by the partner for a specific period. If the partner requires less than the target quantity, we will be entitled to increase the unit price appropriately. 9. In the case of call supply contracts, unless otherwise agreed, we are to be advised of binding quantities per call at least 6 weeks before the delivery date. Additional costs incurred as a result of a late call or subsequent changes to the call by our partner in relation to time or quantity will be at our own expense; our calculation will be the criterion here.

### Confidentiality

10. Each contracting party shall use all documents (including samples, models and data) and information obtained under the business relationship only for mutually shared purposes and shall keep them confidential in respect of third parties with the same care as would be exercised towards its own documents and information where the other contracting party has identified them as confidential or has an obvious interest in keeping them confidential. This obligation will start upon the initial receipt of the documents or information and will end 36 months after the termination of the business relationship. 11. This obligation does not apply to documents and information which are generally known or were already known upon their receipt by the contracting party and involve no obligation of confidentiality, or which are subsequently forwarded to third parties authorised to pass them on or which are developed by the receiving contracting party without being identified by the other contracting party as documents or information requiring confidentiality.

### Drawings and specifications

12. If one contracting party provides the other with drawings or technical documentation about the goods to be supplied or their manufacture, these remain the property of the party providing them.

### Samples and production materials

13. Unless otherwise agreed, the manufacturing costs for samples and production materials (tools, moulds, templates, etc.) will be invoiced separately from the goods to be supplied. This also applies to production materials which have to be replaced as a result of wear. 14. The costs for the maintenance and proper storage, as well as the risk of damage or destruction of production material, will be borne by us. 15. Where the partner terminates the collaboration during the preparation time for samples or production materials, it will bear all production costs arising until that time. 16. Even if the partner has paid for it, the production material shall remain our property at least until the supply contract has been completed. After that, the partner shall be entitled to reclaim the production material where an agreement has been reached on the timing of the return and the partner has fulfilled all its contractual obligations. 17. We will store the production material without charge for three years after the final delivery to our partner. We will then ask our partner in writing for instructions within 6 weeks on its further use. Our obligation to store the equipment will end if no instructions are received within these 6 weeks or no further order is placed. 18. Customers' production material may only be used for deliveries to third parties with the prior written agreement of our partner.

### Prices

19. Our prices are in euros, excluding VAT, packaging, freight, carriage and insurance.

### Conditions of payment

20. All invoices become due for payment within 30 days of the invoice date. 21. Where we have clearly supplied defective goods, our partner shall still be obliged to pay for the non-defective quantity. Otherwise, the partner may only offset payment against legally established or uncontested counterclaims. 22. If the payment terms are not met, we shall be entitled to claim default interest on the amount in the invoice at the rate which the bank charges us for account overdraft facilities, said amount being at least 8 percentage points above the base rate of the European Central Bank. 23. In the event of a delay in payment, we may, after written notification to the partner, suspend fulfilment of our obligations until payment is received.

### Delivery

24. Bills of exchange and cheques will only be accepted by agreement, conditional upon fulfilment and on condition of their being discountable. Discount charges will be calculated from the day the invoice amount becomes due. An assurance of the prompt provision of a bill of exchange and cheque and for the investigation of a protest of a bill of exchange is excluded. 25. Where it becomes apparent after conclusion of the contract that our claim for payment is at risk because of the partner's inability to pay, we may decline to provide the service and set the partner a reasonable deadline by which to make payment or provide security concurrently with delivery. Where the partner declines to do so or the deadline passes without a successful conclusion, we shall be entitled to withdraw from the contract and to demand damages.

### Despatch and transfer of risk

26. Valid for catalogue articles printed in bold letters: The minimum order value per article for each customer order is 75 € net. (The number of items ordered times 75 € equals the minimum order value.)

If the minimum order value of 75 € is not reached, there will be surcharge of 14 € for each affected article.

Valid for catalogue orders not printed in bold letters: The minimum order value per article is at least 200 € net.

27. Compliance with the delivery date or deadline will be based on our confirmation of readiness for despatch or collection. The delivery deadline shall start when we send our order confirmation and shall be extended appropriately where the provisions of article 55 apply.

28. Partial deliveries shall be permitted to a reasonable extent. They will be invoiced separately.

29. Production-related over- or under-deliveries shall be permitted within a tolerance of +/- 15% of the total order quantity. The total price will be adjusted accordingly.

### Place of performance, jurisdiction and applicable law

30. Goods advised as being ready for despatch must be accepted by the partner without delay. Otherwise, we shall be entitled at our option to despatch them or to store them at the cost and risk of the partner.

31. In the absence of a separate agreement, we will select the transport method and route.

32. The risk shall transfer to the partner upon handing over to the railway, forwarding agent or freight carrier, and/or on commencement of storage, but at the latest when the goods leave the factory or storage facility, even if we have arranged the delivery.

All data according to information at time of printing. Changes and errors excepted.  
Prices valid from Jan 15<sup>th</sup>, 2013.

Item no. 6255322026/02-2013

## Angle grinder

## Power drill

## High-speed machine

## Stationary machine

## Hand brush

## Angle polisher and satiniser

## Angle grinder and power drill

## Stationary machine

## Polishes and compounds

## Angle grinder

## Power drill and high-speed machine

## Satiniser

## Internal finishing

### Trim materials:

- Steel wire, knotted
- Steel wire, crimped/flat
- Steel wire, stainless
- Brass wire
- Abrasive bristle
- Nylon
- Natural bristle

### Product illustration captions:

- $\varnothing$  = diameter (brush)
- $A$  = operating width
- $A$  = keyway width (axle disc)
- $T$  = trim length
- $L$  = length
- $K$  = body width
- $B$  = bore (machines)
- $B$  = width (hand brushes)
- $G$  = thread
- $F$  = chuck capacity
- $C$  = keyway height
- $S$  = shank diameter
- $R$  = tube
- $W$  = workpiece diameter

### Polishing process key

- 1 = Sisal cloth
- 2 = Notiflex (NTF) 914
- 3 = Notiflex (NTF) 925
- 4 = Compound, white
- 5 = Compound, brown
- 6 = Compound, blue
- 7 = Felt, 2-stage
- 8 = Cloth 101
- 9 = Cloth 290
- 10 = Felt, 3-stage

### Information & concepts for dealers